

(19)



Europäisches Patentamt

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(11)

EP 0 486 022 B1

(12)

## EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention  
of the grant of the patent:  
07.02.1996 Bulletin 1996/06

(51) Int. Cl.<sup>6</sup>: C07C 59/64, C07C 59/52,  
C07C 59/90, C07C 39/40

(21) Application number: 91119451.2

(22) Date of filing: 14.11.1991

## (54) Naphthalene derivatives

Naphthalinderivate

Dérivés de naphthalène

(84) Designated Contracting States:  
AT BE CH DE DK ES FR GB GR IT LI LU NL SE

(30) Priority: 16.11.1990 JP 311066/90

(43) Date of publication of application:  
20.05.1992 Bulletin 1992/21

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## Description

## [Field of Industrial Application]

5 The present invention relates to a naphthalene derivative. More particularly, it relates to a naphthalene derivative exhibiting an excellent activity as a drug.

## [Background of the Invention and Prior Arts]

10 Although various nonsteroidal anti-inflammatory drugs have already been put on the market, they are all unsatisfactory in respect of efficacy, so that the development of an anti-inflammatory drug from new standpoints has been eagerly expected.

It has already been known that the inhibition of production of prostaglandins (PGs) brings about an anti-inflammatory effect. Meanwhile, many studies have recently been made on leukotrienes (LTs) to make their physiological activities  
 15 apparent. That is,  $LTB_4$  exhibits an activity of highly activating the migration of leukocyte to cause the excess accumulation thereof, thus contributing to the acceleration of inflammatory reactions, while  $LTC_4$  and  $D_4$  have been ascertained to exhibit an effect of enhancing the permeability of a blood vessel. Accordingly, it is conceivable that a more excellent anti-inflammatory drug can be developed if the inhibitory activity against LTs production is combined with that against PGs production at a well-balanced activity ratio. Further, such an anti-inflammatory drug may be effectively applied to asthma,  
 20 inflammatory dermatitis, inflammatory enteric diseases, arthritis and so on by virtue of its pathological effects.

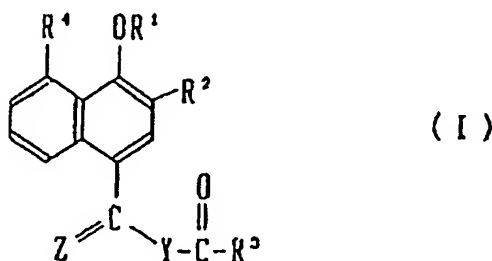
No drug has been developed as yet from the standpoint described above.

Under these circumstances, the inventors of the present invention have eagerly studied for many years and have found that a naphthalene derivative which will be described below acts as an excellent anti-inflammatory drug. The present invention has been accomplished on the basis of this finding.

25 With respect to naphthalene derivatives, for example, JP-A-61-263943 (published 1989) discloses naphthalene derivatives exhibiting an inhibitory activity against 5-lipoxygenase, while Aust. J. Chem., 30, 2241 (1977) discloses those substituted with an alkenylcarboxylic acid group at the 1-position. However, not only these derivatives are distinguishable from those of the present invention in respect of chemical structure, but also these documents are silent on the efficacy thereof as a drug.

## [Summary of the Invention]

The compound of the present invention is a naphthalene derivative represented by the following general formula (I) or a pharmacologically acceptable salt thereof:



wherein R¹ stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, acyl or arylalkyl group;

R² stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, cycloalkoxy or acyl group;

50 R³ stands for a hydroxyl group, a group capable of forming an ester together with a carboxyl group or a group represented by the formula:



(wherein R<sup>10</sup> and R<sup>11</sup> may be the same or different from each other and each stands for a hydrogen atom, a hydroxyl, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, aryl, heteroaryl group or a group represented by the formula: -(CH<sub>2</sub>)<sub>q</sub>-COOH (wherein q is an integer of 1 to 2), or alternatively R<sup>10</sup> and R<sup>11</sup> may form a ring which may contain a nitrogen, oxygen or sulfur atom together with the nitrogen atom to which R<sup>10</sup> and R<sup>11</sup> are bonded);

5 Z stands for a group represented by the formula:

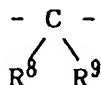


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(wherein R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, alkenylalkyl, alkynylalkyl or aryl group, an arylalkyl group, the aryl group of which may be substituted, a halogen atom or a heteroarylalkyl, cycloalkyl, cycloalkylalkyl, alkoxyalkyl derived from C<sub>1</sub>-C<sub>6</sub> alkoxy, heterocycloalkyl or cyano group, or alternatively R<sup>5</sup> and R<sup>6</sup> may form a ring together with the carbon atom to which R<sup>5</sup> and R<sup>6</sup> are bonded), a group represented by the formula: =N-OR<sup>7</sup> (wherein R<sup>7</sup> stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group) or an oxygen atom;

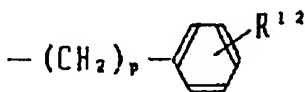
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Y stands for a group represented by the formula: -(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0 or integer of 1 to 2) or a group represented by the formula:



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25 (wherein R<sup>8</sup> and R<sup>9</sup> may be the same or different from each other and each stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group); and R<sup>4</sup> stands for a hydrogen atom, a C<sub>1</sub>-C<sub>6</sub> alkyl group or a group represented by the formula:



30

(wherein p is 0 or an integer of 1 to 3 and R<sup>12</sup> stands for a hydrogen or halogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl or C<sub>1</sub>-C<sub>6</sub> alkoxy group).

35

Among these naphthalene derivatives as defined the general formula (I) or pharmacologically acceptable salts thereof, a compound that R<sup>4</sup> in the general formula (I) is a benzyl group is preferable.

Among these naphthalene derivatives as defined the general formula (I) or pharmacologically acceptable salts thereof, a compound that R<sup>1</sup> in the general formula (I) is a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl group is preferable, and a compound that R<sup>1</sup> in the general formula (I) is a methyl group is more preferable.

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Among these naphthalene derivatives as defined the general formula (I) or pharmacologically acceptable salts thereof, a compound that R<sup>2</sup> in the general formula (I) is a C<sub>1</sub>-C<sub>6</sub> alkoxy group is preferable, and a compound that R<sup>2</sup> in the general formula (I) is a methoxy group is more preferable.

Among these naphthalene derivatives as defined the general formula (I) or pharmacologically acceptable salts thereof, a compound that R<sup>3</sup> in the general formula (I) is a hydroxyl group is preferable.

45

Among these naphthalene derivatives as defined the general formula (I) or pharmacologically acceptable salts thereof, a compound that Y in the general formula (I) is a group represented by the formula: -(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0) is preferable.

Among these naphthalene derivatives as defined the general formula (I) or pharmacologically acceptable salts thereof, a compound that Z in the general formula (I) is a group represented by the formula:

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(wherein R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom, a C<sub>1</sub>-C<sub>6</sub> alkyl group, an alkenylalkyl group, an arylalkyl group whose aryl group may be substituted or a halogen atom) is preferable.

Among these naphthalene derivatives as defined the general formula (I) or pharmacologically acceptable salts thereof, a compound that in the general formula (I), R<sup>1</sup> is a hydrogen atom, R<sup>2</sup> is a methoxy group, R<sup>3</sup> is a hydroxyl group, Y is a group represented by the formula:  $-(CH_2)_n-$  (wherein n is 0), Z is a group represented by the formula:



(wherein R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom, a C<sub>1</sub>-C<sub>8</sub> alkyl group, an alkenylalkyl group, an arylalkyl group whose aryl group may be substituted or a halogen atom), and R<sup>4</sup> is a benzyl group is preferable.

Among these naphthalene derivatives as defined the general formula (I) or pharmacologically acceptable salts thereof, a compound selected from the group consisting of the below listed naphthalene derivatives is preferable.

- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-butenic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-pentenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-hexenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-4-methoxy-2-pentenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2,5-hexadienoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-heptenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-3-propenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-4-phenyl-2-butenic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-3-cyclohexyl-2-propenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-4,4-dimethyl-2-pentenoic acid;
- 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-propenoic acid;
- 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-butenic acid;
- (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-butenic acid;
- 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphtyl)-3,3-dichloro-2-propenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methyl-1-naphtyl)-2-butenic acid;
- 2-(5-Benzyl-4-hydroxy-3-methyl-1-naphtyl)-3-methyl-2-butenic acid;
- (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-pentenoic acid;
- (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-hexenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-ethoxy-1-naphtyl)-2-butenic acid;
- (Z)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphtyl)-4-methyl-2-pentenoic acid;
- (Z)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphtyl)-2-hexenoic acid;
- (E)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphtyl)-2-butenic acid;
- (Z)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphtyl)-2-butenic acid;
- (Z)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphtyl)-2-pentenoic acid; and
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-4-methyl-2-pentenoic acid.

A pharmaceutical composition of the present invention comprises a therapeutically effective amount of the above-mentioned naphthalene derivative or the pharmacologically acceptable salt thereof and a pharmacologically acceptable carrier.

Furthermore, use of the present invention comprises the use of the above-mentioned naphthalene derivative or the pharmacologically acceptable salt thereof for the making of a medicament for treating a disease which the production of prostaglandin is rised.

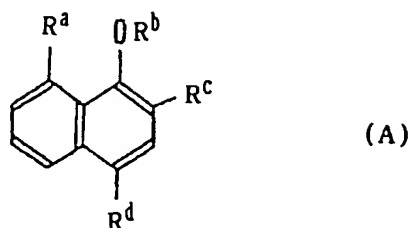
Use of the present invention comprises the use of the above-mentioned naphthalene derivative or the pharmacologically acceptable salt thereof for the making of a medicament for treating a disease which the production of leukotrienes is rised.

Use of the present invention comprises the use of the above-mentioned naphthalene derivative or the pharmacologically acceptable salt thereof for the making of a medicament for treating an inflammatory disease.

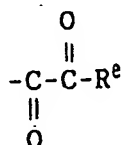
Use of the present invention comprises the use of the above-mentioned naphthalene derivative or the pharmacologically acceptable salt thereof for the making of a medicament for treating a disease selected from the group consisting of chronic rheumatoid arthritis, osteoarthritis, shoulder periarthritis, cervicobrachial syndrome and lumbago.



The intermediate of the present invention is a naphthalene derivative represented by the following general formula (A):

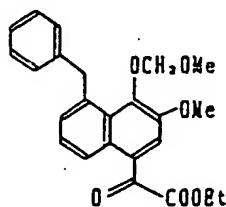
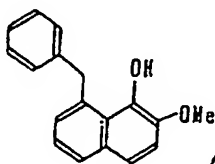


wherein  $R^a$  means a benzyl group,  $R^b$  stands for a hydrogen atom or a  $C_1$ - $C_6$  alkyl group,  $R^c$  stands for a hydrogen atom or a  $C_1$ - $C_6$  alkyl group and  $R^d$  represents a hydrogen atom or a group represented by the formula:

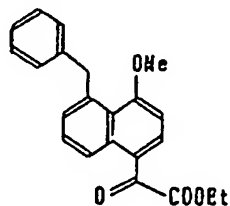


(wherein  $R^e$  stands for a hydroxyl group or a  $C_1$ - $C_6$  alkyl group).

Among these intermediates (naphthalene derivatives) as defined the general formula (A), a compound selected from the group consisting of the below listed naphthalene derivatives is preferable.

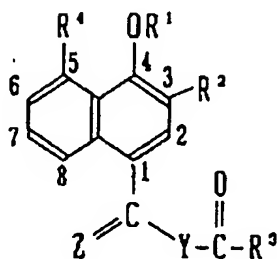


and



## [Detailed Description of the Invention]

In this specification, the position numbers of carbon atoms constituting the naphthalene ring are as follows:



In the above definition of the compound (I) according to the present invention, the C<sub>1</sub>-C<sub>6</sub> alkyl group defined with respect to R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup>, R<sup>8</sup>, R<sup>9</sup>, R<sup>10</sup>, R<sup>11</sup> and R<sup>12</sup> is a straight-chain or branched alkyl group having 1 to 6 carbon atoms and examples thereof include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl(amyl), isopentyl, neopentyl, tert-pentyl, 1-methylbutyl, 2-methylbutyl, 1,2-dimethylpropyl, hexyl, isohexyl, 1-methylpentyl, 2-methylpentyl, 3-methylpentyl, 1,1-dimethylbutyl, 1,2-dimethylbutyl, 2,2-dimethylbutyl, 1,3-dimethylbutyl, 2,3-dimethylbutyl, 3,3-dimethylbutyl, 1-ethylbutyl, 2-ethylbutyl, 1,1,2-trimethylpropyl, 1,2,2-trimethylpropyl, 1-ethyl-1-methylpropyl and 1-ethyl-2-methylpropyl groups. Among these groups, methyl group, ethyl group, propyl group and isopropyl group are desirable.

The C<sub>1</sub>-C<sub>6</sub> alkoxy group defined with respect to R<sup>2</sup>, R<sup>10</sup>, R<sup>11</sup> and R<sup>12</sup> is one derived from the above-mentioned lower alkyl group having 1 to 6 carbon atoms and preferable examples thereof include methoxy group, ethoxy group, n-propoxy group, isopropoxy group and n-butoxy group, among which methoxy group is most desirable.

The halogen atom defined with respect to R<sup>5</sup>, R<sup>6</sup> and R<sup>12</sup> is chlorine, bromine, iodine or fluorine.

The cycloalkyl group defined with respect to R<sup>5</sup> and R<sup>6</sup> is one having 3 to 7 carbon atoms and examples thereof include cyclopropyl group, cyclobutyl group, cyclopentyl group, cyclohexyl group and cycloheptyl group.

The cycloalkylalkyl group defined with respect to R<sup>5</sup> and R<sup>6</sup> is one derived from the above-mentioned cycloalkyl group and representative examples thereof include cyclopentylmethyl group, cyclopropylmethyl group, cyclohexylmethyl group and cyclohexylethyl group.

The aryl group defined with respect to R<sup>2</sup>, R<sup>5</sup>, R<sup>6</sup>, R<sup>10</sup> and R<sup>11</sup> includes a phenyl group, a naphthyl group and so on which may be substituted with a C<sub>1</sub>-C<sub>6</sub> alkyl group such as a methyl group, an ethyl group, a halogen atom and a C<sub>1</sub>-C<sub>6</sub> alkoxy group.

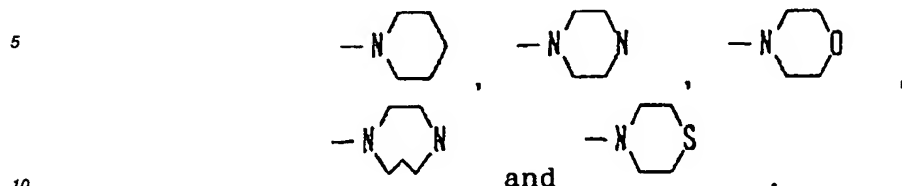
The arylalkyl group defined with respect to R<sup>1</sup>, R<sup>5</sup> and R<sup>6</sup> is one derived from the above-mentioned aryl group. The most desirable examples thereof include benzyl group and phenethyl group, the aryl group of which may be substituted with a methyl group, an ethyl group or a halogen atom.

The heteroaryl group defined with respect to R<sup>10</sup> and R<sup>11</sup> is a heterocyclic group such as a pyridyl group, a furyl group and a pyrimidyl group.

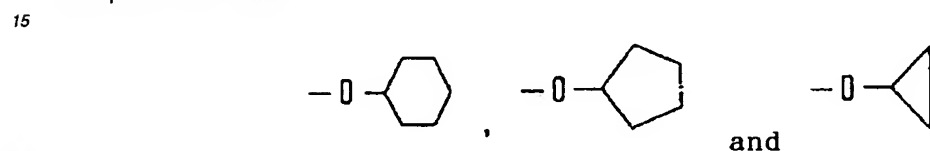
The C<sub>1</sub>-C<sub>6</sub> alkoxyalkyl group defined with respect to R<sup>5</sup> and R<sup>6</sup> is one derived from the above-mentioned C<sub>1</sub>-C<sub>6</sub> alkoxy group and examples thereof include methoxyethoxy group, methoxypropoxy group and ethoxyethoxy group.

The acyl group defined with respect to R<sup>2</sup> is a residue of an organic acid such as an aliphatic saturated or unsaturated carboxylic acid and a carbocyclic or heterocyclic carboxylic acid and particular examples thereof include C<sub>1</sub>-C<sub>6</sub> alkanoyl groups such as formyl group, acetyl group, propionyl group, butyryl group, isobutyryl group, valeryl group, isovaleryl group and pivaloyl group; aroyl groups such as benzoyl group, toluoyl group and naphthoyl group; and heteroaroyl groups such as furyl group, nicotinoyl group and isonicotinoyl group.

Further, R<sup>10</sup> and R<sup>11</sup> may form a ring which may contain a nitrogen, oxygen or sulfur atom together with the nitrogen atom to which R<sup>10</sup> and R<sup>11</sup> are bonded and examples of such a ring include



The cycloalkoxy group defined with respect to R<sup>2</sup> is one derived from the above-mentioned cycloalkyl group and examples thereof include



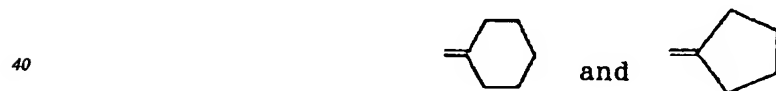
The alkenylalkyl or alkynylalkyl group defined with respect to R<sup>5</sup> and R<sup>6</sup> is one derived from the above-mentioned C<sub>1</sub>-C<sub>6</sub> alkyl group having 1 to 6 carbon atoms in which one or two double or triple bonds are contained, and representative examples thereof include 2-propenyl group and 2-methylbutenyl group.

25 When R<sup>3</sup> is a hydroxyl group, the group represented by the formula:



is a carboxyl group (-COOH). R<sup>3</sup> may be a group capable of forming an ester together with the carboxyl group. Representative examples of the group include C<sub>1</sub>-C<sub>6</sub> alkoxy groups such as methoxy group and ethoxy group and cycloalkoxy groups.

35 R<sup>5</sup> and R<sup>6</sup> may form a ring and examples of such a ring are as follows:



If necessary, these rings may be substituted with a lower alkyl group such as a methyl group and a halogen atom.

Further, the heteroarylalkyl group defined with respect to R<sup>5</sup> and R<sup>6</sup> is one derived from the heteroaryl group defined above with respect to R<sup>10</sup> and R<sup>11</sup> and examples thereof include pyridylmethyl group, thienylmethyl group and thienylethyl group.

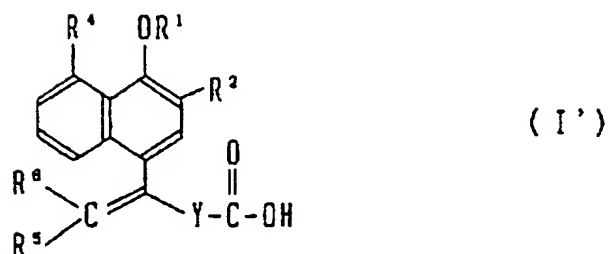
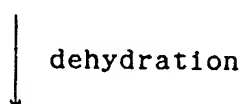
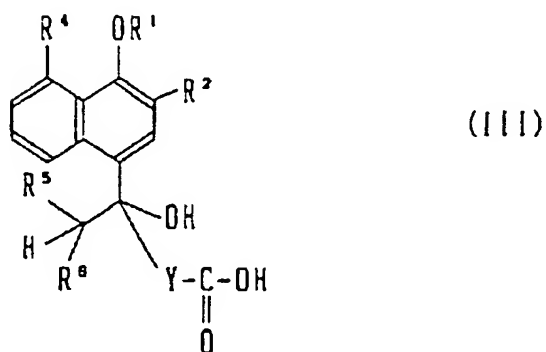
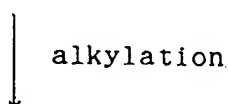
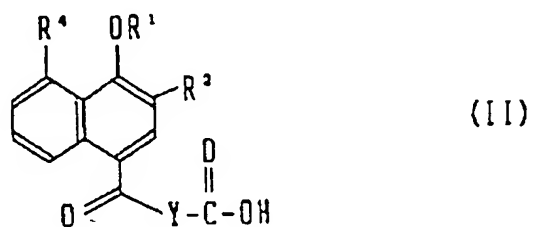
The pharmacologically acceptable salt according to the present invention may be any conventional nontoxic one and examples thereof include inorganic acid salts such as hydrochloride, hydrobromide, sulfate and phosphate; organic acid salts such as acetate, maleate, tartrate, methanesulfonate, benzenesulfonate and toluenesulfonate; and amino acid salts such as arginate, aspartate and glutamate. Further, the derivative of the present invention may form a metal salt such as sodium salt, potassium salt, calcium salt and magnesium salt. The pharmacologically acceptable salt of the present invention includes these metal salts.

Although the compound of the present invention may be present as various stereoisomers because it has an asymmetric carbon atom in its molecule, it is needless to say that the present invention includes all of the isomers and mixtures of them.

Further, although some of the compounds according to the present invention are present as hydrates, it is needless to say that the present invention includes such hydrates.

Representative processes for the preparation of the compound according to the present invention will now be described, though the compound can be prepared by various processes.

#### Preparation process A



(in the above reaction scheme, R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup> and Y are each as defined above)

A ketocarboxylic acid represented by the general formula (II) is reacted with a Grignard reagent (MgX-CHR<sup>5</sup>R<sup>6</sup>) or a lithium reagent (LiCHR<sup>5</sup>R<sup>6</sup>) (wherein R<sup>5</sup> and R<sup>6</sup> are each as defined above and X represents Cl, Br or I) to give an alcohol (III). The solvent usable in this reaction includes ethers such as diethyl ether, diisopropyl ether, tetrahydrofuran,

dimethoxyethane and 1,4-dioxane; benzene, toluene and hexane. The reaction temperature may range from -78°C to the boiling point of the solvent used, preferably from about -40 to 30°C.

Then, the alcohol (III) can be converted into an objective compound (I') through dehydration in the presence of an acid. When R<sup>5</sup> is not a hydrogen atom and R<sup>6</sup> is a hydrogen atom, the dehydration gives a Z isomer preferentially, while when R<sup>1</sup> is a group removable with acid, such as a methoxymethyl group, an objective compound (I') wherein R<sup>1</sup> is a hydrogen atom simultaneously can be prepared. The solvent to be used in the dehydration includes ethers such as diethyl ether, tetrahydrofuran, 1,4-dioxane and 1,2-dimethoxyethane; benzene, toluene, xylene and dichlorobenzene. The acid to be used therein includes hydrochloric acid, sulfuric acid, p-toluenesulfonic acid, D-10-camphorsulfonic acid, methanesulfonic acid, boron trifluoride-diethyl ether complex, trifluoroacetic acid, oxalic acid and phosphoric acid. The reaction temperature may range from -40°C to the boiling point of the solvent used, preferably from room temperature to the boiling point of the solvent used.

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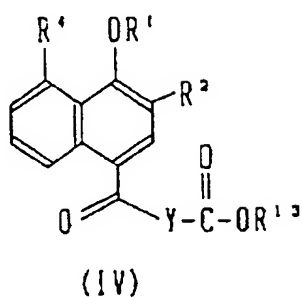
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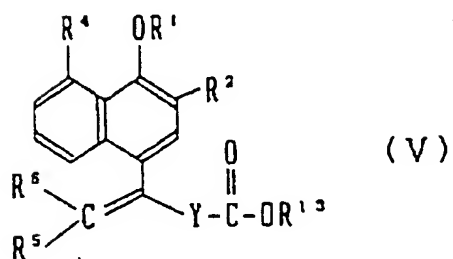
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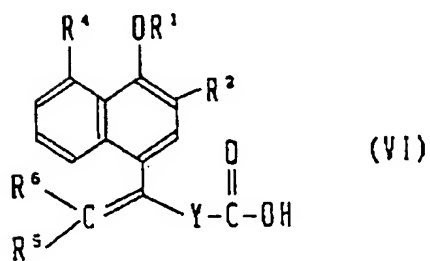
## Preparation process B



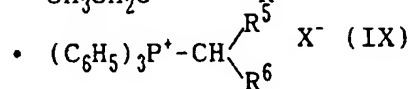
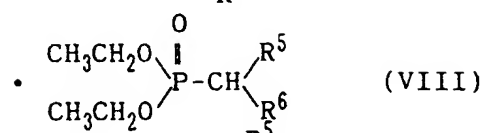
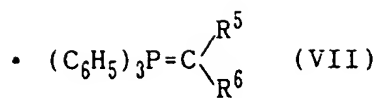
Wittig reaction

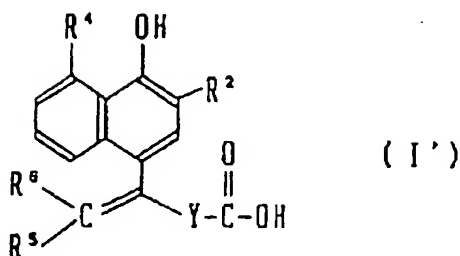


alkaline hydrolysis



deblocking





(in the above reaction scheme, R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, Y and X are each as defined above and R<sup>13</sup> represents a C<sub>1</sub>-C<sub>6</sub> alkyl group).

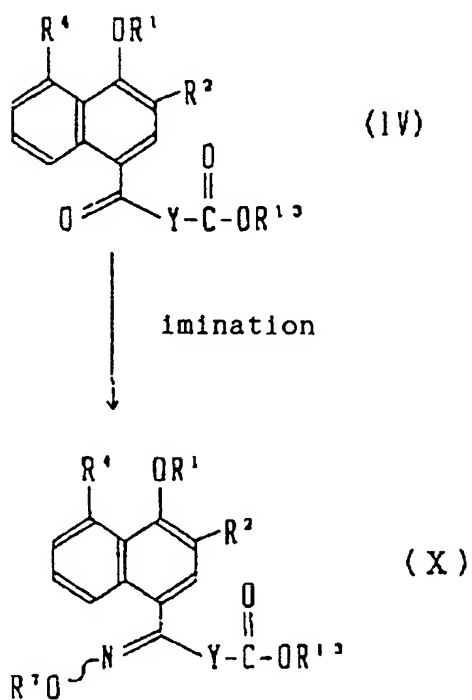
A ketoester represented by the general formula (IV) is reacted with a phosphorus compound represented by the general formula (VII), (VIII) or (IX) through Wittig reaction to give a compound (V). This reaction gives an (E) isomer preferentially when R<sup>5</sup> is a hydrogen atom and R<sup>6</sup> is not a hydrogen atom. When R<sup>5</sup> and R<sup>6</sup> are each a chlorine atom, the above reaction is conducted by the use of triphenylphosphine and carbon tetrachloride. When the reaction is conducted in the presence of a base, preferable results are obtained. The base usable therein includes sodium hydride, potassium hydride, sodium amide, sodium methoxide, sodium ethoxide, potassium t-butoxide, methyllithium and n-butyllithium. The reaction is conducted in the absence or presence of a solvent and the solvent includes alcohols such as methanol and ethanol; benzene, toluene, diethyl ether, tetrahydrofuran, 1,4-dioxane, 1,2-dimethoxyethane, N,N-dimethylformamide, acetonitrile and dimethyl sulfoxide. The reaction temperature may range from -40°C to the boiling point of the solvent used, preferably from about 0 to 100°C.

Then, the compound (V) is hydrolyzed with a base to give a carboxylic acid (VI). The base usable in this hydrolysis includes alkali metal carbonates such as sodium carbonate and potassium carbonate; and alkali metal hydroxides such as sodium hydroxide and potassium hydroxide. The solvent to be used therein may be suitably selected from among water, methanol, ethanol, tetrahydrofuran, acetonitrile, dimethyl sulfoxide and acetone. The reaction temperature ranges from about 0°C to the boiling point of the solvent used.

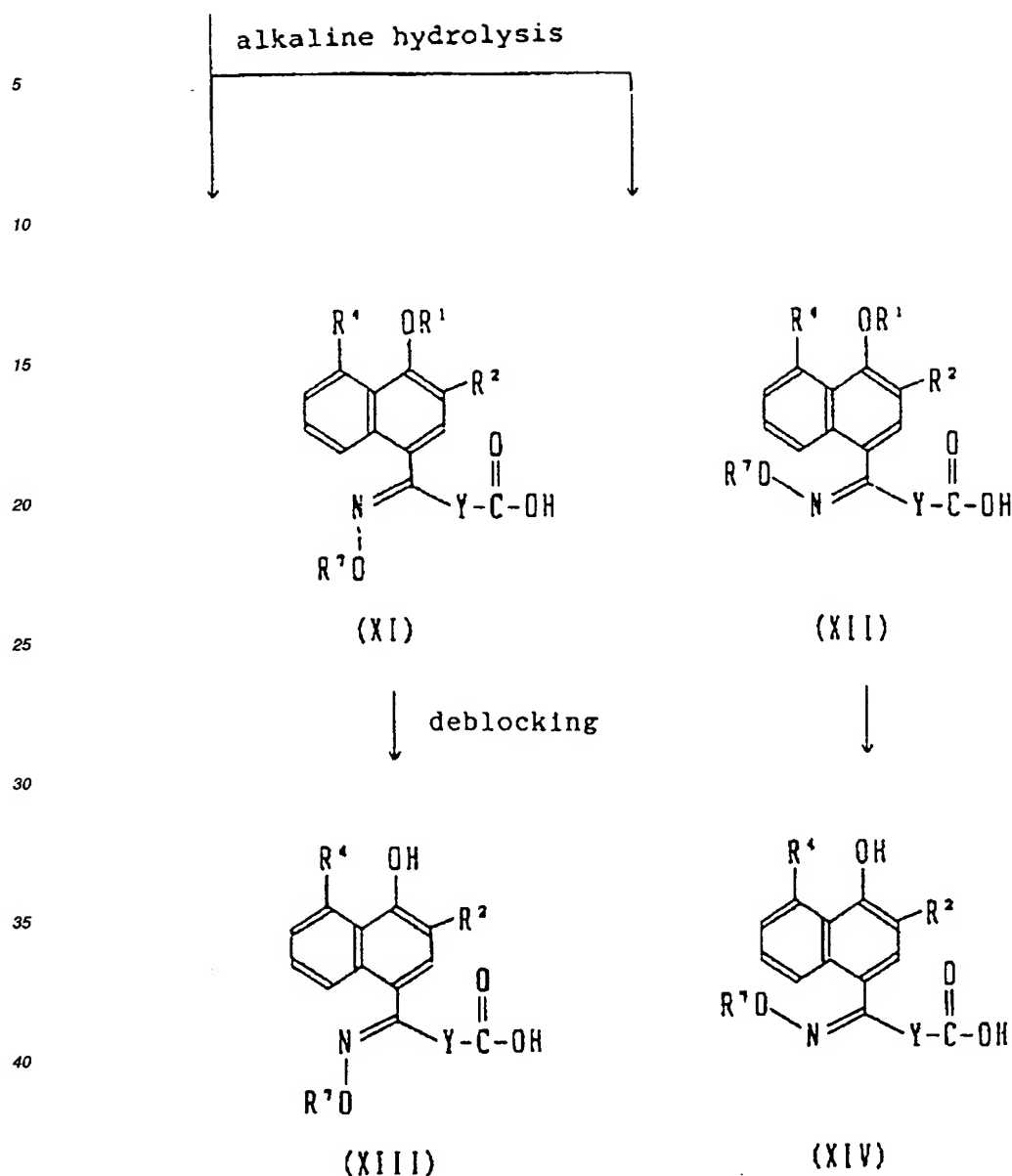
When R<sup>1</sup> is a group easily removable with acid, such as a methoxymethyl group, a compound (I') can be prepared from the compound (VI) by a conventional process. The solvent to be used in the deblocking may be suitably selected from among water, methanol, ethanol, diethylether, tetrahydrofuran, 1,4-dioxane, acetonitrile, acetone, benzene and toluene. The acid to be used therein includes hydrochloric acid, sulfuric acid, p-toluenesulfonic acid, D-10-camphorsulfonic acid, methanesulfonic acid, trifluoroacetic acid, acetic acid, boron trifluoride-ether complex, oxalic acid, phosphoric acid and so on. The reaction temperature may range from -40°C to the boiling point of the solvent used, preferably from room temperature to the boiling point of the solvent used.

Preparation process C

A compound represented by the formula (I) wherein Z is an =NOR<sup>7</sup> group can be prepared by the following process:







(in the above reaction scheme,  $R^1$ ,  $R^2$ ,  $R^4$ ,  $R^7$  and  $R^{13}$  are each as defined above)

A ketoester represented by the general formula (IV) is reacted with an O-alkylhydroxylamine or a salt thereof in the presence of a base to give a compound (X) as a mixture of syn- and anti-isomers. The solvent to be used in this reaction may be suitably selected from among water, methanol, ethanol, tetrahydrofuran, 1,4-dioxane and dimethyl sulfoxide. The base usable therein includes alkali metal carbonates such as sodium carbonate and potassium carbonate; and alkali metal hydroxides such as sodium hydroxide and potassium hydroxide. The reaction temperature ranges from 0°C to the boiling point of the solvent used.

Then, the compound (X) can be converted into a carboxylic acid according to a conventional process (similar to the one described in the Preparation process B for the conversion of (V) into (VI)). In this step, a syn-isomer (XI) and an anti-isomer (XII) can be separated from each other to give purified isomers.

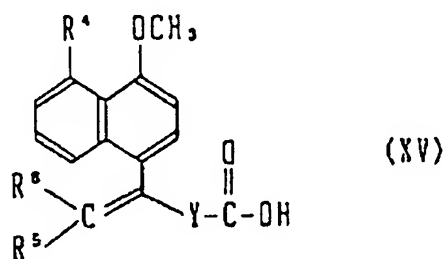
When  $R^1$  is a group easily removable with acid, such as a methoxymethyl group, a syn-naphthol (XIII) can be prepared from a syn-carboxylic acid (XI) according to a conventional process (similar to the one described in the Preparation process B for the conversion of (VI) into (I')).

On the other hand, an anti-naphthol (XIV) can be prepared from an anti-carboxylic acid (XII) by the action of trifluoroacetic acid without causing isomerization.

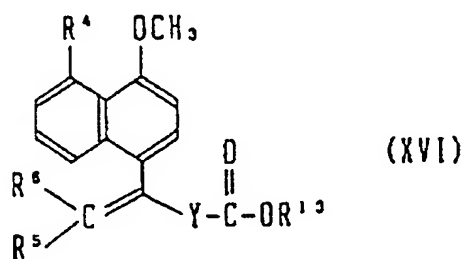
The solvent usable in this reaction includes dichloromethane, 1,2-dichloroethane, diethyl ether, tetrahydrofuran, 1,4-dioxane, 1,2-dimethoxyethane, benzene, toluene and so on. The reaction temperature ranges from 0°C to the boiling point of the solvent used.

#### Preparation process D

A compound represented by the general formula (I) wherein R<sup>2</sup> is an acyl or branched alkyl group can be prepared by the following process:



↓ esterification

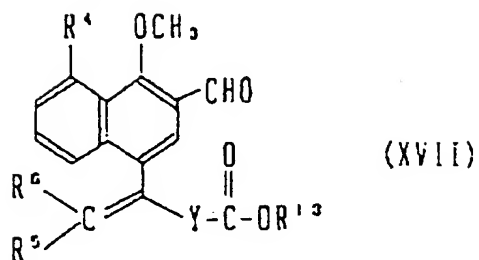


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formylation

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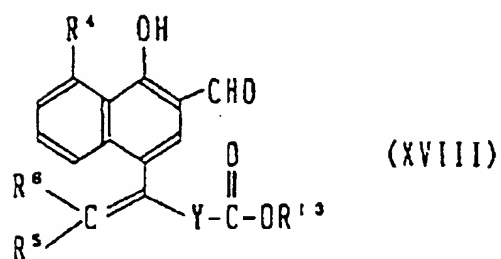


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demethylation

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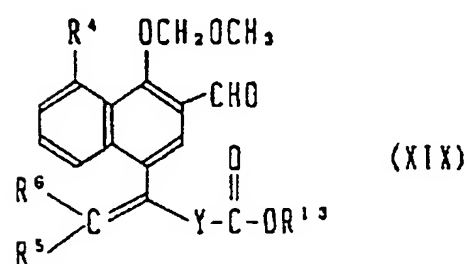


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methoxymethylation

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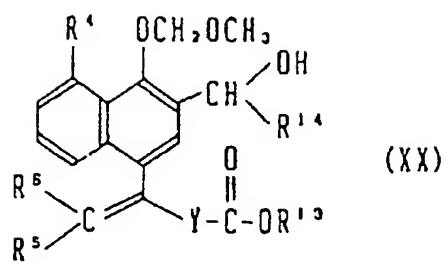
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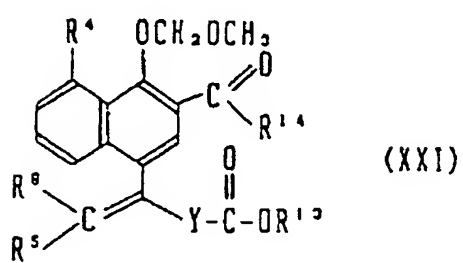
alkylation

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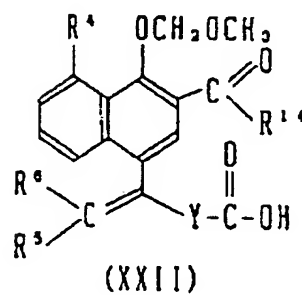
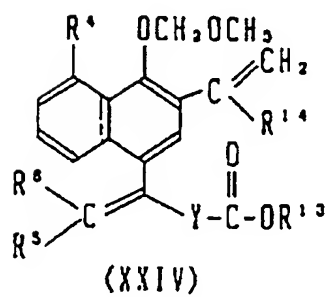
oxidation



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Wittig  
reaction

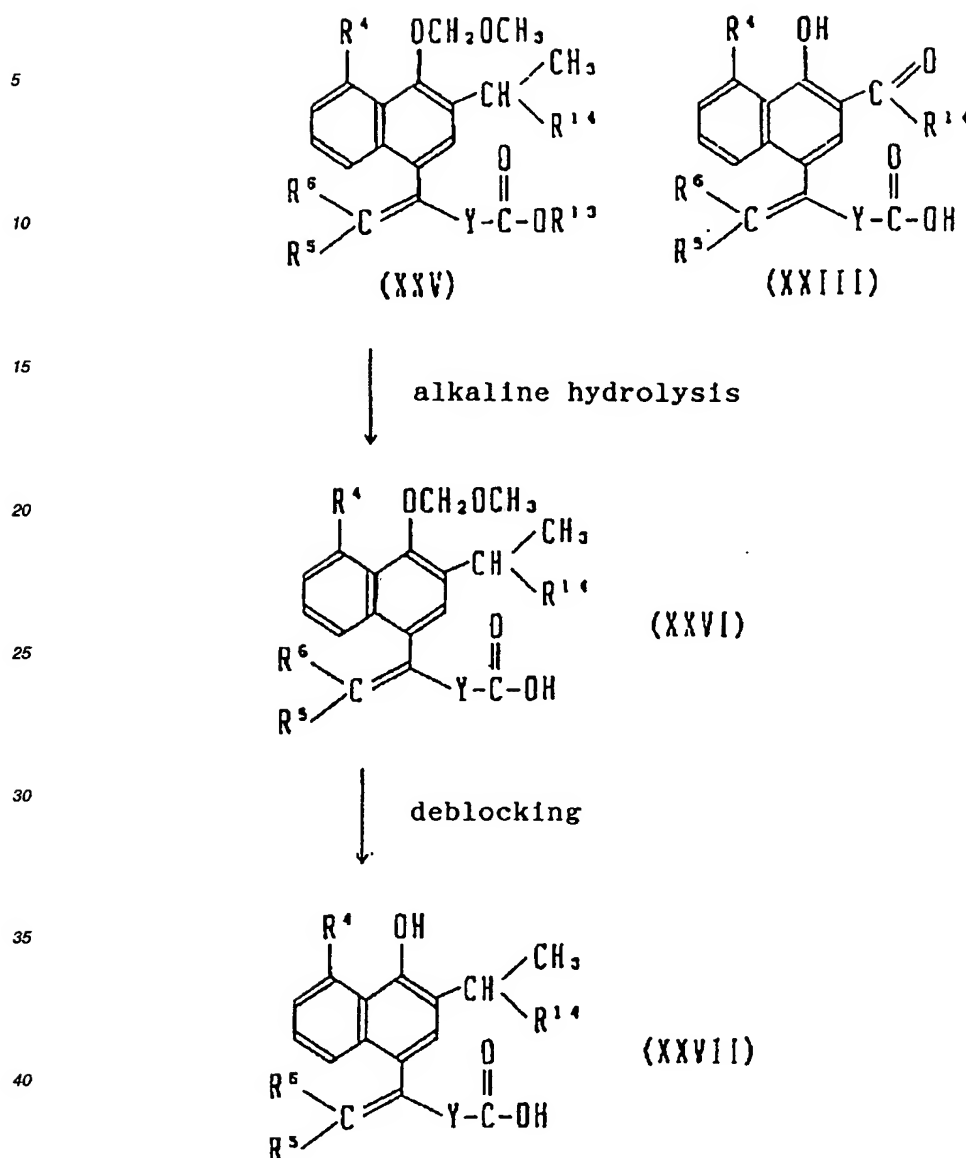
alkaline  
hydrolysis



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catalytic  
reduction

deblocking



(in the above reaction scheme,  $R^4$ ,  $R^5$ ,  $R^6$  and  $R^{13}$  are, each as defined above and  $R^{14}$  represents a  $C_1$ - $C_6$  alkyl group).

A compound (XV) which can be prepared by the Preparation process A can be converted into an ester (XVI) according to a conventional process.

The ester (XVI) is reacted with an orthoester derivative such as methyl orthoformate and ethyl orthoformate or dichloromethyl methyl ether in the presence of a Lewis acid to give a formyl derivative (XVII). The Lewis acid usable in this step includes aluminum chloride, titanium tetrachloride and zinc chloride. The solvent to be used therein includes dichloromethane and chloroform. The reaction temperature may range from  $-40^\circ\text{C}$  to the boiling point of the solvent used, preferably from  $-10$  to  $40^\circ\text{C}$ .

Then, the formyl derivative (XVII) is reacted with boron tribromide to give a naphthol derivative (XVIII). The solvent to be used in this reaction includes dichloromethane and chloroform and the reaction temperature ranges from  $-40^\circ\text{C}$  to room temperature.

The naphthol derivative (XVIII) is reacted with chloromethyl methyl ether in the presence of a base to give a methoxymethyl ether (XIX). The base to be used in this reaction includes triethylamine, *N,N*-diisopropylethylamine, sodium hydride, potassium *tert*-butoxide potassium carbonate and so on. The solvent to be used therein includes dichlorometh-

ane, tetrahydrofuran, 1,4-dioxane, 1,2-dimethoxyethane, N,N-dimethylformamide acetone and so on. The reaction temperature may range from -78°C to the boiling point of the solvent used, preferably from -40°C to room temperature.

Then, the compound (XIX) is reacted with an alkyllithium reagent or a Grignard reagent to give a secondary alcohol (XX). The solvent usable in this reaction includes diethylether, tetrahydrofuran, 1,4-dioxane, 1,2-dimethoxyethane, hexane, benzene, toluene and so on, and the reaction temperature ranges from -78°C to room temperature.

The alcohol (XX) is oxidized into an acyl derivative represented by the general formula (XXI) by a conventional process. The oxidizing agent usable in this step includes manganese dioxide, pyridinium dichromate and so on. The reaction solvent includes acetone, diethylether, acetonitrile, benzene, toluene, dichloromethane, chloroform, N,N-dimethylformamide and so on. The reaction temperature may be suitably selected within a range of from the temperature attained under cooling with ice to the boiling point of the solvent used.

The acyl derivative (XXI) can be hydrolyzed with an alkali and freed of the protective group in a similar manner to the one described in the Preparation process B for the conversion of (V) through (VI) into (I') to give a carboxylic acid represented by the general formula (XXIII).

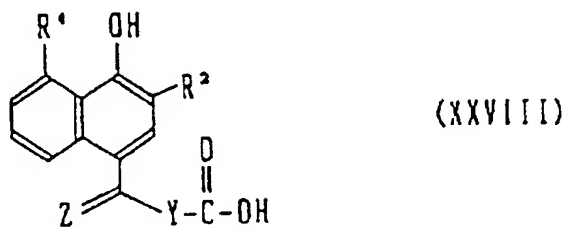
Alternatively, the acyl derivative (XXI) is reacted with a phosphorus compound represented by the general formula (VII), (VIII) or (IX) wherein R<sup>5</sup> and R<sup>6</sup> are each a hydrogen atom through Wittig reaction according to a conventional process to give a compound (XXIV). The solvent, temperature and base to be employed in this reaction are each as described in the Preparation process B for the conversion of (IV) into (V).

The compound (XXIV) is catalytically reduced into a compound (XXV) in a hydrogen atmosphere of about 1 atm according to a conventional process. The catalyst to be used in this reduction includes palladium-carbon, platinum oxide, Raney nickel and so on. The solvent to be used therein may be suitably selected from among water, methanol, ethanol, propanol, ethyl acetate, tetrahydrofuran, 1,4-dioxane and acetic acid. The reaction mixture ranges from 0°C to room temperature.

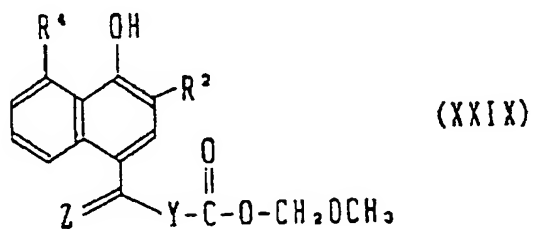
Further, the compound (XXV) is converted into a carboxylic acid represented by the general formula (XXVII) in a similar manner to that described in the Preparation process B for the conversion of (V) through (VI) into (I').

Preparation process E

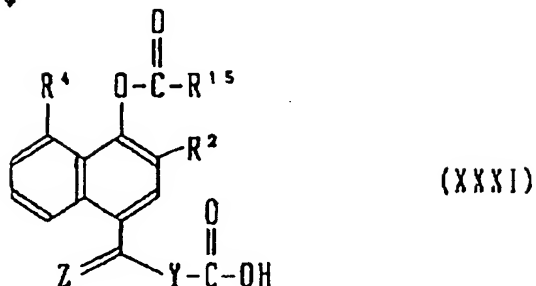
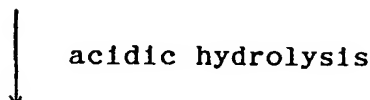
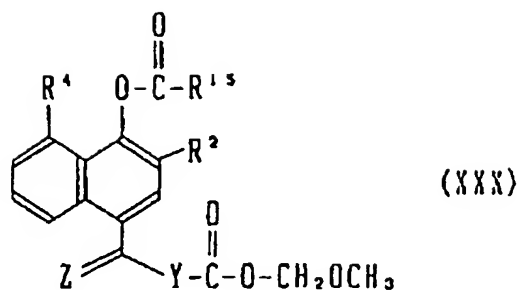
A compound represented by the general formula (I) or (XIII) wherein R<sup>1</sup> is an acyl group can be prepared by the following process:



methoxymethyl-esterification



acylation



30 (in the above reaction scheme, R<sup>2</sup>, R<sup>4</sup>, Y and Z are each as defined above and R<sup>15</sup> represents a C<sub>1</sub>-C<sub>6</sub> alkyl group).

That is, a compound (XXVIII) is reacted with chloromethyl methyl ether in the presence of a base to give a methoxymethyl ester (XXIX). The base usable in this reaction includes triethylamine, N,N-diisopropylethylamine, potassium carbonate and so on, while the solvent usable therein includes dichloromethane, chloroform, diethylether, 1,4-dioxane, 1,2-dimethoxyethane, N,N-dimethylformamide, acetone and so on. The reaction is conducted at a temperature ranging from -40°C to the boiling point of the solvent used, preferably under cooling with ice.

Then, the methoxymethyl ester (XXIX) is reacted with an acyl chloride in the presence of a base to give a compound (XXX). The base usable in this step includes triethylamine, N,N-diisopropylethylamine, sodium hydride, potassium tert-butoxide and so on, while the solvent to be used therein may be suitably selected from among dichloromethane, chloroform, diethylether, 1,4-dioxane, 1,2-dimethoxyethane and N,N-dimethylformamide. The reaction may be conducted at a temperature ranging from -40°C to room temperature, preferably under cooling with ice.

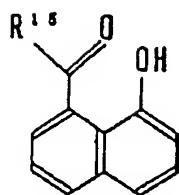
The compound (XXX) can be easily converted into a compound (XXXI) through deblocking in a similar manner to the one described in the Preparation process B for the conversion of (VI) into (I').

#### Preparation process for starting material: A

45 Among the compounds represented by the general formula (II) or (IV) which are each used as a starting material in the above-mentioned Preparation process A, B or C, a compound wherein R<sup>2</sup> is a C<sub>1</sub>-C<sub>6</sub> alkoxy group, a C<sub>1</sub>-C<sub>6</sub> branched alkoxy group or a cycloalkoxy group can be prepared by, for example, the following process:



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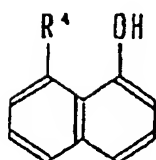
(XXXII)

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reduction

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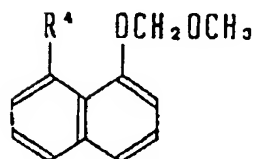
(XXXIII)

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methoxymethylation

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(XXXIV)

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formylation

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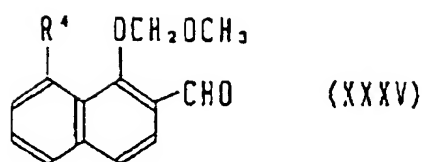
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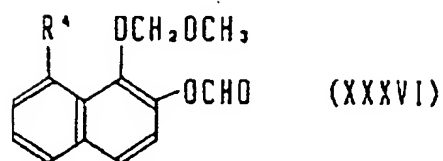
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Baeyer-Villiger reaction

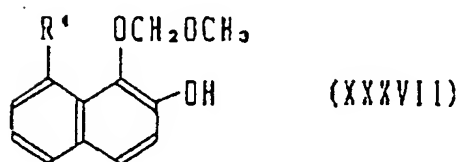
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alkaline hydrolysis

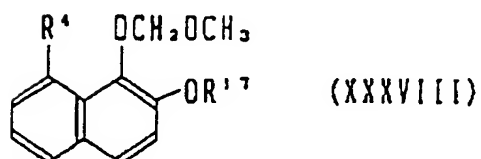
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alkylation

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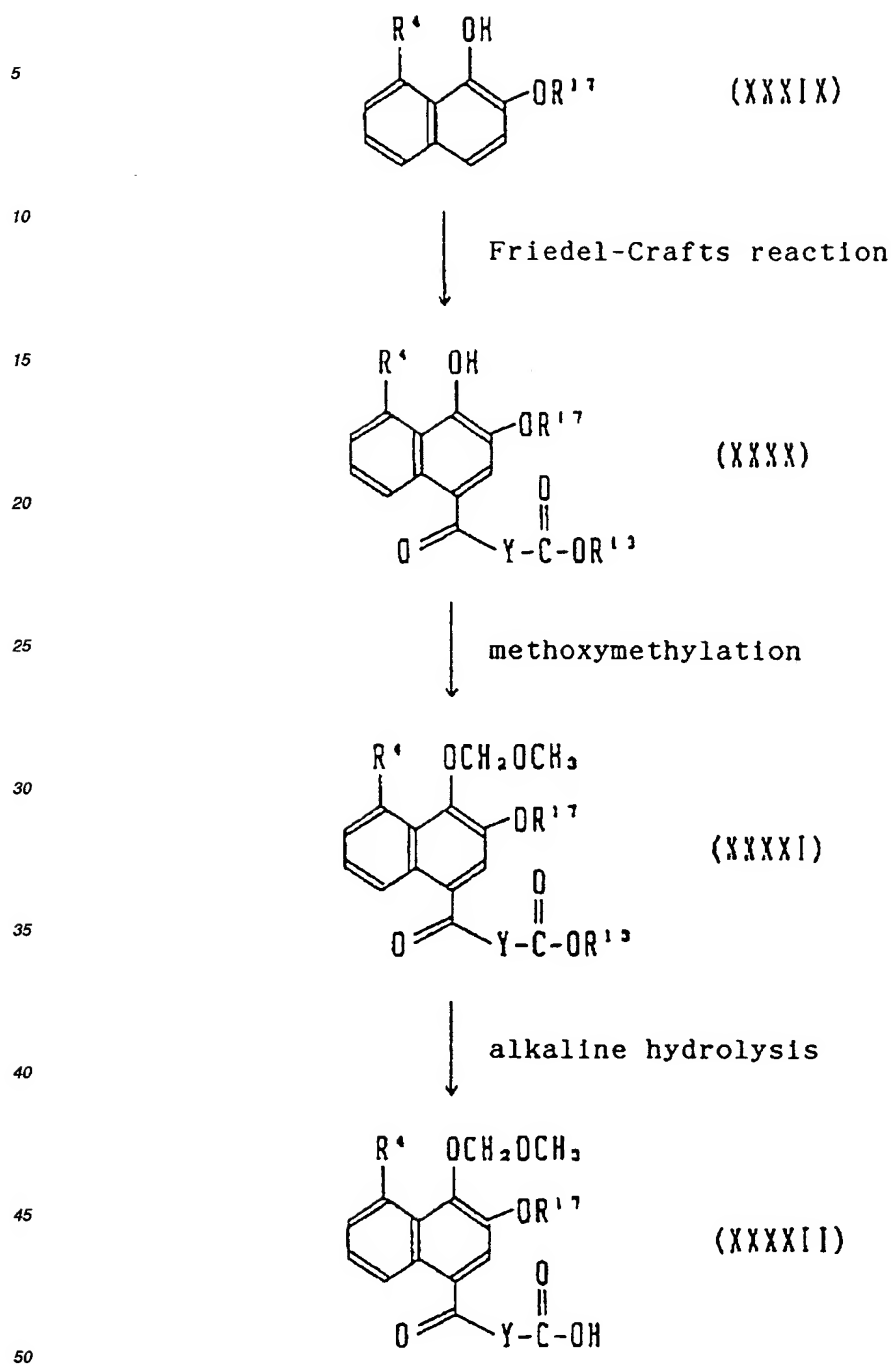
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deblocking

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(in the above reaction scheme, R<sup>4</sup>, R<sup>13</sup> and Y are each as defined above; R<sup>16</sup> represents an aryl group, an arylalkyl group or an alkyl group; and R<sup>17</sup> represents an alkyl group or a cycloalkyl group)

That is, a known compound (XXXII) [see R.J. Packer et al., J. Chem. Soc., (C), 2194(1967)] is reduced with hydrazine or hydrazine hydrate and sodium hydroxide to give a naphthol derivative (XXXIII). In this step, a semicarbazone can be used instead of hydrazine and potassium hydroxide or sodium ethoxide can be used instead of sodium hydroxide.

The solvent usable in this reduction includes diethylene glycol, triethanolamine and so on, and the reaction temperature ranges from 80°C to the boiling point of the solvent used.

The naphthol derivative (XXXIII) is reacted with chloromethyl methyl ether in the presence of a base to give a methoxymethyl ether (XXXIV). The base usable in this reaction includes triethylamine, N,N-diisopropylethylamine, sodium hydride, potassium tert-butoxide, potassium carbonate and so on. The solvent to be used therein includes dichloromethane, tetrahydrofuran, 1,4-dioxane, 1,2-dimethoxyethane, N,N-dimethylformamide, acetone and so on. The reaction temperature may range from -78°C to the boiling point of the solvent used, preferably from -40°C to room temperature.

The methoxymethyl ether (XXXIV) is reacted with a strong base such as n-butyllithium and then with N,N-dimethylformamide to give an aldehyde (XXXV). The reactions are conducted in an etheric solvent such as ether and tetrahydrofuran at a temperature ranging from -78 to 30°C, preferably from -30°C to room temperature.

The aldehyde (XXXV) can be oxidized with hydrogen peroxide, or a peracid such as peracetic acid and m-chloroperoxybenzoic acid to give a formate (XXXVI). The solvent to be used in this oxidation may be suitably selected from among water, dichloromethane, chloroform, acetic acid and so on.

The formate (XXXVI) can be hydrolyzed with an alkali according to a conventional process to give a 2-naphthol derivative (XXXVII).

The naphthol derivative (XXXVII) is reacted with an alkyl halide or a sulfonate ester in the presence of a base, for example, an alkali metal carbonate such as sodium carbonate and potassium carbonate or an alkali metal hydride such as sodium hydride. The halogen constituting the alkyl halide includes chlorine, bromine and iodine. The solvent to be used in this step includes ketones such as acetone and methyl ethyl ketone; N,N-dimethylformamide, dimethyl sulfoxide and tetrahydrofuran.

The obtained alkoxy-naphthalene (XXXVIII) can be deblocked with hydrochloric acid, sulfuric acid or p-toluenesulfonic acid by a conventional process to give a 1-naphthol derivative (XXXIX).

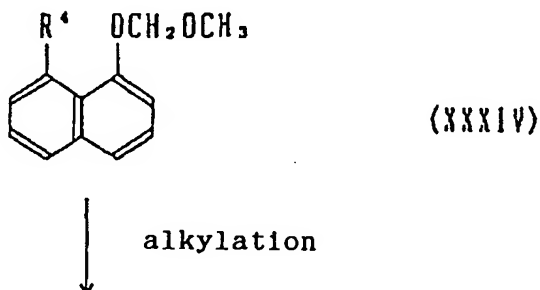
The naphthol derivative (XXXIX) is reacted with ethyl oxalyl chloride, ethyl malonyl chloride or ethyl succinyl chloride to give a ketoester represented by the general formula (XXXX). The catalyst to be used in this reaction includes aluminum chloride, titanium tetrachloride, zinc chloride and so on. The solvent to be used therein includes dichloromethane, chloroform, benzene, toluene and so on.

The ketoester (XXXX) is reacted with chloromethyl methyl ether in the presence of a base such as triethylamine, N,N-diisopropylethylamine, sodium hydride and potassium carbonate by a conventional process to give a methoxymethyl derivative represented by the general formula (XXXXI). The solvent usable in this reaction is one inert to the reaction, for example dichloromethane, chloroform, diethylether, tetrahydrofuran, N,N-dimethylformamide or acetone. The reaction temperature may range from -40°C to the boiling point of the solvent used, preferably from about 0°C to room temperature.

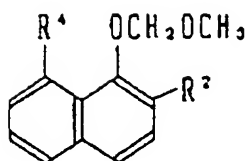
The obtained ester (XXXXI) can be hydrolyzed with a base such as sodium hydroxide and potassium hydroxide by a conventional process to give a carboxylic acid (XXXXII). The solvent to be used in this hydrolysis may be suitably selected from among water, ethanol, methanol, tetrahydrofuran, dimethyl sulfoxide and so on. The reaction temperature may range from -40 to 80°C, preferably from about 0°C to room temperature.

#### Preparation process for starting material: B

Among the compounds represented by the general formula (II) or (IV) which are each used as a starting material in the above-mentioned Preparation process A, B or C, a compound wherein R<sup>2</sup> is a C<sub>1</sub>-C<sub>6</sub> alkyl group can be prepared from a compound (XXXIV) which can be prepared by the above-mentioned Preparation process A for starting material by the following process:



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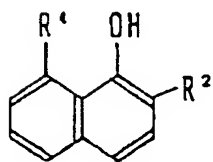
(XXXXIII)

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deblocking

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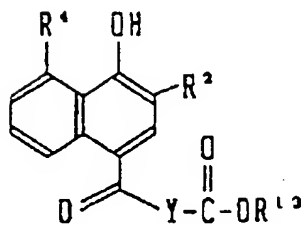
(XXXXIV)

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Friedel-Crafts reaction

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(XXXXV)

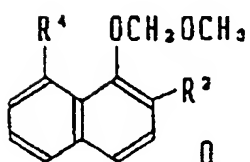
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methoxymethylation

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(XXXXVI)

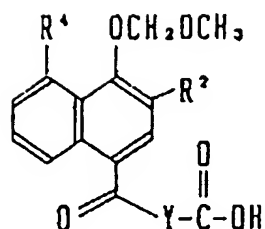
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alkaline hydrolysis

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(XXXXVII)

(in the above reaction scheme, R<sup>4</sup>, R<sup>13</sup> and Y are each as defined above and R<sup>2</sup> represents a C<sub>1</sub>-C<sub>6</sub> alkyl group).

15 That is, a compound (XXXIV) is reacted with n-butyllithium and then with an alkyl halide in the presence of tetramethylethylenediamine to give an alkylate (XXXIII). The reaction is conducted in an etheric solvent such as ether and tetrahydrofuran at a temperature ranging from -78 to 30°C, preferably from -30 to room temperature.

The preparation of a compound (XXXXVII) from the alkylate (XXXIII) can be conducted in a similar manner to that described in the above-mentioned Preparation process A for starting material.

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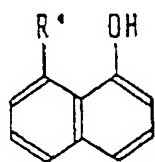
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Preparation process for starting compound: C

The compound used in the above-mentioned Preparation process D can be prepared by the following process:

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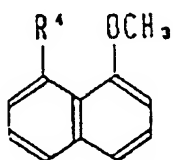
(XXXIII)

10



methylation

15



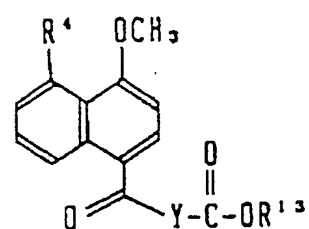
(XXXVIII)

20



Friedel-Crafts reaction

25



(XXXIX)

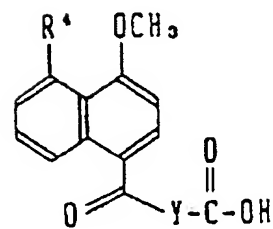
30

35



alkaline hydrolysis

40



(XXXX)

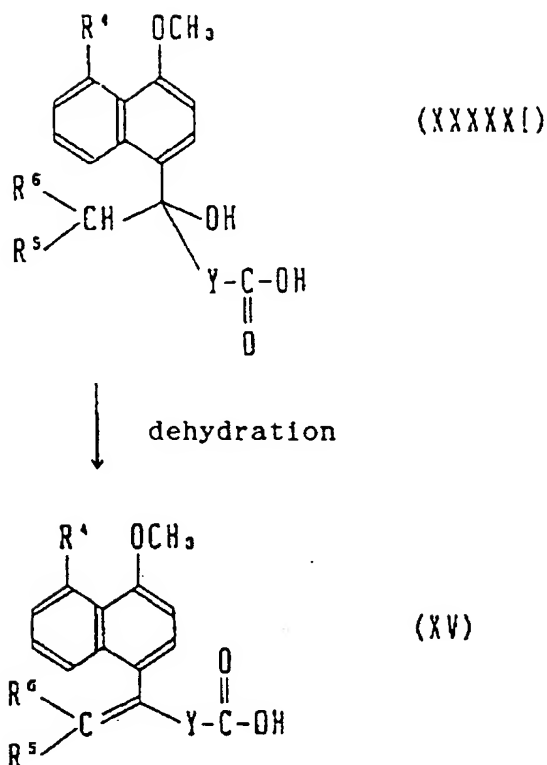
45

50



alkylation

55



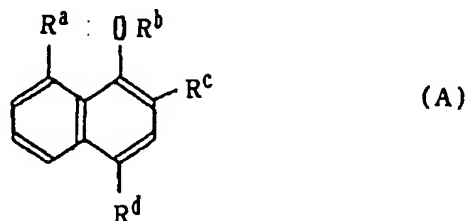
(in the above reaction scheme, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, R<sup>13</sup> and Y are each as defined above).

That is, a methoxy derivative (XXXXVIII) can be prepared by reacting a naphthol derivative (XXXIII) which can be prepared by the above-mentioned Preparation process A for starting material with methyl iodide in the presence of a base. The base usable in this reaction includes alkali metal carbonates such as sodium carbonate and potassium carbonate; triethylamine, N,N-diisopropylethylamine, sodium hydride and potassium tert-butoxide. The solvent to be used therein includes acetone, methyl ethyl ketone, tetrahydrofuran, N,N-dimethylformamide, dimethyl sulfoxide, dichloromethane, chloroform and so on.

The preparation of a compound (XXXXX) from the methoxy derivative (XXXXVIII) can be conducted in a similar manner to that described in the Preparation process A for starting material A.

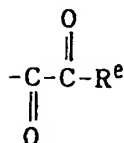
The conversion of the compound (XXXXX) into a compound (XV) can be conducted in a similar manner to that described in the Preparation process A.

In the present invention, the intermediates (naphthalene derivatives) defined by the following general formula (A) are novel compounds.



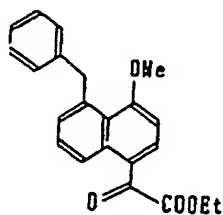
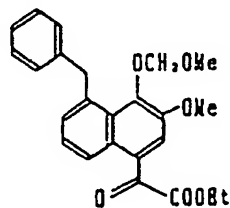
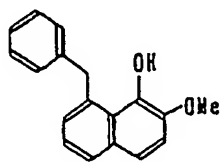


wherein R<sup>a</sup> means a benzyl group, R<sup>b</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl group, R<sup>c</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl group and R<sup>d</sup> represents a hydrogen atom or a group represented by the formula:



(wherein R<sup>e</sup> stands for a hydroxyl group or a C<sub>1</sub>-C<sub>6</sub> alkyl group).

Among these naphthalene derivatives, the compounds defined by the following formulae are important as intermediate, which will be explained in the referencial examples 1, 12 and 22, to prepare the compounds in the present invention.



and

#### [Examples]

Pharmacological Experimental Examples will now be described in order to illustrate the effects of the present invention.

#### Experimental Examples

##### Activity against the PGE<sub>2</sub> production from cultured synovial cell of rat

A synovial membrane taken out of the knee joint of a Lewis male rat was treated with collagenase/trypsin to separate off synovial cells. A test compound was added to a system prepared by the subculture of the synovial cells. The cells were stimulated with a neutrophil-originating factor (IL-1-like factor) to induce PGE<sub>2</sub> production. After one day, the amount of PGE<sub>2</sub> liberated into the culture medium was determined by radioimmunoassay (see R. Hashida et al., Prostaglandins, 27 (1984), 697).

##### Activity against LTB<sub>4</sub> production from human neutrophil

A test compound was added to a suspension of neutrophil separated from the human peripheral blood and the obtained mixture was preincubated at 37°C for 5 minutes, followed by the addition of calcium ionophore A23187 in an amount of 2 µg/ml. After 10 minutes, the obtained mixture was cooled to stop the reaction. The amount of LTB<sub>4</sub> contained in the supernatant of the reaction mixture was determined by radioimmunoassay (see H. Shirota et al., Arzneimittel-Forschung, 37 (1987) 930).

The representative results of the experiment are given in Table 1.

Table 1

Example No.	Inhibitory activity against PGE <sub>2</sub> production from synovial cells of rat IC <sub>50</sub> (μM)	Inhibitory activity against LTB <sub>4</sub> production from human neutrophil IC <sub>50</sub> (μM)
1	0.42	0.51
2	0.62	0.32
3	1.45	0.52
4	2.76	1.68
5	1.64	0.51
7	3.10	>10
10	2.10	1.86
11	1.88	1.09
12	3.54	10
13	3.35	0.83
14	3.23	0.72
15	1.07	0.73
40	2.04	3.16
55	0.28	2.35

It can be understood from the results that the compound of the present invention has an inhibitory activity against the production of two mediators, i.e., prostaglandin (PG) and leukotriene (LT).

With respect to inflammatory reactions, it is known that PGE<sub>2</sub> produced by the arachidonate cascade is a main substance causative of pyrexia, sore, swelling and other symptoms and it is also well known that the anti-inflammatory mechanism of many current nonsteroidal anti-inflammatory drugs resides mainly in the inhibition of cyclooxygenase.

On the other hand, a lipoxygenase system is believed to participate significantly in inflammation, because LTB<sub>4</sub> causes the migration, aggregation, adherence and/or degranulation of leukocyte and LTC<sub>4</sub> and D<sub>4</sub> enhance the permeability of vessel. It has been clinically ascertained that the LTB<sub>4</sub> concentration in the synovial fluid of a patient with rheumatoid arthritis is high and the 5-lipoxygenase activity of the articular tissues of such a patient is extremely high (see F. Hirata et al., Proc. Natl. Acad. Sci., 78 (1981) 3190).

Accordingly, the compounds of the present invention characterized by being capable of inhibiting LT production at a concentration capable of inhibiting PG production is extremely useful as an anti-inflammatory drug.

That is, the compounds of the present invention are efficacious not only in the resolution and pain-killing of chronic rheumatoid arthritis, osteoarthritis, shoulder periarthritis, cervicobrachial syndrome, lumbago and so on and postoperative and posttraumatic resolution and pain-killing, but also in the treatment of inflammation in which LT participates.

In addition, the compounds of the present invention are effective in treating diseases for which the above-mentioned inhibitory activity against the production of prostaglandin (PG) and leukotriene (LT) is efficacious.

When the compounds of the present invention are used as therapeutic and preventive agents for these diseases, they may be each administered orally as a tablet, powder, granule, capsule or syrup, or parenterally as a suppository, injection, external preparation or drop. Oral administration is preferable.

The dose of the compound remarkably varies depending upon the kind and symptom of disease and the age of a patient. When it is orally administered to a human being, it is 0.01 to 20 mg/kg, preferably 0.1 to 15 mg/kg, still preferably 1 to 10 mg/kg, which may be administered in 1 to 3 portions a day.

The compounds of the present invention can be each converted into a drug for oral or parenteral administration by the use of a conventional pharmacologically acceptable carrier according to a conventional process.

An injection or drop according to the present invention is prepared by adding a pH modifier, buffer, stabilizer and/or solubilizing agent at need to an active ingredient, followed by freeze drying at need, and converting the obtained mixture into a subcutaneous, intramuscular or intravenous injection or a drop by a conventional process.

Example

Examples will now be described in order to illustrate the compounds of the present invention and the process for the preparation thereof in more detail, though the present invention is not limited to them.

5 The preparation of the starting compounds used in Examples will be described in Referential Examples.

In the Referential Examples and Examples which follow, Me stands for a methyl group, Et an ethyl group and Ac an acetyl group.

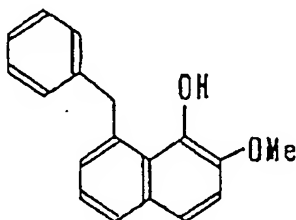
note 1) in some cases, no peak assignable to carboxylic acid was detected in nuclear magnetic resonance spectroscopy.

note 2) each melting point was determined with a micro melting point apparatus (mfd. by Yanagimoto Seisakusho).

Referential Example 115 8-Benzyl-2-methoxy-1-naphthol

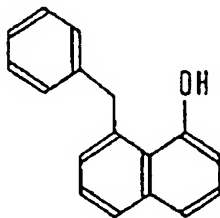
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30 (a) synthesis of 8-benzyl-1-naphthol

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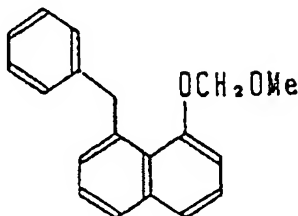


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122 g of 8-benzyl-1-naphthol was suspended in 800 ml of diethylene glycol, followed by the addition of 250 ml of hydrazine monohydrate and 99 g of sodium hydroxide at room temperature. The obtained mixture was stirred at 100°C for 48 hours and cooled to room temperature by allowing to stand, followed by the addition of 500 ml of water. The obtained mixture was acidified with concentrated hydrochloric acid and extracted with 1.5 l of toluene. The organic layer

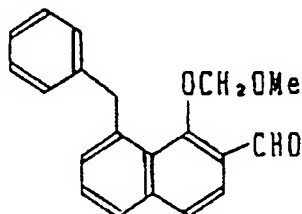
50 was washed with a saturated aqueous solution of sodium chloride and purified by silica gel column chromatography (developer: benzene) to give 100 g of the title compound as a pale-yellow crystal.

- m.p.: 67 to 71°C.
  - <sup>1</sup>H-NMR (90 MHz, CDCl<sub>3</sub>) δ:
- 55 4.67 (s, 2H), 5.08 (s, 1H), 6.54 (dd, J=7.2Hz, 1.4Hz, 1H), 6.80 ~ 7.50 (m, 9H), 7.61 (dd, J=7.2Hz, 1.4Hz, 1H).

(b) synthesis of 8-benzyl-1-methoxymethoxynaphthalene

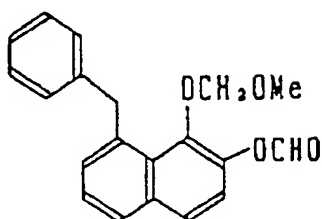
100 g of 8-benzyl-1-naphthol was dissolved in 300 ml of N,N-dimethylformamide to give a solution. 18.6 g of sodium hydride (55% suspension in oil) was added to the solution under cooling with ice. After 30 minutes, 34.4 g of chloromethyl methyl ether was added to the obtained mixture under cooling with ice, followed by stirring for 10 minutes. The obtained mixture was further stirred at room temperature for 30 minutes. The resulting reaction mixture was poured onto ice-water and the obtained mixture was extracted with 1.2 l of ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride, dried over anhydrous magnesium sulfate and concentrated in a vacuum. The obtained residue was purified by silica gel column chromatography (developer: hexane to 9% ethyl acetate/hexane) to give 103 g of the title compound as a yellow oil.

- $^1\text{H-NMR}$  (90 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
3.11 (s, 3H), 4.65 (br s, 2H), 4.96 (s, 2H), 6.8 ~ 7.55 (m, 10H), 7.65 (dd,  $J=7.2\text{Hz}$ ,  $1.8\text{Hz}$ , 1H).

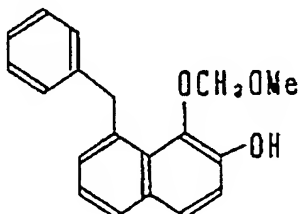
(c) synthesis of 8-benzyl-1-methoxymethoxy-2-naphthaldehyde

103 g of 8-benzyl-1-methoxymethoxynaphthalene was dissolved in 300 ml of anhydrous ether to give a solution. 190 ml of a 2.5 M n-butyllithium solution (in hexane) was dropped into the solution under cooling with ice in a nitrogen atmosphere. The obtained mixture was stirred at room temperature for 2 hours and cooled to  $-40^\circ\text{C}$ , followed by the dropwise addition of 44 ml of anhydrous N,N-dimethylformamide. The temperature of the reaction mixture was raised again to room temperature, followed by the addition of 100 ml of water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with water, dried over anhydrous magnesium sulfate and concentrated in a vacuum. The residue was purified by silica gel column chromatography (developer: 5 to 20% ethyl acetate/hexane) to give 110 g of the title compound as a yellow oil.

- $^1\text{H-NMR}$  (90 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
3.44 (s, 3H), 4.70 (br s, 2H), 4.82 (s, 2H), 6.85 ~ 7.80 (m, 9H), 7.80 (d,  $J=7.9\text{Hz}$ , 1H), 10.10 (br s, 1H).

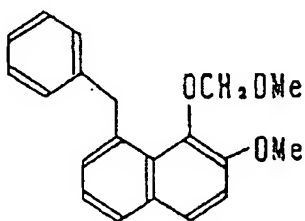
(d) synthesis of 8-benzyl-1-methoxymethoxy-2-naphthyl formate

96 g of 8-benzyl-1-methoxymethoxy-2-naphthaldehyde was dissolved in 500 ml of dichloromethane to give a solution. 76.4 g of 85% m-chloroperbenzoic acid was gradually added to the solution at room temperature. The obtained reaction mixture was heated under reflux for one hour, cooled by allowing to stand and further cooled with ice. The resulting mixture was filtered to remove insolubles. The filtrate was washed with an aqueous solution of sodium thiosulfate, a saturated aqueous solution of sodium hydrogen-carbonate and a saturated aqueous solution of sodium chloride successively, dried over anhydrous magnesium sulfate and concentrated in a vacuum. The obtained residue was used in the subsequent reaction without being purified.

(e) synthesis of 8-benzyl-1-methoxymethoxy-2-naphthol

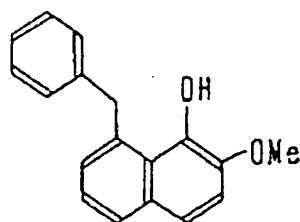
The formate prepared in the step (d) was dissolved in 300 ml of methanol, followed by the addition of 43 g of potassium carbonate. The obtained mixture was stirred at room temperature for 30 minutes and filtered to remove insolubles. The filtrate was concentrated in a vacuum. 400 ml of water was added to the residue. The obtained mixture was neutralized with concentrated hydrochloric acid and extracted with ethyl acetate. The organic layer was washed with water twice, dried over anhydrous magnesium sulfate and concentrated in a vacuum to give a brown oil. The oil was purified by silica gel column chromatography (developer: 5% ethyl acetate/hexane) to give 63 g of the title compound as a colorless crystal.

- m.p.: 54 to 57.5°C.
- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 3.54 (s, 3H), 4.47 (s, 2H), 4.66 (s, 2H), 7.06 (br d, J=7.3Hz, 2H), 7.16 (br t, J=7.3Hz, 1H), 7.20 (dd, J=7.9Hz, 1.5Hz, 1H), 7.20 ~ 7.30 (m, 1H), 7.22 (d, J=8.8Hz, 1H), 7.25 (br t, J=7.3Hz, 2H), 7.58 (d, J=8.8Hz, 1H), 7.68 (dd, J=7.9Hz, 1.5Hz, 1H), 8.16 (s, 1H).

(f) synthesis of 8-benzyl-2-methoxy-1-methoxymethoxy-naphthalene

82.7 g of 8-benzyl-1-methoxymethoxy-2-naphthol was dissolved in 300 ml of N,N-dimethylformamide to give a solution. 12.3 g of sodium hydride (55% suspension in oil) was added to the solution at room temperature. The obtained mixture was stirred for 30 minutes, followed by the dropwise addition of 17.5 ml of methyl iodide. The obtained mixture was stirred for one hour and poured onto ice-water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride, dried over anhydrous magnesium sulfate and concentrated in a vacuum. The obtained residue was purified by silica gel column chromatography (developer: 3 to 9% ethyl acetate/hexane) to give 79.5 g of the title compound as a yellow oil.

- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ : 3.50 (s, 3H), 3.94 (s, 3H), 4.82 (s, 2H), 5.10 (s, 2H), 7.10 ~ 7.40 (m, 8H), 7.55 ~ 7.65 (m, 2H).

(g) synthesis of 8-benzyl-2-methoxy-1-naphthol

79.5 g of 8-benzyl-2-methoxy-1-methoxymethoxy-naphthalene was dissolved in 300 ml of acetone to give a solution. 120 ml of 6N hydrochloric acid was added to the solution at room temperature. The obtained mixture was stirred for 1.5 hours, followed by the addition of 400 ml of water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with water, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The obtained solid was washed with hexane/diisopropyl ether (1 : 1) to give 51 g of the title compound as a colorless crystal.

- m.p.: 84 to 86°C.
- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ : 3.95 (s, 3H), 4.77 (br s, 2H), 6.25 (s, 1H), 7.20 ~ 7.60 (m, 8H), 7.39 (d,  $J=9.0\text{Hz}$ , 1H), 7.62 (br d,  $J=8.0\text{Hz}$ , 1H).

Referential Examples 2 to 5

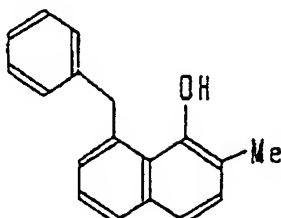
The following compounds were each prepared in a similar manner to that of the Referential Example 1 except that the methyl iodide used in the step (f) was replaced by ethyl iodide, propyl iodide, isopropyl iodide or bromocyclopentane:

- 8-benzyl-2-ethoxy-1-naphthol
- 8-benzyl-2-propoxy-1-naphthol

- 8-benzyl-2-isopropoxy-1-naphthol
- 8-benzyl-2-cyclopentyloxy-1-naphthol.

#### Referential Example 6

##### 8-Benzyl-2-methyl-1-naphthol



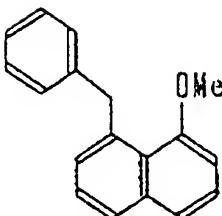
10 g of 8-benzyl-1-methoxymethoxynaphthalene was dissolved in 100 ml of anhydrous ether, followed by the addition of 6.5 ml of tetramethylethylenediamine. 27 ml of a 1.6 M solution of n-butyllithium in hexane was dropped into the obtained mixture under cooling with ice. The obtained mixture was stirred at 0°C for one hour, followed by the dropwise addition of 2.7 ml of methyl iodide. The obtained mixture was stirred at room temperature for one hour and poured into a saturated aqueous solution of ammonium chloride. The obtained mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was dissolved in 150 ml of acetone, followed by the addition of 60 ml of 6N hydrochloric acid. The obtained mixture was stirred at room temperature for one hour, followed by the addition of water. The obtained mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 3% ethyl acetate/hexane) to give 6 g of the title compound as a yellow oil.

- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ:  
2.31 (s, 3H), 4.64 (s, 2H), 5.00 (s, 1H), 7.05 ~ 7.32 (m, 7H), 7.33 (t, J=8.0Hz, 1H), 7.28 (d, J=8.0Hz, 1H), 7.68 (d, J=8.0Hz, 1H).

#### Referential Examples 7 to 9

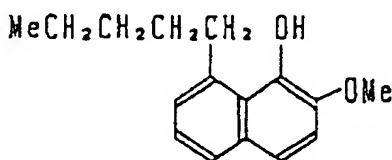
The following compounds were each prepared in a similar manner to that of the Referential Example 6 except that the methyl iodide was replaced by ethyl iodide, propyl iodide or butyl iodide:

- 8-benzyl-2-ethyl-1-naphthol
- 8-benzyl-2-propyl-1-naphthol
- 8-benzyl-2-butyl-1-naphthol.

Referential Example 108-Benzyl-1-methoxynaphthalene

100 g of 8-benzyl-1-naphthol was dissolved in 300 ml of N,N-dimethylformamide to give a solution. 24.2 g of sodium hydride (55% suspension in oil) was added to the solution under cooling with ice. The obtained mixture was stirred at room temperature for 30 minutes. Methyl iodide was added to the resulting mixture under cooling with ice. The obtained mixture was stirred for 30 minutes under cooling with ice and poured onto ice-water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride twice, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 5% ethyl acetate/hexane) to give 73 g of the title compound.

- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
3.70 (s, 3H), 4.69 (s, 2H), 6.76 (d,  $J=8.0\text{Hz}$ , 1H), 7.08 (d  $J=8.0\text{Hz}$ , 2H), 7.10 ~ 7.28 (m, 4H), 7.37 (t,  $J=8.0\text{Hz}$ , 1H), 7.37 (t,  $J=8.0\text{Hz}$ , 1H), 7.43 (d,  $J=8.0\text{Hz}$ , 1H), 7.70 (d,  $J=8.0\text{Hz}$ , 1H).

Referential Example 112-Methoxy-8-pentyl-1-naphthol

The title compound was prepared from 8-pentanoyl-1-naphthol in a similar manner to that of the Referential Example 1.



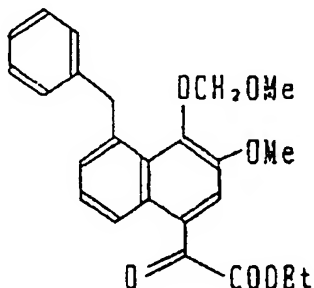
## Referential example 12

## Ethyl 2-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-2-oxo-acetate

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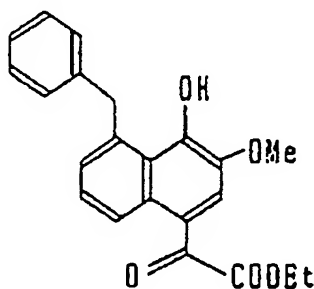
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20 (a) synthesis of ethyl 2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-oxo-acetate

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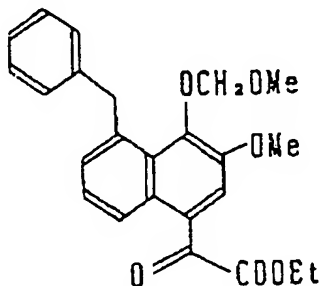
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64 g of anhydrous aluminum chloride was suspended in 500 ml of dichloromethane. 40.3 ml of ethyloxalyl chloride was added to the suspension at room temperature. A solution of 63.4 g of 8-benzyl-2-methoxy-1-naphthol in 300 ml of dichloromethane was dropped into the obtained mixture under cooling with ice. The obtained mixture was stirred for 30 minutes under cooling with ice and poured onto 1 l of ice-water. The organic layer was washed with water, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The obtained solid was washed with diisopropyl ether to give 54 g of the title compound as a yellow crystal.

- 45 • m.p.: 124 to 126°C.  
 • <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ:  
 1.44 (t, J=7.1Hz, 3H), 3.98 (s, 3H), 4.47 (q, J=7.1Hz, 2H), 4.76 (s, 2H), 7.00 (s, 1H), 7.09 (br d, J=8.2Hz, 2H), 7.15 (br t, J=8.2Hz, 1H), 7.24 (br t, J=8.2Hz, 2H), 7.30 (dd, J=7.0Hz, 1.1Hz, 1H), 7.51 (dd, J=8.8Hz, 7.0Hz, 1H), 7.74 (s, 1H), 9.03 (dd, J=8.8Hz, 1.1Hz, 1H).

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(b) synthesis of ethyl 2-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-2-oxo-acetate

5.0 g of the naphthol prepared in the step (a) was dissolved in 100 ml of dichloromethane to give a solution. 7.4 ml of N,N-diisopropylethylamine and 2.2 ml of chloromethyl methyl ether were added to the solution successively at room temperature. The obtained mixture was stirred for 30 minutes and washed with dilute hydrochloric acid, water, a saturated aqueous solution of sodium hydrogencarbonate and water successively. The organic layer was dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. 5.2 g of the title compound was obtained as a yellow crystal.

- m.p.: 70 to 72°C.
- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 1.44 (t, J=7.1Hz, 3H), 3.38 (s, 3H), 3.92 (s, 3H), 4.48 (q, J=7.1Hz, 2H), 4.80 (br s, 2H), 5.20 (s, 2H), 7.09 (br d, J=7.5Hz, 2H), 7.16 (br t, J=7.5Hz, 1H), 7.24 (br t, J=7.5Hz, 2H), 7.28 (dd, J=7.1Hz, 1.1Hz, 1H), 7.46 (dd, J=8.8Hz, 7.1Hz, 1H), 7.77 (s, 1H), 8.86 (dd, J=8.8Hz, 1.1Hz, 1H).

Referential Examples 13 to 21

The following compounds were prepared respectively from the compounds prepared in the Referential Examples 2 to 9 and 11 in a similar manner to that of the Referential Example 12:

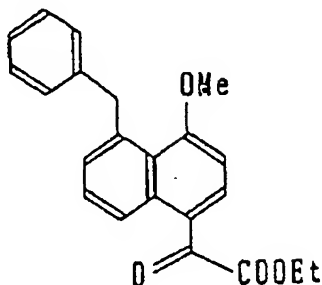
- ethyl 2-(5-benzyl-3-ethoxy-4-methoxymethoxy-1-naphthyl)-2-oxo-acetate
- ethyl 2-(5-benzyl-4-methoxymethoxy-3-propoxy-1-naphthyl)-2-oxo-acetate
- ethyl 2-(5-benzyl-3-isopropoxy-4-methoxymethoxy-1-naphthyl)-2-oxo-acetate
- ethyl 2-(5-benzyl-3-cyclopentyloxy-4-methoxymethoxy-1-naphthyl)-2-oxo-acetate
- ethyl 2-(5-benzyl-4-methoxymethoxy-3-methyl-1-naphthyl)-2-oxo-acetate
- ethyl 2-(5-benzyl-3-ethyl-4-methoxymethoxy-1-naphthyl)-2-oxo-acetate
- ethyl 2-(5-benzyl-4-methoxymethoxy-3-propyl-1-naphthyl)-2-oxo-acetate
- ethyl 2-(5-benzyl-3-butyl-4-methoxymethoxy-1-naphthyl)-2-oxo-acetate
- ethyl 2-(3-methoxy-1-methoxymethoxy-5-pentyl-1-naphthyl)-2-oxo-acetate.

Referential Example 22Ethyl 2-(5-benzyl-4-methoxy-1-naphthyl)-2-oxo-acetate

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20 46.6 g of anhydrous aluminum chloride was suspended in 400 ml of dichloromethane and the obtained suspension was stirred under cooling with ice, followed by the dropwise addition of a solution of 49.6 g of 8-benzyl-1-methoxynaphthalene and 31.2 g of ethyloxalyl chloride in 500 ml of dichloromethane. After the completion of the dropwise addition, the obtained mixture was stirred under cooling with ice for 30 minutes and poured onto ice-water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride

25 twice, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The obtained residue was purified by silica gel column chromatography (developer: 10 to 20% ethyl acetate/hexane) to give 44 g of the title compound as a yellow crystal.

• <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ:

30 1.42 (t, J=7.2Hz, 3H), 3.76 (s, 3H), 4.45 (q, J=7.2Hz, 2H), 4.66 (s, 2H), 6.74 (d, J=8.0Hz, 1H), 7.01 (d, J=8.0Hz, 2H), 7.13 (t, J=8.0Hz, 1H), 7.22 (t, J=8.0Hz, 2H), 7.37 (d, J=8.0Hz, 1H), 7.62 (t, J=8.0Hz, 1H), 7.88 (d, J=8.0Hz, 1H), 9.21 (d, J=8.0Hz, 1H).

Referential Example 23

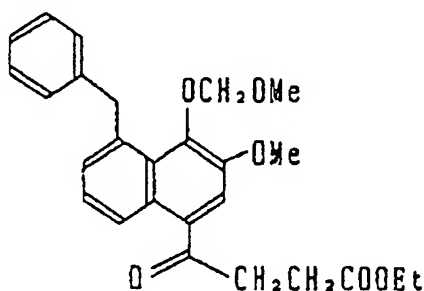
35

Ethyl 4-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-4-oxo-butyrate

40

45

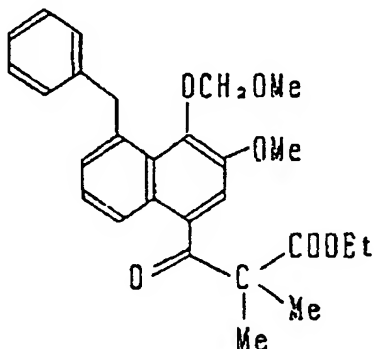
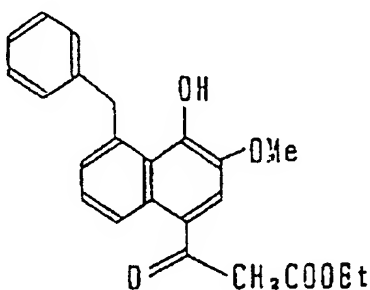
50



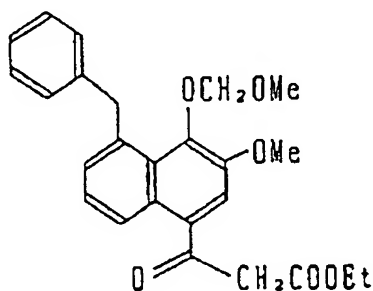
The title compound was prepared in a similar manner to that of the Referential Example 12 except that ethylsuccinyl chloride was used instead of the ethyloxalyl chloride.

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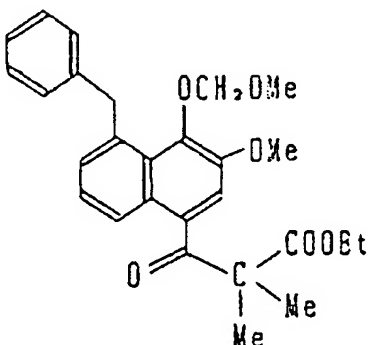
## Referential Example 24

Ethyl 3-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-2,2-dimethyl-3-oxo-propionate(a) synthesis of ethyl 3-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-oxo-propionate

4.5 g of anhydrous aluminum chloride was suspended in 200 ml of dichloromethane. 3.6 ml of ethylmalonyl chloride was added to the suspension at room temperature. A solution of 5.0 g of 8-benzyl-2-methoxy-1-naphthol in 100 ml of dichloromethane was dropped into the obtained mixture under cooling with ice. The obtained mixture was stirred at room temperature for 8 hours and poured onto 1 l of ice-water. The organic layer was washed with water, dried over anhydrous magnesium sulfate and concentrated in a vacuum. The residue was purified by silica gel column chromatography (developer: 16% ethyl acetate/hexane) to give 2.64 g of the title compound as a deep-yellow oil.

(b) synthesis of ethyl 3-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-3-oxo-propionate

2.64 g of the naphthol prepared in the step (a) was dissolved in 50 ml of dichloromethane to give a solution. 1.8 ml of N,N-diisopropylethylamine and 0.7 ml of chloromethyl methyl ether were added to the solution successively. The obtained mixture was stirred at room temperature for 30 minutes, washed with dilute hydrochloric acid, water, a saturated aqueous solution of sodium hydrogencarbonate and water successively, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The obtained residue was purified by silica gel column chromatography (developer: 10% ethyl acetate/hexane) to give 1.92 g of the title compound as a yellow oil.

(c) synthesis of ethyl 3-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-2,2-dimethyl-3-oxo-propionate

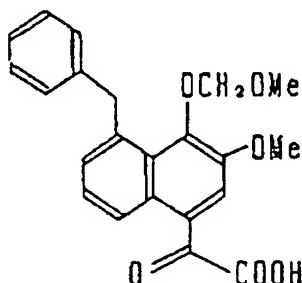
1.9 g of the methoxymethyl ether prepared in the step (b) was dissolved in 50 ml of N,N-dimethylformamide to give a solution. 0.44 g of sodium hydride (55% suspension in oil) was added to the solution at room temperature. The obtained mixture was stirred for 30 minutes, followed by the addition of 0.86 ml of methyl iodide. The obtained mixture was stirred for one hour and poured onto ice-water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride, dried over anhydrous magnesium sulfate and concentrated in a vacuum. The obtained residue was purified by silica gel column chromatography (developer: 10% ethyl acetate/hexane) to give 1.47 g of the title compound as a yellow oil.

- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 0.96 (t, J=7.5Hz, 3H), 1.58 (s, 6H), 3.43 (s, 3H), 3.88 (s, 3H), 4.04 (q, J=7.5Hz, 2H), 4.80 (s, 2H), 5.10 (s, 2H), 7.06 ~ 7.14 (m, 8H), 7.78 (br d, J=8.5Hz, 1H).

Referential Examples 25 to 28

The following compounds were each prepared in a similar manner to that described in the Referential Examples 1 and 12:

- ethyl 2-[5-(p-chlorobenzyl)-3-methoxy-4-methoxymethoxy-1-naphthyl]-2-oxo-acetate
- ethyl 2-[3-methoxy-5-(p-methoxybenzyl)-4-methoxymethoxy-1-naphthyl]-2-oxo-acetate
- ethyl 2-[3-methoxy-4-methoxymethoxy-5-(p-methylbenzyl)-1-naphthyl]-2-oxo-acetate
- ethyl 2-[3-methoxy-5-(o-methoxybenzyl)-4-methoxymethoxy-1-naphthyl]-2-oxo-acetate.

Referential Example 292-(5-Benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-2-oxo-acetic acid

3 g of the ester prepared in the Referential Example 12 was suspended in 30 ml of ethanol, followed by the addition of 10 ml of water and 320 mg of sodium hydroxide. The obtained mixture was stirred at room temperature until the ester was dissolved completely, followed by the addition of a saturated aqueous solution of ammonium chloride. The pH of the mixture was adjusted to 5 by the addition of 1N hydrochloric acid. The resulting mixture was extracted with ethyl acetate under salting out. The organic layer was dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled to remove the solvent. The obtained residue was used as such as a starting compound. The residue was recrystallized from ethyl acetate/hexane to give 2.34 g of the title compound as a pale yellow crystal.

- m.p.: 75 to 79°C.
- <sup>1</sup>H-NMR (400 MHz, DMSO-d<sub>6</sub>) δ: 3.35 (s, 3H), 3.83 (s, 3H), 4.71 (br s, 2H), 5.13 (s, 2H), 7.02 (br d, J=7.7Hz, 2H), 7.09 (br t, J=7.7Hz, 1H), 7.19 (br t, J=7.7Hz, 2H), 7.21 (br s, 1H), 7.26 (dd, J=7.1Hz, 1.2Hz, 1H), 7.34 (dd, J=8.6Hz, 7.1Hz, 1H), 7.88 (s, 1H), 8.71 (dd, J=8.6Hz, 1.2Hz, 1H).

Referential Examples 30 to 41

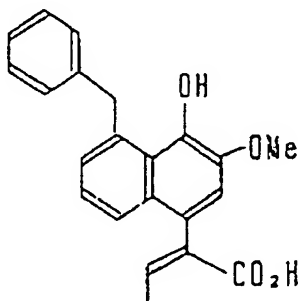
The following compounds were prepared in a similar manner to that of the Referential Example 29 respectively from the compounds prepared in the Referential Examples 13 to 21 and 25 to 27:

- 2-(5-benzyl-3-ethoxy-4-methoxymethoxy-1-naphthyl)-2-oxo-acetic acid
- 2-(5-benzyl-4-methoxymethoxy-3-propoxy-1-naphthyl)-2-oxo-acetic acid
- 2-(5-benzyl-3-isopropoxy-4-methoxymethoxy-1-naphthyl)-2-oxo-acetic acid
- 2-(5-benzyl-3-cyclopentyloxy-4-methoxymethoxy-1-naphthyl)-2-oxo-acetic acid
- 2-(5-benzyl-4-methoxymethoxy-3-methyl-1-naphthyl)-2-oxo-acetic acid
- 2-(5-benzyl-3-ethyl-4-methoxymethoxy-1-naphthyl)-2-oxo-acetic acid
- 2-(5-benzyl-4-methoxymethoxy-3-propyl-1-naphthyl)-2-oxo-acetic acid
- 2-(5-benzyl-3-butyl-4-methoxymethoxy-1-naphthyl)-2-oxo-acetic acid
- 2-(3-methoxy-1-methoxymethoxy-5-pentyl-1-naphthyl)-2-oxo-acetic acid
- 2-[5-(p-chlorobenzyl)-3-methoxy-4-methoxymethoxy-1-naphthyl]-2-oxo-acetic acid

- 2-[3-methoxy-5-(p-methoxybenzyl)-4-methoxymethoxy-1-naphthyl]-2-oxo-acetic acid
- 2-[3-methoxy-4-methoxymethoxy-5-(p-methylbenzyl)-1-naphthyl]-2-oxo-acetic acid.

(Example 1)

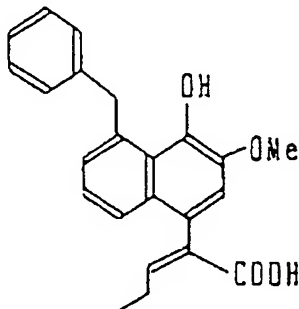
(Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butenic acid



3.0 g of the ketocarboxylic acid prepared in the Referential Example 29 was dissolved in 50 ml of tetrahydrofuran to give a solution. 41 ml of a 1M solution of ethylmagnesium bromide in tetrahydrofuran was dropped into the solution in 5 minutes under cooling with ice. The obtained mixture was stirred for one hour under cooling with ice and poured onto ice-water. The obtained mixture was made weakly acidic with dilute hydrochloric acid and extracted with ethyl acetate. The organic layer was washed with water, dried over anhydrous magnesium sulfate and concentrated in a vacuum. 50 ml of 1,4-dioxane was added to the residue, followed by the dropwise addition of 0.5 ml of concentrated sulfuric acid at room temperature. The obtained mixture was refluxed under stirring for 30 minutes, cooled and poured onto ice-water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with water, dried over anhydrous magnesium sulfate and concentrated. 50 ml of benzene was added to the residue to precipitate a crystal. This crystal was recovered by filtration to give 1.0 g of the title compound as a pale-yellow crystal.

- m.p.: 202 to 203°C.
- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ : 2.26 (d,  $J=7.2\text{Hz}$ , 3H), 3.94 (s, 3H), 4.77 (s, 2H), 6.28 (br s, 1H), 6.43 (q,  $J=7.2\text{Hz}$ , 1H), 7.11 (s, 1H), 7.11 ~ 7.27 (m, 7H), 7.61 (br d,  $J=8.4\text{Hz}$ , 1H).
- MS  $m/z$  (Pos, FAB): 348 ( $\text{M}^+$ ).

(Example 2)

(Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-pentenoic acid

A part of a solution of 18.38 g of 1-bromopropane in 30 ml of tetrahydrofuran was added to a mixture comprising 3.63 g of magnesium, 40 ml of tetrahydrofuran and a catalytic amount of iodine. The obtained mixture was heated to initiate a reaction. The rest of the solution was dropped into the resulting mixture in 10 minutes and the obtained mixture was stirred at 80°C for 30 minutes. Separately, 9.47 g of the carboxylic acid prepared in the Referential Example 29 was dissolved in 100 ml of tetrahydrofuran and the obtained solution was cooled with ice. The Grignard reagent prepared above was added to the solution in 10 minutes, followed by the addition of a saturated aqueous solution of ammonium chloride. The obtained mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled to remove the solvent. The residue was dissolved in 100 ml of 1,4-dioxane, followed by the addition of 1.5 ml of concentrated sulfuric acid. The obtained mixture was stirred on an oil bath at 120°C for 18 minutes and poured onto ice-water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride twice, dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled to remove the solvent. The residue was subjected to silica gel column chromatography (developer: 20% ethyl acetate/hexane). Diisopropyl ether was added to the obtained fraction to precipitate a crystal. This crystal was recovered by filtration and dissolved in 320 ml of ethanol, followed by the addition of 500 mg of Norit SX-3. The obtained mixture was stirred and filtered. The filtrate was concentrated and the precipitated crystal was recovered by filtration. 2.21 g of the title compound was obtained.

- m.p.: 194 to 196°C.
- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 1.16 (t, J=7.5Hz, 3H), 2.75 (quint, J=7.5Hz, 2H), 3.95 (s, 3H), 4.77 (br s, 2H), 6.28 (br s, 1H), 6.31 (t, J=7.5Hz, 1H), 7.11 (s, 1H), 7.1 ~ 7.3 (m, 7H), 7.62 (dd, J=8.4Hz, 0.9Hz, 1H).
- MS m/z (Pos, FAB): 362 (M').



(Example 3)

(Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-hexenoic acid

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A part of a solution of 25.39 g of 1-bromobutane in 40 ml of tetrahydrofuran was added to a mixture comprising 4.5 g of magnesium, 40 ml of tetrahydrofuran and a catalytic amount of iodine. The obtained mixture was heated to initiate  
25 a reaction. The rest of the solution was dropped into the resulting mixture in 10 minutes and the obtained mixture was stirred at 80°C for one hour. Separately, 11.75 g of the carboxylic acid prepared in the Referential Example 29 was dissolved in 100 ml of tetrahydrofuran and the obtained solution was cooled with ice. The Grignard reagent prepared above was added to the solution in 10 minutes, followed by the addition of ice-water and an aqueous solution of ammonium chloride. The obtained mixture was extracted with ethyl acetate under salting out and the organic layer was dried  
30 over anhydrous magnesium sulfate.

The resulting mixture was filtered and the filtrate was distilled in a vacuum to remove the solvent. The residue was dissolved in 120 ml of 1,4-dioxane, followed by the addition of 1.8 ml of concentrated sulfuric acid. The obtained mixture was stirred on an oil bath at 120°C for 20 minutes and poured onto ice-water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride twice, dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled to remove the solvent. The residue was subjected to silica gel column chromatography (developer: 10 to 13% ethyl acetate/hexane). The obtained fraction was recrystallized from ethyl acetate/hexane. The obtained crystal was dissolved in 150 ml of ethanol, followed by the addition of 400 mg of Norit SX-3. The obtained mixture was stirred and filtered. The filtrate was concentrated to precipitate a crystal. This crystal was recovered by filtration to give 1.91 g of the title compound.

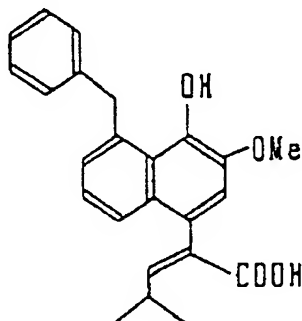
40

- m.p.: 170 to 172°C.
- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ:  
1.00 (t, J=7.3Hz, 3H), 1.57 (sextet, J=7.3Hz, 2H), 2.64 (q, J=7.3Hz, 2H), 3.95 (s, 3H), 4.77 (s, 2H), 6.28 (br s, 1H), 6.32 (t, J=7.3Hz, 1H), 7.11 (s, 1H), 7.1 ~ 7.28 (m, 7H), 7.62 (dd, J=8.5Hz, 1.2Hz, 1H).
- MS m/z (Pos, FAB): 376 (M<sup>+</sup>).

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(Example 4)

(Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-methyl-2-pentenoic acid

66.6 g of the carboxylic acid prepared in the Referential Example 29 was dissolved in 200 ml of tetrahydrofuran to give a solution. 300 ml of a 3M solution of isobutylmagnesium bromide in tetrahydrofuran was added to the solution under cooling with ice. The obtained mixture was stirred for 30 minutes and added to a saturated aqueous solution of ammonium chloride. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was dissolved in 500 ml of 1,4-dioxane, followed by the addition of 5 ml of concentrated sulfuric acid. The obtained mixture was heated under reflux for 15 minutes and cooled to room temperature, followed by the addition of ethyl acetate. The obtained mixture was washed with water twice and with a saturated aqueous solution of sodium chloride thrice. The organic layer was dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 20% ethyl acetate/hexane) to give 9 g of the title compound as a pale-yellow crystal.

- m.p.: 190 to 192°C.
- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 1.14 (d, J=6.6Hz, 6H), 3.43 ~ 3.60 (m, 1H), 3.96 (s, 3H), 4.77 (br s, 2H), 6.10 (d, J=10.1Hz, 1H), 6.24 (br s, 1H), 7.10 (s, 1H), 7.10 ~ 7.28 (m, 7H), 7.62 (br d, J=8.6Hz, 1H).
- MS m/z (Pos, FAB): 376 (M<sup>+</sup>).

(Example 5)

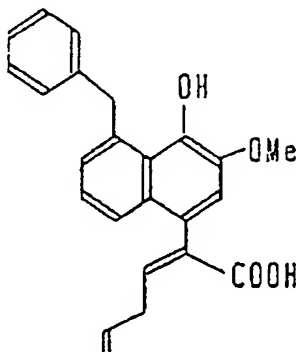
(Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2,5-hexadienoic acid

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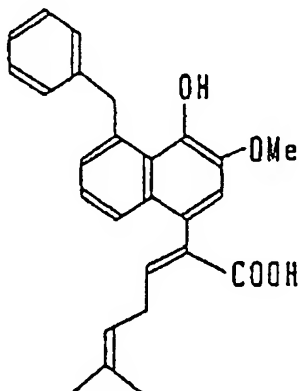
A part of a solution of 6.94 g of (bromomethyl)cyclopropane in 20 ml of tetrahydrofuran was added to a mixture comprising 1.25 g of magnesium, 20 ml of tetrahydrofuran and a catalytic amount of iodine. The obtained mixture was heated to initiate a reaction. The rest of the solution was dropped into the resulting mixture in 5 minutes. The obtained mixture was stirred at 80°C for 30 minutes. Separately, 2.79 g of the carboxylic acid prepared in the Referential Example 29 was dissolved in 80 ml of tetrahydrofuran and the obtained solution was cooled with ice. The Grignard reagent prepared above was added to the solution, followed by the addition of a saturated aqueous solution of ammonium chloride. The obtained mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled to remove the solvent. The residue was dissolved in 30 ml of 1,4-dioxane, followed by the addition of 0.9 ml of concentrated sulfuric acid. The obtained mixture was stirred on an oil bath at 120°C for one hour and poured onto ice-water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride twice, dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled to remove the solvent. The residue was subjected to silica gel column chromatography (developer: 20% ethyl acetate/hexane). Diisopropyl ether was added to the obtained fraction. The obtained mixture was filtered to remove insolubles. The filtrate was distilled to remove the solvent. The residue was dissolved in diethylether, followed by the addition of hexane. The obtained mixture was cooled with ice to precipitate a crystal. This crystal was recovered by filtration and dissolved in 17 ml of ethanol, followed by the addition of 370 mg of Norit SX-3. The obtained mixture was stirred and filtered. The filtrate was distilled to remove the solvent. The residue was recrystallized from diethyl ether/hexane to give 220 mg of the title compound.

- m.p.: 156 to 158°C.
- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ:  
3.51 (br t, J=7.6Hz, 2H), 3.95 (s, 3H), 5.10 (br d, J=10.0Hz, 1H), 5.17 (br d, J=17.2Hz, 1H), 5.88 ~ 6.00 (m, 1H), 6.30 (br s, 1H), 6.34 (t, J=7.6Hz, 1H), 7.12 (s, 1H), 7.1 ~ 7.3 (m, 7H), 7.61 (br d, J=8.6Hz, 1H).
- MS m/z (Pos, FAB): 374 (M<sup>+</sup>).

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(Example 6)

(Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-6-methyl-2,5-heptadienoic acid

A part of a solution of 5 g of 5-bromo-2-methyl-2-pentene in 10 ml of tetrahydrofuran was added to a mixture comprising 750 mg of magnesium, 10 ml of tetrahydrofuran and a catalytic amount of iodine. The obtained mixture was heated to initiate a reaction. The rest of the solution was dropped into the resulting mixture in 10 minutes. The obtained mixture was stirred at 80°C for 30 minutes. Separately, 2.33 g of the carboxylic acid prepared in the Referential Example 29 was dissolved in 60 ml of tetrahydrofuran and the obtained solution was cooled with ice. The Grignard reagent prepared above was added to the solution in 7 minutes, followed by the addition of a saturated aqueous solution of ammonium chloride. The obtained mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled in a vacuum to remove the solvent. The residue was dissolved in 25 ml of 1,4-dioxane, followed by the addition of 0.45 ml of concentrated sulfuric acid. The obtained mixture was stirred on an oil bath at 120°C for 30 minutes and poured onto ice-water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride twice, dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled to remove the solvent. The residue was subjected to silica gel column chromatography (developer: 10% ethyl acetate/hexane). Diisopropyl ether was added to the obtained fraction to precipitate a crystal. This crystal was recovered by filtration and dissolved in 25 ml of ethanol, followed by the addition of 60 mg of Norit SX-3. The obtained mixture was stirred and filtered. The filtrate was distilled to remove the solvent. The residue was recrystallized from diethylether/hexane to give 90 mg of the title compound.

- m.p.: 154 to 156.5°C.
- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 1.69 (br s, 3H), 1.73 (br s, 3H), 3.46 (br t, J=7.5Hz, 2H), 3.96 (s, 3H), 4.77 (br s, 2H), 5.2 ~ 5.3 (m, 1H), 6.26 (t, J=7.5Hz, 1H), 6.2 ~ 6.35 (m, 1H), 7.12 (s, 1H), 7.1 ~ 7.3 (m, 7H), 7.62 (br d, J=8.6Hz, 1H).
- MS m/z (Pos, FAB): 402 (M<sup>+</sup>).

(Examples 7 to 39)

The carboxylic acids prepared in the Referential Examples 30 to 41 were each reacted with a suitable Grignard reagent, and then obtained reaction mixtures were each treated in a similar manner to that of the Example 1 to give

compounds listed in Table 2 as Examples 7 to 39.

Table 2

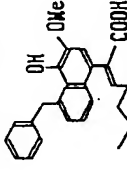
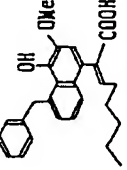
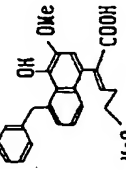
Ex. No.	Objective compound			m.p. (°C)
	structural formula and name	form	<sup>1</sup> H-NMR (400 MHz) δ, MS m/z	
7	 <p>(Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-heptenoic acid</p>	light-brown crystal	0.94 (t, J=7.5Hz, 3H), 1.41 (sxtet, J=7.5Hz, 2H), 1.52 (quint, J=7.5Hz, 2H), 2.74 (t, J=7.5Hz, 2H), 3.94 (s, 3H), 4.78 (s, 2H), 6.32 (t, J=7.5Hz, 1H), 6.10 (s, 2H), 7.10 - 7.30 (m, 8H), 7.62 (dd, J=7.5Hz, 1.3Hz, 1H) (CDCl <sub>3</sub> ) (Pos. FAB): 390 (M <sup>+</sup> )	173
8	 <p>(Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-octenoic acid</p>	pale-yellow crystal	0.91 (t, J=7.0Hz, 3H), 1.27 - 1.45 (m, 4H), 1.46 - 1.60 (m, 2H), 2.74 (q, J=7.0Hz, 2H), 3.95 (s, 3H), 4.77 (s, 2H), 6.33 (t, J=7.0Hz, 1H), 7.11 (s, 1H), 7.08 - 7.32 (m, 7H), 7.62 (d, J=8.0Hz, 1H) (CDCl <sub>3</sub> ) (Pos. FAB): 404 (M <sup>+</sup> )	129 - 130
9	 <p>(Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-5-methoxy-2-pentenoic acid</p>	light-brown crystal	2.95 (q, J=7.4Hz, 2H), 3.42 (s, 3H), 3.60 (t, J=7.4Hz, 2H), 3.94 (s, 3H), 4.78 (s, 2H), 6.28 (brs, 1H), 6.32 (t, J=7.4Hz, 1H), 7.10 - 7.28 (m, 8H), 7.60 (brd, J=8.3Hz, 1H) (CDCl <sub>3</sub> )	138 - 141

Table 2 (contd.)

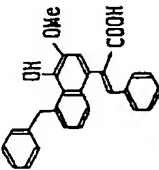
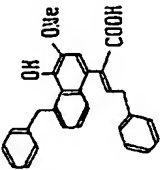
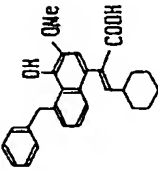
Ex. No.	structural formula and name	Objective compound		
		form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	m.p. (°C)
10	 <p>(Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-phenyl-2-propenoic acid</p>	light-brown crystal	3.96 (s, 3H), 4.80 (s, 2H), 6.36 (brs, 1H), 7.04 (s, 1H), 7.06 - 7.59 (m, 12H), 7.88 (brd, J=8.3Hz, 1H) (CDCl <sub>3</sub> )	135 - 138
11	 <p>(Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-phenyl-2-butenic acid</p>	pale-yellow crystal	3.94 (s, 3H), 4.11 (d, J=7.7Hz, 2H), 4.76 (brs, 2H), 6.29 (brs, 1H), 6.48 (brt, J=7.7Hz, 1H), 7.10 - 7.35 (m, 13H), 7.64 (brd, J=8.8Hz, 1H) (CDCl <sub>3</sub> ) (Pos, FAB): 424 (M <sup>+</sup> )	179 - 182
12	 <p>(Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-cyclohexyl-2-propenoic acid</p>	reddish purple crystal	1.00 - 2.00 (m, 10H), 3.10 - 3.30 (m, 1H), 3.96 (s, 3H), 4.78 (brs, 2H), 6.12 (d, J=10.1Hz, 1H), 6.29 (brs, 1H), 7.10 (s, 1H), 7.10 - 7.30 (m, 7H), 7.63 (brd, J=8.5Hz, 1H) (CDCl <sub>3</sub> ) (Pos, FAB): 416 (M <sup>+</sup> )	186.5 - 188.5

Table 2 (contd.)

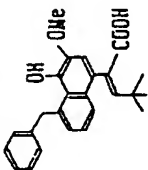
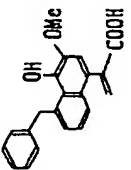
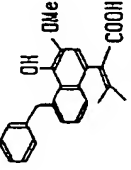
Ex. No.	Objective compound			m.p. (°C.)
	structural formula and name	form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	
13	 <p>(Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4,4-dimethyl-2-pentenol-1-carboxylic acid</p>	pale-yellow crystal	1.29 (s, 9H), 3.95 (s, 3H), 4.76 (s, 2H), 5.85 (s, 1H), 6.28 (brs, 1H), 7.05 - 7.30 (m, 8H), 7.89 (d, J=8.4Hz, 1H) (CDCl <sub>3</sub> ) (Pos, FAB): 390 (M <sup>+</sup> )	163 - 164
14	 <p>2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-propenol-1-carboxylic acid</p>	light-brown crystal	3.92 (s, 3H), 4.75 (s, 2H), 5.96 (s, 1H), 6.31 (brs, 1H), 6.78 (s, 1H), 7.06 - 7.18 (m, 8H), 7.52 (brd, J=8.3Hz, 1H) (CDCl <sub>3</sub> )	191 - 194
15	 <p>2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-methyl-2-butenol-1-carboxylic acid</p>	light-brown crystal	1.56 (s, 3H), 2.32 (s, 3H), 3.92 (s, 3H), 4.76 (s, 2H), 6.28 (brs, 1H), 7.04 (s, 1H), 7.10 - 7.30 (m, 7H), 7.56 (brd, J=8.3Hz, 1H) (CDCl <sub>3</sub> )	168.5 - 169.0

Table 2 (contd.)

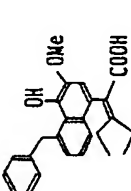
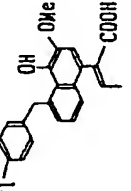
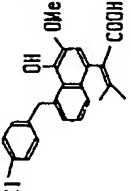
Ex. No.	structural formula and name	Objective compound		
		form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	m.p. (°C)
16	 <p>2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-ethyl-2-pentenoic acid</p>	purple crystal	0.84 (t, J=7.5Hz, 3H), 1.22 (t, J=7.5Hz, 3H), 1.72 - 1.94 (m, 2H), 2.50 - 2.62 (m, 1H), 2.77 - 2.90 (m, 1H), 3.94 (s, 3H), 4.78 (s, 2H), 6.28 (brs, 1H), 7.04 (s, 1H), 7.06 - 7.36 (m, 7H), 7.58 (brd, J=8.5Hz, 1H) (CDCl <sub>3</sub> )	188 - 189
17	 <p>(2)-2-[5-(p-chlorobenzyl)-4-hydroxy-3-methoxy-1-naphthyl]-2-propenoic acid</p>	pale-purple crystal	2.26 (d, J=7.2Hz, 3H), 3.94 (s, 3H), 4.70 (s, 2H), 6.24 (brs, 1H), 6.46 (q, J=7.2Hz, 1H), 7.04 - 7.28 (m, 7H), 7.60 (brd, J=8.5Hz, 1H) (CDCl <sub>3</sub> )	176.5 - 177
18	 <p>2-[5-(p-chlorobenzyl)-4-hydroxy-3-methoxy-1-naphthyl]-3-methyl-2-butenolic acid</p>	pale-red crystal	1.58 (s, 3H), 2.32 (s, 3H), 3.92 (s, 3H), 4.70 (s, 2H), 6.25 (brs, 1H), 7.04 (s, 1H), 7.06 - 7.28 (m, 6H), 7.56 (brd, J=8.3Hz, 1H) (CDCl <sub>3</sub> )	176.5



Table 2 (contd.)

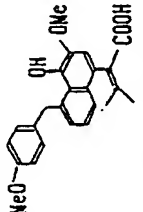
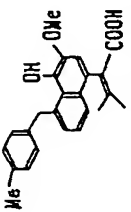
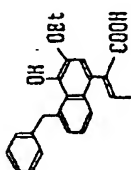
Ex. No.	structural formula and name	Objective compound		m.p. (°C)
		form	<sup>1</sup> H-NMR (400 MHz) δ, MS m/z	
19	 <p>2-[4-hydroxy-5-(p-methoxybenzyl)-3-methoxy-1-naphthyl]-3-butenol-2-carboxylic acid</p>	pale-red crystal	1.58 (s, 3H), 2.35 (s, 3H), 3.76 (s, 3H), 3.94 (s, 3H), 4.71 (s, 2H), 6.30 (s, 1H), 6.80 (d, J=7.0Hz, 2H), 7.02 - 7.28 (m, 5H), 7.54 (brd, J=8.4Hz, 1H) (CDCl <sub>3</sub> )	143.0
20	 <p>2-[4-hydroxy-3-methoxy-5-(p-methylbenzyl)-1-naphthyl]-3-butenol-2-carboxylic acid</p>	pale-purple crystal	1.56 (s, 3H), 2.30 (s, 3H), 2.34 (s, 3H), 3.92 (s, 3H), 4.74 (s, 2H), 6.28 (s, 1H), 7.00 - 7.14 (m, 5H), 7.20 (brt, J=8.3Hz, 1H), 7.26 (s, 1H), 7.54 (brd, J=8.3Hz, 1H) (CDCl <sub>3</sub> )	162.5 - 163.0
21	 <p>(Z)-2-[5-benzyl-3-ethoxy-4-hydroxy-1-naphthyl]-3-butenol-2-carboxylic acid</p>	gray crystal	1.42 (t, J=7.0Hz, 3H), 2.28 (d, J=7.3Hz, 3H), 4.18 (q, J=7.0Hz, 2H), 4.78 (s, 2H), 6.36 (s, 1H), 6.42 (q, J=7.3Hz, 1H), 7.00 - 7.32 (m, 8H), 7.60 (d, J=8.3Hz, 1H)	166 - 168

Table 2 (contd.)

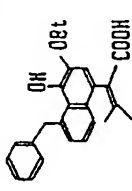
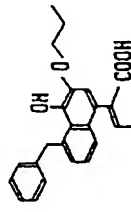
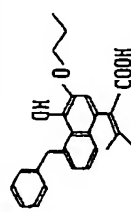
Ex. No.	Objective compound			m.p. (°C.)
	structural formula and name	form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	
22	 2-(5-benzyl-3-ethoxy-4-hydroxy-1-naphthyl)-3-methyl-2-butenolic acid	bluish-purple crystal	1.44 (t, J=7.0Hz, 3H), 1.60 (s, 3H), 2.36 (s, 3H), 4.18 (q, J=7.0Hz, 2H), 4.80 (s, 2H), 6.36 (brs, 1H), 6.98 - 7.36 (m, 8H), 7.56 (brd, J=8.5Hz, 1H) (CDCl <sub>3</sub> )	173 - 175
23	 (Z)-2-(5-benzyl-4-hydroxy-3-propyloxy-1-naphthyl)-2-butenolic acid	gray crystal	1.04 (t, J=7.0Hz, 3H), 1.76 - 1.90 (m, 2H), 2.26 (d, J=7.2Hz, 3H), 4.06 (t, J=7.0Hz, 2H), 4.78 (s, 2H), 6.34 (s, 1H), 6.42 (q, J=7.2Hz, 1H), 7.00 - 7.30 (m, 8H), 7.60 (brd, J=8.4Hz, 1H) (CDCl <sub>3</sub> )	195 - 197
24	 2-(5-benzyl-4-hydroxy-3-propyloxy-1-naphthyl)-3-methyl-2-butenolic acid	bluish-purple crystal	1.04 (t, J=7.0Hz, 3H), 1.56 (s, 3H), 1.78 - 1.88 (m, 2H), 2.33 (s, 3H), 4.05 (t, J=7.0Hz, 2H), 4.78 (s, 2H), 6.35 (brs, 1H), 7.03 (s, 1H), 7.06 - 7.30 (m, 7H), 7.56 (brd, J=8.4Hz, 1H) (CDCl <sub>3</sub> )	173 - 175

Table 2 (contd.)

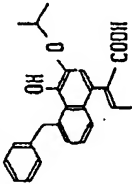
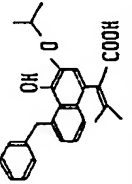
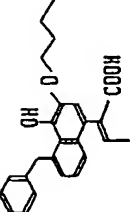
Ex. No.	Objective compound			
	structural formula and name	form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	m.p. (°C)
25	 <p>(Z)-2-(5-benzyl-4-hydroxy-3-isopropoxy-1-naphthyl)-2-butenolic acid</p>	pale-yellow crystal	1.36 (d, J=6.8Hz, 6H), 2.26 (d, J=7.3Hz, 3H), 4.56 - 4.64 (m, 1H), 4.78 (s, 2H), 6.42 (s, 1H), 6.43 (q, J=7.3Hz, 1H), 7.02 - 7.28 (m, 8H), 7.60 (brd, J=8.3Hz, 1H)	181 - 183
26	 <p>2-(5-benzyl-4-hydroxy-3-isopropoxy-1-naphthyl)-2-butenolic acid</p>	brown crystal	1.34 (d, J=6.8Hz, 6H), 1.56 (s, 3H), 2.30 (s, 3H), 4.52 - 4.62 (m, 1H), 4.78 (s, 2H), 6.40 (brs, 1H), 7.02 (s, 1H), 7.06 - 7.30 (m, 7H), 7.58 (brd, J=8.3Hz, 1H) (CDCl <sub>3</sub> )	212 - 214
27	 <p>(Z)-2-(5-benzyl-3-butyloxy-4-hydroxy-1-naphthyl)-2-butenolic acid</p>	bluish-purple crystal	0.98 (t, J=7.3Hz, 3H), 1.42 - 1.56 (m, 2H), 1.72 - 1.84 (m, 2H), 2.26 (d, J=7.2Hz, 3H), 4.11 (t, J=7.3Hz, 2H), 4.78 (s, 2H), 6.34 (s, 1H), 6.42 (q, J=7.2Hz, 1H), 7.02 - 7.30 (m, 8H), 7.60 (brd, J=8.4Hz, 1H) (CDCl <sub>3</sub> )	196 - 198

Table 2 (contd.)

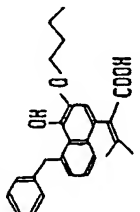
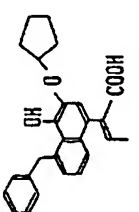
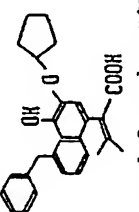
Ex. No.	structural formula and name	Objective compound		
		form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	m.p. (°C)
28	 2-(5-benzyl-3-butyloxy-4-hydroxy-1-naphthyl)-3-methyl-2-butenolic acid	bluish-purple crystal	0.98 (t, J=7.2Hz, 3H) 1.42 - 1.58 (m, 2H), 1.58 (s, 3H), 1.72 - 1.84 (m, 2H), 2.34 (s, 3H), 4.10 (t, J=7.2Hz, 2H), 4.78 (s, 2H), 6.34 (s, 1H), 7.00 - 7.32 (m, 8H), 7.56 (brd, J=8.5Hz, 1H) (CDCl <sub>3</sub> )	182 - 184
29	 (Z)-2-(5-benzyl-3-cyclopentyloxy-4-hydroxy-1-naphthyl)-2-butenolic acid	gray crystal	1.60 - 1.98 (m, 8H), 2.28 (d, J=7.2Hz, 3H), 4.76 (s, 2H), 4.86 - 4.94 (m, 1H), 6.32 (s, 1H), 6.45 (q, J=7.2Hz, 1H), 7.04 - 7.36 (m, 8H), 7.60 (brd, J=8.4Hz, 1H) (CDCl <sub>3</sub> )	200 - 201
30	 2-(5-benzyl-3-cyclopentyloxy-4-hydroxy-1-naphthyl)-3-methyl-2-butenolic acid	bluish-purple crystal	1.56 (s, 3H), 1.60 - 1.94 (m, 8H), 2.32 (s, 3H), 4.76 (s, 2H), 4.84 - 4.90 (m, 1H), 6.32 (s, 1H), 7.04 (s, 1H), 7.08 - 7.36 (m, 7H), 7.54 (d, J=8.0Hz, 1H) (CDCl <sub>3</sub> )	211 - 213

Table 2 (contd.)

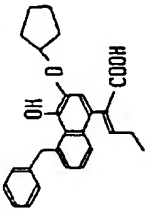
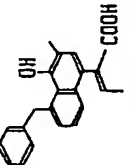
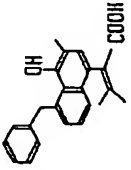
Ex. No.	structural formula and name	Objective compound		
		form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	m.p. (°C)
31	 <p>(Z)-2-(5-benzyl-3-cyclopentyloxy-4-hydroxy-1-naphthyl)-2-pentenol acid</p>	light-blown crystal	1.15 (t, J=7.5Hz, 3H), 1.60 - 1.96 (m, 8H), 2.75 (quint, J=7.5Hz, 2H), 4.76 (s, 2H), 4.86 - 4.92 (m, 1H), 6.30 (t, J=7.5Hz, 1H), 6.32 (s, 1H), 7.08 - 7.30 (m, 8H), 7.60 (dd, J=8.5Hz, 0.9Hz, 1H) (CDCl <sub>3</sub> )	191 - 193
32	 <p>(Z)-2-(5-benzyl-4-hydroxy-3-methyl-1-naphthyl)-2-butenol acid</p>	colorless crystal	2.26 (d, J=7.0Hz, 3H), 2.28 (s, 3H), 4.73 (s, 2H), 6.36 (q, J=7.0Hz, 1H), 7.12 (s, 1H), 7.05 - 7.30 (m, 6H), 7.32 (t, J=8.0Hz, 1H), 7.68 (d, J=8.0Hz, 1H) (CDCl <sub>3</sub> ) (Pos. FAB): 332 (M <sup>+</sup> )	173 - 175
33	 <p>2-(5-benzyl-4-hydroxy-3-methyl-1-naphthyl)-3-methyl-2-butenol acid</p>	pale-yellow crystal	1.57 (s, 3H), 2.29 (s, 3H), 2.33 (s, 3H), 4.73 (d, J=20Hz, 1H), 4.77 (d, J=20Hz, 1H), 7.07 (s, 1H), 7.12 - 7.35 (m, 7H), 7.65 (d, J=8.0Hz, 1H) (CDCl <sub>3</sub> ) (Pos. FAB): 346 (M <sup>+</sup> )	202 - 204

Table 2 (contd.)

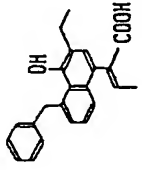
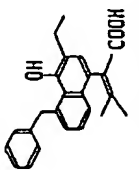
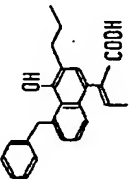
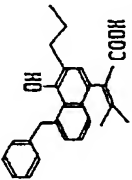
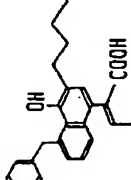
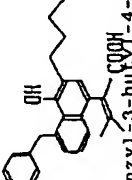
Ex. No.	structural formula and name	Objective compound		
		form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	m.p. (°C)
34	 <p>(Z)-2-(5-benzyl-3-ethyl-4-hydroxy-1-naphthyl)-2-butenolic acid</p>	colorless crystal	1.24 (t, J=7.0Hz, 3H), 2.26 (d, J=7.0Hz, 3H), 2.66 (q, J=7.0Hz, 2H), 4.76 (s, 2H), 6.34 (q, J=7.0Hz, 1H), 7.05 - 7.37 (m, 8H), 7.70 (d, J=8.0Hz, 1H) (CDCl <sub>3</sub> ) (Pos, FAB): 346 (M')	193 - 195
35	 <p>2-(5-benzyl-3-ethyl-4-hydroxy-1-naphthyl)-3-methyl-2-butenolic acid</p>	colorless crystal	1.25 (t, J=7.0Hz, 3H), 1.58 (s, 3H), 2.35 (s, 3H), 2.66 (q, J=7.0Hz, 2H), 4.73 (d, J=20Hz, 1H), 4.77 (d, J=20Hz, 1H), 7.09 (s, 1H), 7.12 - 7.36 (m, 7H), 7.65 (d, J=8.0Hz, 1H) (CDCl <sub>3</sub> ) (Pos, FAB): 360 (M')	166 - 168
36	 <p>(Z)-2-(5-benzyl-4-hydroxy-3-propyl-1-naphthyl)-2-butenolic acid</p>	colorless crystal	0.97 (t, J=7.0Hz, 3H), 1.55 - 1.72 (m, 2H), 2.27 (d, J=7.0Hz, 3H), 2.60 (t, J=7.0Hz, 2H), 4.75 (s, 2H), 6.37 (q, J=7.0Hz, 1H), 7.12 (s, 1H), 7.10 - 7.32 (m, 6H), 7.33 (t, J=8.0Hz, 1H), 7.68 (d, J=8.0Hz, 1H) (CDCl <sub>3</sub> ) (Pos, FAB): 360 (M')	164 - 167

Table 2 (contd.)

Ex. No.	structural formula and name	Objective compound			m.p. (°C)
		form	<sup>1</sup> H-NMR (400 MHz) δ, MS m/z		
37	 2-(5-benzyl-4-hydroxy-3-propyl-1-naphthyl)-3-methyl-2-butenic acid	colorless crystal	0.95 (t, J=7.0Hz, 3H), 1.58 (s, 3H), 1.45 - 1.67 (m, 2H), 2.34 (s, 3H), 2.52 - 2.70 (m, 2H), 4.70 (d, J=20Hz, 1H), 4.78 (d, J=20Hz, 1H), 5.12 (brs, 1H), 7.04 (s, 1H), 7.10 - 7.34 (m, 7H), 7.62 (d, J=8.0Hz, 1H) (CDCl <sub>3</sub> ) (Pos, FAB): 374 (M')	163 - 165	
38	 (Z)-2-(5-benzyl-3-butyl-4-hydroxy-1-naphthyl)-2-butenic acid	colorless crystal	0.91 (t, J=7.0Hz, 3H), 1.30 - 1.45 (m, 2H), 1.51 - 1.70 (m, 2H), 2.16 (d, J=7.0Hz, 3H), 2.62 (t, J=7.0Hz, 2H), 4.75 (s, 2H), 6.36 (q, J=7.0Hz, 1H), 7.12 (s, 1H), 7.10 - 7.32 (m, 6H), 7.33 (t, J=8.0Hz, 1H), 7.69 (d, J=8.0Hz, 1H) (Pos, FAB): 374 (M')	174 - 176	
39	 2-(5-benzyl-3-butyl-4-hydroxy-1-naphthyl)-3-methyl-2-butenic acid	pale-yellow crystal	0.92 (t, J=7.0Hz, 3H), 1.28 - 1.44 (m, 2H), 1.45 - 1.72 (m, 2H), 1.59 (s, 3H), 2.36 (s, 3H), 2.62 (t, J=7.0Hz, 2H), 4.71 (d, J=16Hz, 1H), 4.78 (d, J=16Hz, 1H), 5.09 (s, 1H), 7.05 (s, 1H), 7.08 - 7.47 (m, 7H), 7.62 (d, J=8.0Hz, 1H) (CDCl <sub>3</sub> )	194 - 196	

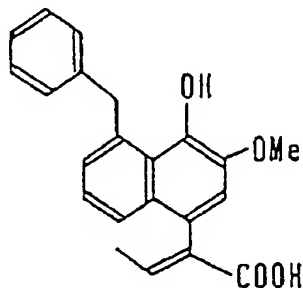
(Example 40)

(E)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butenic acid

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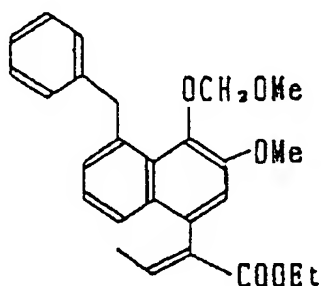
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20 (a) synthesis of ethyl (E)-2-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-2-butenate.

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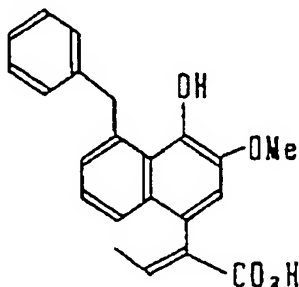
45

2.78 g of ethyltriphenylphosphonium bromide was suspended in 20 ml of tetrahydrofuran to give a suspension. 3.0 ml of a 2.5 M solution of n-butyllithium in hexane was dropped into the suspension in a stream of nitrogen at  $-70^{\circ}\text{C}$  in 5 minutes. The temperature of the resulting mixture was raised to  $0^{\circ}\text{C}$ . The resulting mixture was stirred for 30 minutes. A solution of 1.98 g of the ketoester prepared in the Referential Example 12 in 10 ml of tetrahydrofuran was added to the mixture in 5 minutes. The obtained mixture was stirred at  $0^{\circ}\text{C}$  for 30 minutes and at room temperature for 2 hours, followed by the addition of 20 ml of an aqueous solution of ammonium chloride. The obtained mixture was stirred for 2 hours and extracted with ether. The organic layer was washed with water, dried over anhydrous magnesium sulfate and purified by silica gel column chromatography (developer: 5% ethyl acetate/hexane) to give 1.2 g of the title compound as a colorless oil.

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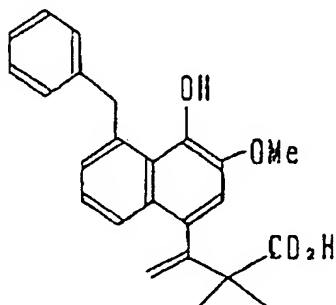
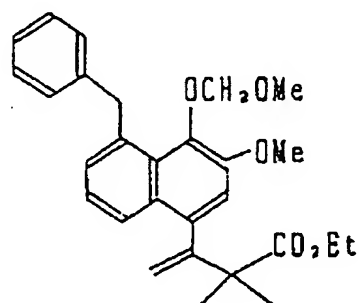
(b) synthesis of (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butenic acid

1.2 g of the ester prepared in the step (a) was dissolved in 50 ml of ethanol, followed by the addition of 10 ml of water and 3 g of sodium hydroxide. The obtained mixture was stirred at 80°C for 30 minutes, cooled and poured onto ice-water. The obtained mixture was made weakly acidic with dilute hydrochloric acid and extracted with ethyl acetate. The organic layer was washed with water, dried over anhydrous magnesium sulfate and concentrated. 20 ml of acetone and 20 ml of 6N hydrochloric acid were added to the residue. The obtained mixture was stirred at room temperature for 2 hours, followed by the addition of 100 ml of a saturated aqueous solution of sodium chloride. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with water, dried over anhydrous magnesium sulfate and concentrated. The residue was recrystallized from diisopropylether to give 350 mg of the title compound as a colorless crystal.

- m.p.: 190 to 192°C.
- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
1.61 (d,  $J=7.2\text{Hz}$ , 3H), 3.92 (s, 3H), 4.87 (s, 2H), 6.30 (br s, 1H), 7.02 (s, 1H), 7.08 ~ 7.26 (m, 7H), 7.42 ~ 7.56 (m, 2H).
- MS  $m/z$  (Pos, FAB): 348 ( $\text{M}^+$ ).

(Example 41)

3-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2,2-dimethyl-3-butenic acid

(a) synthesis of ethyl 3-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-2,2-dimethyl-3-butenate

1.47 g of the ketoester prepared in the Referential Example 24 was dissolved in 50 ml of 1,2-dimethoxyethane, followed by the addition of 0.17 g of sodium hydride (55% suspension in oil) and 1.51 g of methyltriphenylphosphonium bromide. The obtained mixture was heated under reflux for 2 hours and cooled by allowing to stand, followed by the addition of ethyl acetate. The obtained mixture was washed with water and the organic layer was dried over anhydrous magnesium sulfate and concentrated in a vacuum. The residue was purified by silica gel column chromatography (developer: 5% ethyl acetate/hexane) to give 700 mg of the title compound as a colorless oil.

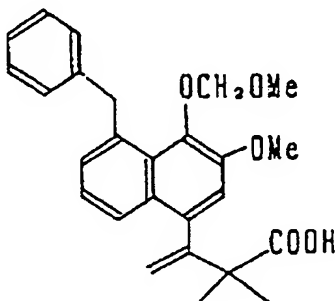
- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ : 1.18 (t,  $J=7.3\text{Hz}$ , 3H), 1.30 (br s, 3H), 1.42 (br s, 3H), 3.50 (s, 3H), 3.92 (s, 3H), 4.08 (q,  $J=7.3\text{Hz}$ , 2H), 4.81 (br s, 2H), 5.08 (s, 2H), 5.20 (s, 1H), 5.67 (s, 1H), 7.04 (s, 1H), 7.08 ~ 7.36 (m, 7H), 7.84 (br d,  $J=8.3\text{Hz}$ , 1H).

(b) synthesis of 3-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-2,2-dimethyl-3-butenic acid

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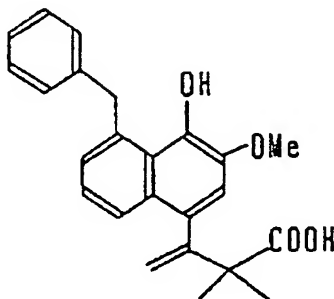
700 mg of the ethyl 3-butenate prepared in the step (a) was suspended in ethanol/water (30 ml/10 ml), followed by the addition of 200 mg of potassium hydroxide. The obtained mixture was heated under reflux for 6 hours and cooled by allowing to stand, followed by the addition of water. The obtained mixture was acidified with dilute hydrochloric acid and extracted with ethyl acetate. The organic layer was washed with water, dried over anhydrous magnesium sulfate and concentrated in a vacuum. The obtained residue was used in the subsequent step without being purified.

25 (c) synthesis of 3-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2,2-dimethyl-3-butenic acid

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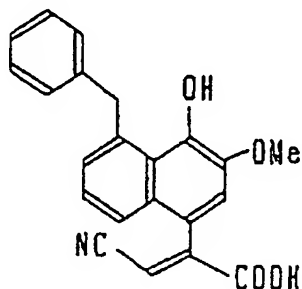
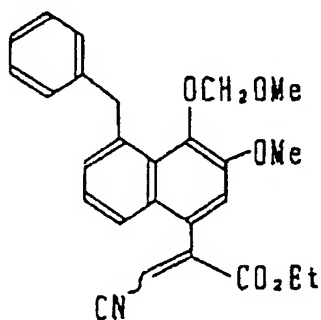


The carboxylic acid prepared in the step (b) was dissolved in 5 ml of acetone, followed by the addition of 2 ml of 6N hydrochloric acid. The obtained mixture was stirred at room temperature for one hour, followed by the addition of ethyl acetate. The organic layer was washed with water, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The obtained solid was washed with diisopropylether to give 300 mg of the title compound as a colorless crystal.

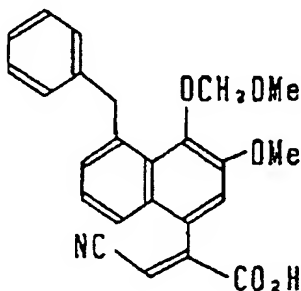
- m.p.: 162.5°C.
- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
1.24 (br s, 3H), 1.46 (br s, 3H), 3.78 (s, 3H), 4.78 (s, 2H), 5.24 (s, 1H), 5.72 (s, 1H), 6.18 (s, 1H), 7.06 (s, 1H), 7.08 ~ 7.30 (m, 7H), 7.82 (br d,  $J=8.2\text{Hz}$ , 1H).

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(Example 42)

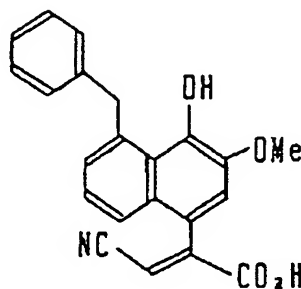
(E)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-cyano-2-propenoic acid(a) synthesis of ethyl 2-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-3-cyano-2-propenoate

1.72 g of diethyl cyanomethylphosphonate was dissolved in 50 ml of N,N-dimethylformamide, followed by the addition of 0.44 g of sodium hydride (55% suspension in oil). A solution of 3.56 g of the ketoester prepared in the Referential Example 12 in 10 ml of N,N-dimethylformamide was dropped into the mixture under cooling with ice. After the completion of the reaction, the reaction mixture was poured onto water-ethyl acetate. The obtained mixture was washed with water twice. The organic layer was dried over anhydrous sodium sulfate and distilled in a vacuum to remove the solvent. The obtained residue was purified by silica gel column chromatography (developer: 10% ethyl acetate/hexane) to give 3.59 g of the title compound as a reddish-brown oil.

(b) synthesis of (E)-2-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-3-cyano-2-propenoic acid

0.79 g of the cyano derivative prepared in the step (a) was dissolved in methanol/water (45 ml/5 ml), followed by the addition of 0.8 ml of 8N sodium hydroxide. The obtained mixture was stirred at room temperature. After the completion of the reaction, the reaction mixture was neutralized with 1N hydrochloric acid and extracted with ethyl acetate under salting out. The organic layer was dried over anhydrous sodium sulfate and distilled in a vacuum to remove the solvent.

- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 3.48 (s, 3H), 3.9 (s, 3H), 4.8 (s, 2H), 5.12 (s, 2H), 4.76 (s, 1H), 7.0 ~ 7.34 (m, 10H).

(c) synthesis of (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-cyano-2-propenoic acid

0.80 g of the carboxylic acid prepared in the step (b) was dissolved in 15 ml of acetone, followed by the addition of 0.5 ml of concentrated hydrochloric acid. The obtained mixture was stirred at room temperature. After the completion of the reaction, the reaction mixture was poured into water and the obtained mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous sodium sulfate and distilled in a vacuum to remove the solvent. The obtained residue was purified by silica gel column chromatography (developer: 0 to 10% methanol/dichloromethane) to give 0.35 g of the title compound as a pale-yellow powder.

- m.p.: 175°C (dec.).
- <sup>1</sup>H-NMR (400 MHz, DMSO-d<sub>6</sub>) δ: 3.85 (s, 3H), 4.72 (s, 2H), 6.78 (s, 1H), 7.0 ~ 7.25 (m, 8H), 7.3 (s, 1H), 7.37 (s, 1H), 9.25 (s, 1H).
- MS m/z (Pos, FAB): 359 (M<sup>+</sup>).

(Examples 43 to 52)

The ketoesters prepared in the Referential Examples 12 to 21, 23 and 28 were each reacted with a suitable Wittig reagent, and then the reaction mixtures were each treated in a similar manner to that of the Example 40 to give compounds listed in Table 3 as Examples 43 to 52.

Table 3

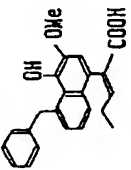
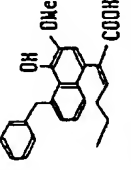
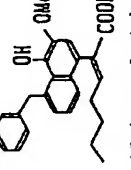
Ex. No.	Objective compound			m.p. (*C)
	structural formula and name	form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	
43	 (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-pentenoic acid	pale-yellow crystal	0.95 (t, J=7.5Hz, 3H), 1.94 (quint, J=7.5Hz, 2H), 3.92 (s, 3H), 4.76 (s, 2H), 6.30 (brs, 1H), 7.00 (s, 1H), 7.08 - 7.18 (m, 7H), 7.38 (t, J=7.5Hz, 1H), 7.46 (brd, J=8.4Hz, 1H) (CDCl <sub>3</sub> )	187 - 188
44	 (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-hexenoic acid	pale-yellow crystal	0.82 (t, J=7.3Hz, 3H), 1.40 (sxtet, J=7.3Hz, 2H), 1.90 (q, J=7.3Hz, 2H), 3.92 (s, 3H), 4.77 (s, 2H), 6.30 (brs, 1H), 7.00 (s, 1H), 7.10 - 7.28 (m, 7H), 7.40 (t, J=7.3Hz, 1H), 7.46 (brd, J=8.3Hz, 1H) (CDCl <sub>3</sub> )	168 - 169
45	 (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-heptenoic acid	pale-yellow crystal	0.78 (t, J=7.7Hz, 3H), 1.22 (sxtet, J=7.7Hz, 2H), 1.37 (quint, J=7.7Hz, 2H), 3.92 (s, 3H), 4.79 (s, 2H), 6.31 (brs, 1H), 7.01 (s, 1H), 7.12 - 7.27 (m, 8H), 7.41 (t, J=7.5Hz, 1H), 7.48 (dd, J=8.4Hz, 1.3Hz, 1H) (CDCl <sub>3</sub> ) (Pos. FAB): 390 (M <sup>+</sup> )	134

Table 3 (contd.)

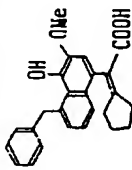
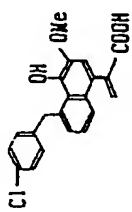
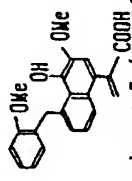
Ex. No.	Objective compound			
	structural formula and name	form	<sup>1</sup> H-NMR (400 MHz) δ, MS m/z	m.p. (°C)
46	 2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-cyclopentylidene-ethanoic acid	colorless crystal	1.42 - 2.18 (m, 6H), 2.92 - 3.09 (m, 2H), 3.92 (s, 3H), 4.78 (s, 2H), 6.26 (brs, 1H), 7.04 (s, 1H), 7.08 - 7.28 (m, 7H), 7.52 (brd, J=8.4Hz, 1H) (CDCl <sub>3</sub> )	192 - 194
47	 2-[5-(p-chlorobenzyl)-4-hydroxy-3-methoxy-1-naphthyl]-2-propenoic acid	colorless crystal	3.84 (s, 3H), 4.68 (s, 2H), 5.83 (s, 1H), 6.44 (s, 1H), 7.04 - 7.28 (m, 7H), 7.38 (brd, J=8.4Hz, 1H), 9.04 (s, 1H), 12.66 (brs, 1H) (DMSO-d <sub>6</sub> )	above 200 (dec.)
48	 2-[4-hydroxy-5-(o-methoxybenzyl)-3-methoxy-1-naphthyl]-2-propenoic acid	yellow crystal	3.86 (s, 3H), 3.94 (s, 3H), 4.72 (s, 2H), 5.98 (s, 1H), 6.28 (brs, 1H), 6.74 - 6.84 (m, 3H), 6.90 (brd, J=8.2Hz, 1H), 7.05 (brd, J=8.2Hz, 1H), 7.10 - 7.26 (m, 3H), 7.54 (brd, J=8.3Hz, 1H) (CDCl <sub>3</sub> )	195 - 198

Table 3 (contd.)

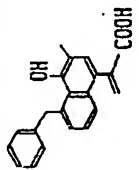
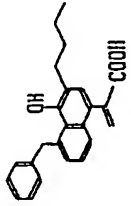
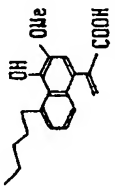
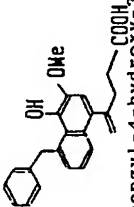
Ex. No.	Objective compound			m.p. (°C)
	structural formula and name	form	<sup>1</sup> H-NMR (400 MHz) δ, MS m/z	
49	 2-(5-benzyl-4-hydroxy-3-methyl-1-naphthyl)-2-propenoic acid	pale-yellow crystal	2.26 (s, 3H), 4.75 (s, 2H), 5.76 (s, 1H), 6.42 (s, 1H), 7.00 - 7.42 (m, 9H), 8.77 (s, 1H), 12.62 (brs, 1H) (DMSO-d <sub>6</sub> )	167 - 169
50	 2-(5-benzyl-3-butyl-4-hydroxy-1-naphthyl)-2-propenoic acid	yellow crystal	0.88 (t, J=7.2Hz, 3H), 1.24 - 1.37 (m, 2H), 1.40 - 1.54 (m, 2H), 2.66 (t, J=7.2Hz, 2H), 4.76 (s, 3H), 5.76 (s, 1H), 6.42 (s, 1H), 6.98 - 7.40 (m, 9H), 8.72 (s, 1H), 12.62 (brs, 1H) (DMSO-d <sub>6</sub> )	167 - 170
51	 2-(4-hydroxy-3-methoxy-5-pentyl-1-naphthyl)-2-propenoic acid	yellow crystal	0.90 (t, J=7.3Hz, 3H), 1.30 - 1.44 (m, 4H), 1.63 - 1.76 (m, 2H), 3.28 (t, J=7.3Hz, 2H), 3.98 (s, 3H), 5.95 (s, 1H), 6.40 (brs, 1H), 6.76 (s, 1H), 7.12 (s, 1H), 7.14 - 7.26 (m, 2H), 7.48 (brd, J=8.3Hz, 1H) (CDCl <sub>3</sub> )	158 - 159



Table 3 (contd.)

Ex. No.	structural formula and name	Objective compound		
		form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	m.p. (°C)
52	 4-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-pentenoic acid	colorless crystal	2.48 (t, J=7.0Hz, 2H), 2.82 (t, J=7.0Hz, 2H), 3.94 (s, 3H), 4.78 (s, 2H), 5.12 (s, 1H), 5.42 (s, 1H), 6.24 (brs, 1H), 7.04 (s, 1H), 7.10 - 7.27 (m, 7H), 7.76 (brd, J=8.4Hz, 1H) (CDCl <sub>3</sub> )	137 - 138

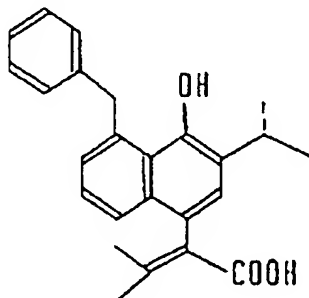
(Example 53)

2-(5-Benzyl-4-hydroxy-3-isopropyl-1-naphthyl)-3-methyl-2-butenic acid

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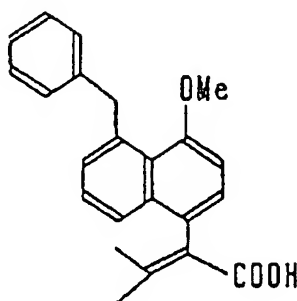
15

20 (a) synthesis of 2-(5-benzyl-4-methoxy-1-naphthyl)-3-methyl-2-butenic acid

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26 g of the ester prepared in the Referential Example 22 was dissolved in ethanol/water (300 ml/50 ml), followed by the addition of 6 g of sodium hydroxide. The obtained mixture was stirred under heating for 30 minutes, followed by the addition of 300 ml of 1N hydrochloric acid. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was dissolved in 250 ml of tetrahydrofuran to give a solution. 188 ml of a 2M solution of isopropylmagnesium chloride in tetrahydrofuran was dropped into the solution under cooling with ice. After the completion of the dropping, the obtained mixture was stirred under cooling with ice for one hour, followed by the addition of 300 ml of a saturated aqueous solution of ammonium chloride. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was dissolved in 300 ml of 1,4-dioxane, followed by the addition of 5 ml of concentrated sulfuric acid. The obtained mixture was stirred under heating for one hour and cooled to room temperature, followed by the addition of 300 ml of water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 20% ethyl acetate/hexane) to give 5.6 g of the title compound as a yellow powder.

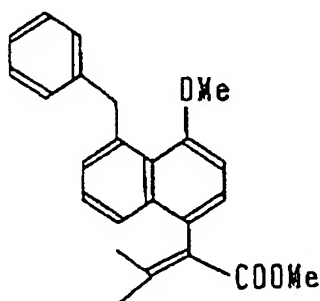
- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 1.58 (s, 3H), 2.32 (s, 3H), 3.71 (s, 3H), 4.69 (s, 2H), 6.75 (d, J=8.0Hz, 1H) 6.95 ~ 7.28 (m, 7H), 7.25 (t, J=8.0Hz, 1H), 7.62 (d, J=8.0Hz, 1H).

(b) synthesis of methyl 2-(5-benzyl-4-methoxy-1-naphthyl)-3-methyl-2-butenate

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5.6 g of the carboxylic acid prepared in the step (a) was dissolved in methanol/dichloromethane (50 ml/10 ml) to give a solution. 20 ml of a 10% solution of trimethylsilyldiazomethane in dichloromethane was dropped into the solution under cooling with ice. The obtained mixture was stirred for 30 minutes and distilled in a vacuum to remove the solvent. 5.1 g of the title compound was obtained as a pale-yellow powder.

25

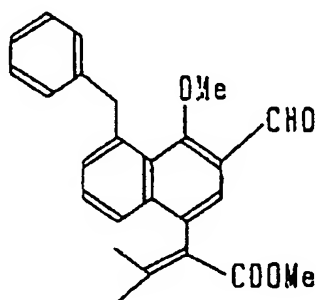
- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ : 1.55 (s, 3H), 2.29 (s, 3H), 3.58 (s, 3H), 3.72 (s, 3H), 4.71 (s, 2H), 6.95 (d,  $J=8.0\text{Hz}$ , 1H), 7.05 ~ 7.28 (m, 7H), 7.36 (t,  $J=8.0\text{Hz}$ , 1H), 7.66 (d,  $J=8.0\text{Hz}$ , 1H).

(c) synthesis of methyl 2-(5-benzyl-3-formyl-4-methoxy-1-naphthyl)-3-methyl-2-butenate

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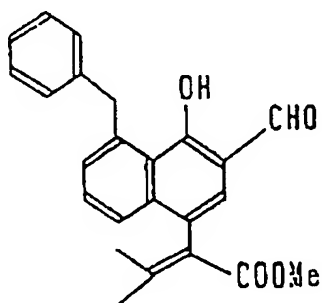


45

5.1 g of the methyl ester prepared in the step (b) was dissolved in 100 ml of dichloromethane to give a solution. 2.3 ml of titanium tetrachloride was added to the solution under cooling with ice, followed by the dropwise addition of 1.9 ml of dichloromethyl methyl ether. The obtained mixture was stirred under cooling with ice for 30 minutes and poured onto ice-water. The obtained mixture was extracted with dichloromethane. The organic layer was washed with a saturated aqueous solution of sodium chloride, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 10% ethyl acetate/hexane) to give 4.2 g of the title compound as a yellow oil.

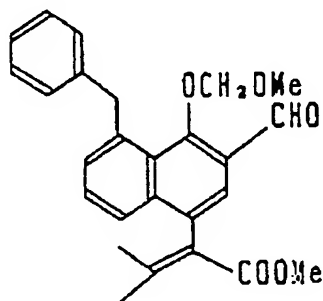
55

- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ : 1.54 (s, 3H), 2.33 (s, 3H), 3.57 (s, 3H), 3.84 (s, 3H), 4.73 (s, 2H), 7.06 ~ 7.33 (m, 6H), 7.49 (t,  $J=8.0\text{Hz}$ , 1H), 7.66 (s, 1H), 7.73 (d,  $J=8.0\text{Hz}$ , 1H), 10.52 (s, 1H).

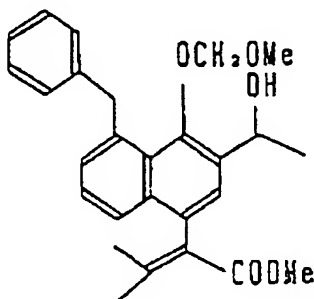
(d) synthesis of methyl 2-(5-benzyl-3-formyl-4-hydroxy-1-naphthyl)-3-methyl-2-butenate

4.2 g of the formyl derivative prepared in the step (c) was dissolved in 50 ml of dichloromethane to give a solution. 11 ml of a 1M solution of boron tribromide in dichloromethane was added to the solution under cooling. The obtained mixture was stirred for 30 minutes and poured onto ice-water. The obtained mixture was extracted with dichloromethane. The organic layer was dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 6% ethyl acetate/hexane) to give 3.75 g of the title compound as a yellow powder.

- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ : 1.59 (s, 3H), 2.32 (s, 3H), 3.60 (s, 3H), 4.84 (s, 2H), 7.20 (d,  $J=8.0\text{Hz}$ , 2H), 7.12 ~ 7.32 (m, 5H), 7.53 (t,  $J=8.0\text{Hz}$ , 1H), 7.65 (d,  $J=8.0\text{Hz}$ , 1H), 9.87 (s, 1H), 13.36 (s, 1H).

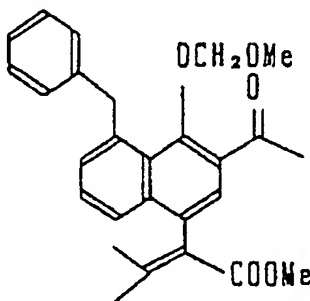
(e) synthesis of methyl 2-(5-benzyl-3-formyl-4-methoxymethoxy-1-naphthyl)-3-methyl-2-butenate

3.75 g of the phenol prepared in the step (d) was dissolved in dichloromethane, followed by the addition of 5.2 ml of diisopropylethylamine. 1.5 ml of chloromethyl methyl ether was dropped into the obtained mixture. The obtained mixture was stirred at room temperature for one hour and washed with 1% aqueous hydrochloric acid. The organic layer was dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. 4.19 g of the title compound was obtained as a crude product.

(f) synthesis of methyl 2-[5-benzyl-3-(1-hydroxyethyl)-4-methoxymethoxy-1-naphthyl]-3-methyl-2-butenate

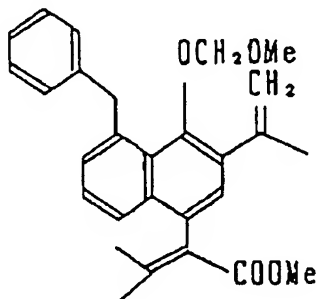
4.19 g of the methoxymethyl ether prepared in the step (e) was dissolved in 40 ml of tetrahydrofuran. The obtained solution was cooled to  $-70^{\circ}\text{C}$ , followed by the dropwise addition of 8 ml of a 1.5 M solution of methyl lithium in ether. The obtained mixture was stirred at  $-70^{\circ}\text{C}$  for 20 minutes, followed by the addition of a saturated aqueous solution of ammonium chloride. The obtained mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 20% ethyl acetate/hexane) to give 3.35 g of the title compound as a pale-yellow oil.

- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
1.45 ~ 1.62 (m, 3H), 1.54 (s, 3H), 2.31 (s, 3H), 3.54 (s, 3H), 3.58 (s, 3H), 4.64 (d,  $J=16\text{Hz}$ , 1H), 4.73 (d,  $J=16\text{Hz}$ , 1H), 4.70 ~ 4.87 (m, 2H), 5.38 ~ 5.52 (m, 1H), 7.07 ~ 7.45 (m, 8H), 7.67 (d,  $J=8.0\text{Hz}$ , 1H).

(g) synthesis of methyl 2-(3-acetyl-5-benzyl-4-methoxymethoxy-1-naphthyl)-3-methyl-2-butenate

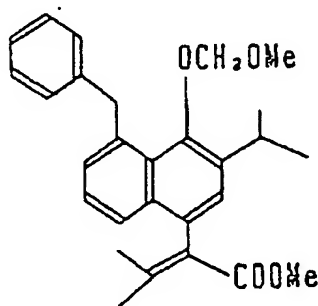
3.35 g of the alcohol prepared in the step (f) was dissolved in 200 ml of dichloromethane, followed by the addition of 25 g of manganese dioxide. The obtained mixture was heated under reflux for 2 hours, cooled to room temperature and filtered through Celite. The filtrate was distilled in a vacuum to remove the solvent. 3.33 g of the title compound was obtained as a yellow oil in a crude state.

- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
1.54 (s, 3H), 2.32 (s, 3H), 2.64 (s, 3H), 3.32 (s, 3H), 3.58 (s, 3H), 4.73 (d,  $J=16\text{Hz}$ , 1H), 4.79 (d,  $J=16\text{Hz}$ , 1H), 4.80 (d,  $J=12\text{Hz}$ , 1H), 4.83 (d,  $J=12\text{Hz}$ , 1H), 7.10 ~ 7.33 (m, 6H), 7.37 (s, 1H), 7.41 (t,  $J=8.0\text{Hz}$ , 1H), 7.70 (d,  $J=8.0\text{Hz}$ , 1H).

(h) synthesis of methyl 2-(5-benzyl-3-isopropenyl-4-methoxymethoxy-1-naphthyl)-3-methyl-2-butenate

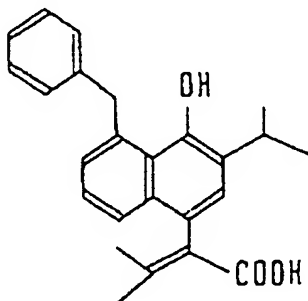
3 g of the acetyl derivative prepared in the step (g) was dissolved in 40 ml of dimethoxyethane, followed by the addition of 3 g of methyltriphenylphosphonium bromide and 0.4 g of sodium hydride (55% suspension in oil). The obtained mixture was stirred under heating for one hour, cooled to room temperature and poured onto ice-water. The obtained mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 10% ethyl acetate/hexane) to give 1.65 g of the title compound as a yellow oil.

- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ:  
1.54 (s, 3H), 2.19 (s, 3H), 2.28 (s, 3H), 3.43 (s, 3H), 3.59 (s, 3H), 4.81 (s, 2H), 4.79 (s, 2H), 5.17 (d, J=1.8Hz, 1H), 5.25 (d, J=1.8Hz, 1H), 7.10 ~ 7.32 (m, 8H), 7.63 (d, J=8.0Hz, 1H).

(i) synthesis of methyl 2-(5-benzyl-3-isopropyl-4-methoxymethoxy-1-naphthyl)-3-methyl-2-butenate

1.1 g of the isopropenyl derivative prepared in the step (h) was dissolved in methanol/tetrahydrofuran (30 ml/10 ml), followed by the addition of 0.5 g of 10% Pd-C (containing 50% of water). The obtained mixture was stirred at room temperature in an atmosphere of hydrogen for 5 hours and filtered through Celite. The filtrate was distilled in a vacuum to give 1.1 g of the title compound in a crude state as a yellow oil.

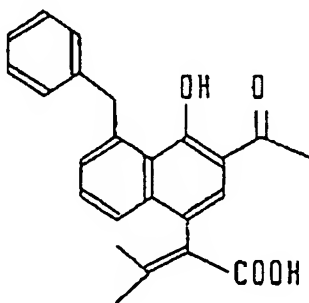
- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ:  
1.26 (d, J=7.2Hz, 3H), 1.28 (d, J=7.2Hz, 3H), 1.52 (s, 3H), 2.28 (s, 3H), 3.53 (s, 3H), 3.59 (s, 3H), 3.60 ~ 3.68 (m, 1H), 4.77 (s, 2H), 4.87 (s, 2H), 7.08 (d, J=8.0Hz, 1H), 7.10 ~ 7.32 (m, 7H), 7.62 (d, J=8.0Hz, 1H).

(j) synthesis of 2-(5-benzyl-4-hydroxy-3-isopropyl-1-naphthyl)-3-methyl-2-butenic acid

1.1 g of the isopropyl derivative prepared in the step (i) was dissolved in methanol/water (20 ml/2 ml), followed by the addition of 1 g of sodium hydroxide. The obtained mixture was heated under reflux for 4 hours and cooled to room temperature, followed by the addition of 30 ml of 1N aqueous hydrochloric acid. The obtained mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The obtained residue was dissolved in 20 ml of acetone, followed by the addition of 10 ml of concentrated hydrochloric acid. The obtained mixture was stirred at room temperature for 30 minutes to precipitate a crystal. This crystal was recovered by filtration and washed with water sufficiently to give 0.7 g of the title compound as a pale-yellow crystal.

- m.p.: 264 to 266°C.
- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
1.25 (d,  $J=7.0\text{Hz}$ , 3H), 1.27 (d,  $J=7.0\text{Hz}$ , 3H), 1.57 (s, 3H), 2.34 (s, 3H), 3.14 ~ 3.27 (m, 1H), 4.73 (d,  $J=20\text{Hz}$ , 1H), 4.77 (d,  $J=20\text{Hz}$ , 1H), 7.15 (s, 1H), 7.16 ~ 7.35 (m, 8H), 7.66 (d,  $J=8.0\text{Hz}$ , 1H).
- MS  $m/z$  (Pos, FAB): 374 ( $\text{M}^+$ ).

## (Example 54)

2-(3-Acetyl-5-benzyl-4-hydroxy-1-naphthyl)-3-methyl-2-butenic acid

The title compound was prepared from the 2-acetyl derivative prepared in the step (g) of the Example 53 in a similar manner to that of the step (b) of the Example 40.

- m.p.: 241.0°C (dec.).

- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 1.60 (s, 3H), 2.35 (s, 3H), 2.62 (s, 3H), 4.82 (s, 2H), 7.11 ~ 7.28 (m, 6H), 7.40 (s, 1H), 7.46 (br t, J=8.3Hz, 1H), 7.56 (br d, J=8.3Hz, 1H), 14.76 (s, 1H).

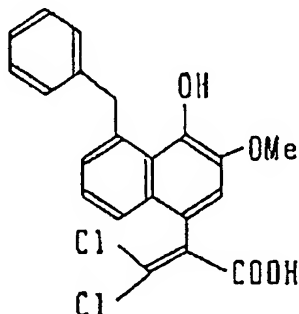
5 (Example 55)

2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3,3-dichloro-2-propenoic acid

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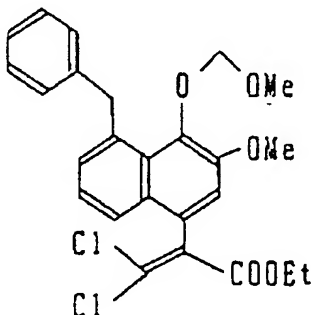


25 (a) synthesis of ethyl 2-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-3,3-dichloro-2-propenoate

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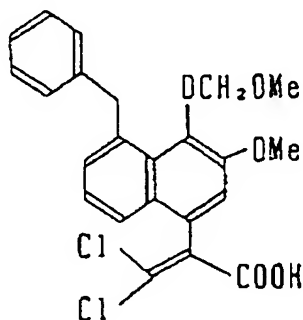
45 8.37 g of triphenylphosphine and 3.23 g of the ketoester prepared in the Referential Example 12 were dissolved in 20 ml of acetonitrile, followed by the addition of 3.2 ml of carbon tetrachloride in a stream of nitrogen. The obtained mixture was stirred at room temperature in a stream of nitrogen for 4 hours and poured into ether/water (120 ml/40 ml). The organic layer was washed with water, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 10% ethyl acetate/hexane) to give 3.3 g of the title compound as a yellow oil.

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- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 1.13 (t, J=7Hz, 3H), 3.47 (s, 3H), 3.93 (s, 3H), 4.22 (q, J=7Hz, 2H), 4.70 (br d, J=13Hz, 1H), 4.80 (br d, J=13Hz, 1H), 5.11 (s, 2H), 7.10 ~ 7.30 (m, 8H), 7.70 (d, J=7Hz, 1H).

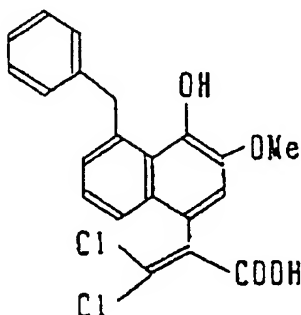
55



(b) synthesis of 2-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-3,3-dichloro-2-propenoic acid

2.55 g of the dichloro derivative prepared in the step (a) and 0.74 ml of 8N potassium hydroxide were added to a dimethyl sulfoxide (55 ml) -water (10 ml) mixture. The obtained mixture was stirred at room temperature for one hour, followed by the addition of water. The obtained mixture was acidified with 6N hydrochloric acid and extracted with ether. The organic layer was washed with a saturated aqueous solution of sodium chloride, dried over anhydrous magnesium sulfate and concentrated in a vacuum. The obtained residue was purified by silica gel column chromatography (developer: 5% methanol/dichloromethane) to give 2.36 g of the title compound as a yellow oil.

- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
3.46 (s, 3H), 3.86 (s, 3H), 4.74 (br d,  $J=14\text{Hz}$ , 1H), 4.84 (br d,  $J=14\text{Hz}$ , 1H), 5.09 (s, 2H), 7.1 ~ 7.25 (m, 8H), 7.71 (d,  $J=8\text{Hz}$ , 1H).

(c) 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3,3-dichloro-2-propenoic acid

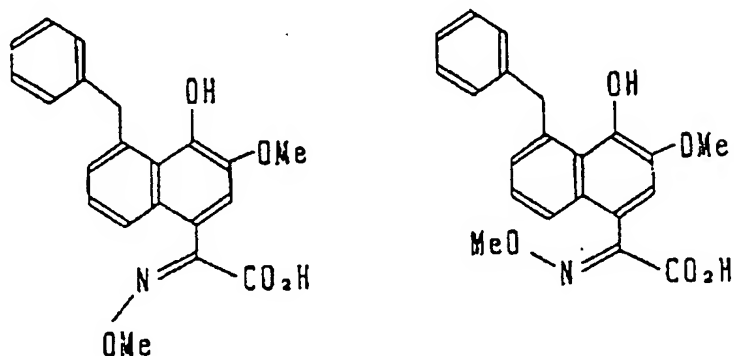
2.55 g of the carboxylic acid prepared in the step (b) was dissolved in 150 ml of 1,4-dioxane, followed by the addition of 1.25 ml of water and 1.25 ml of concentrated sulfuric acid in this order. The obtained mixture was stirred at room temperature for 2 hours, followed by the addition of water. The obtained mixture was extracted with ether. The ethereal layer was washed with water, dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 5% methanol/dichloromethane) to give 2.0 g of the title compound as a yellow crystal.

- m.p.: 152 to 154°C.
- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
3.71 (s, 3H), 4.70 (br d,  $J=14\text{Hz}$ , 1H), 4.80 (br d,  $J=14\text{Hz}$ , 1H), 6.30 (br s, 1H), 7.11 (s, 1H), 7.1 ~ 7.25 (m, 7H), 7.59 (d,  $J=8\text{Hz}$ , 1H).

- MS m/z (Pos, FAB): 402 (M').

(Example 56)

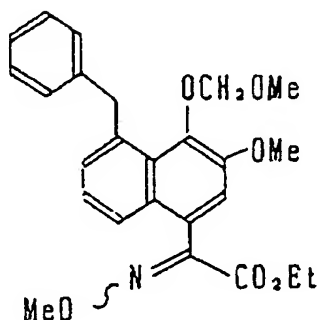
5 syn- and anti-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-methoxyiminoacetic acid



syn-isomer

anti-isomer

(a) synthesis of ethyl 2-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-2-methoxyiminoacetate



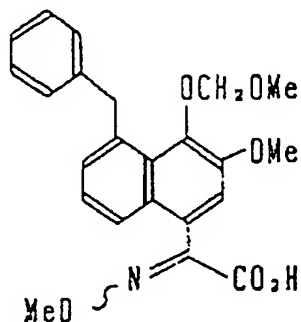
Ethanol-water(50 ml-10 ml), 1.41 g of O-methylhydroxylamine and 2.10 g of potassium hydroxide were added to 2.38 g of the ketoester prepared in the Referential Example 12. The obtained mixture was heated under reflux for 45 minutes. After the completion of the reaction, the reaction mixture was poured into water. The obtained mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous sodium sulfate and distilled in a vacuum to remove the solvent. 1.45 g of the title compound was obtained.

(b) synthesis of syn- and anti-2-(5-benzyl-3-methoxy-4-methoxymethoxy-1-naphthyl)-2-methoxyiminoacetic acid

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1.45 g of the methoxyimino derivative prepared in the step (a) was dissolved in methanol/water (15 ml/3 ml), followed by the addition of 0.8 ml of 8N sodium hydroxide. The obtained mixture was stirred at room temperature. After the completion of the reaction, ice was added to the reaction mixture and the pH of the resulting mixture was adjusted to 4 to 5 by the addition of 1N hydrochloric acid. The resulting mixture was extracted with ethyl acetate under salting out. The organic layer was dried over anhydrous sodium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 0 to 4% methanol/dichloromethane) to give 0.69 g of the syn isomer and 0.51 g of the anti-isomer each as a reddish brown oil. anti-isomer

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- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3\text{-CD}_3\text{OD}$ )  $\delta$ :  
3.45 (s, 3H), 3.88 (s, 3H), 3.98 (s, 3H), 4.76 (s, 2H), 5.04 (s, 2H), 7.0 ~ 7.3 (m, 7H), 7.5 (s, 1H), 8.25 (d,  $J=7\text{Hz}$ , 1H).

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syn-isomer

- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ :  
3.48 (s, 3H), 3.90 (s, 3H), 4.05 (s, 3H), 4.8 (s, 2H), 5.1 (s, 2H), 7.0 ~ 7.3 (m, 10H).

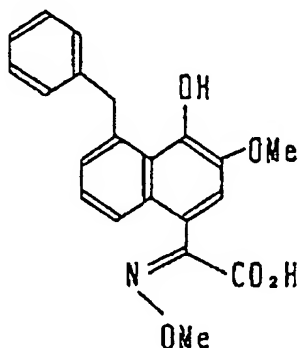
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(c) synthesis of syn-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-methoxyiminoacetic acid

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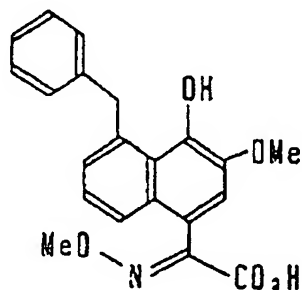
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0.69 g of the syn-carboxylic acid prepared in the step (b) was dissolved in 5 ml of acetone, followed by the addition of 1 ml of 6N hydrochloric acid. The obtained mixture was stirred at room temperature to complete a reaction. The reaction mixture was poured into water and the obtained mixture was extracted with ethyl acetate. The organic layer

was dried over anhydrous sodium sulfate and distilled in a vacuum to remove the solvent. The residue was recrystallized from hexane/diethyl ether to give 0.40 g of the title compound as a pale-yellow crystal.

- m.p.: 133 to 134°C.
- $^1\text{H-NMR}$  (400 MHz,  $\text{DMSO-d}_6$ )  $\delta$ :  
3.82 (s, 3H), 3.84 (s, 3H), 4.7 (s, 2H), 7.0 ~ 7.25 (m, 10H), 9.23 (s, 1H).
- MS  $m/z$  (Pos, FAB): 365 ( $\text{M}^+$ ).

(d) synthesis of anti-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-methoxyiminoacetic acid



0.50 g of the anti-carboxylic acid prepared in the step (b) was suspended in 10 ml of dichloroethane, followed by the addition of 1.0 ml of trifluoroacetic acid. The obtained mixture was stirred at room temperature to complete a reaction. The reaction mixture was distilled in a vacuum to remove the solvent. The residue was recrystallized from hexane/diethyl ether to give 0.35 g of the title compound as a pale-yellow crystal.

- m.p.: 150°C (dec.).
- $^1\text{H-NMR}$  (400 MHz,  $\text{DMSO-d}_6$ )  $\delta$ :  
3.78 (s, 3H), 3.82 (s, 3H), 4.7 (s, 2H), 7.0 ~ 7.23 (m, 8H), 7.3 (d,  $J=7\text{Hz}$ , 1H), 9.1 (br s, 1H).
- MS  $m/z$  (Pos, FAB): 365 ( $\text{M}^+$ ).

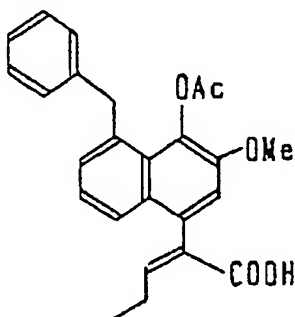
(Example 57)

(Z)-2-(4-Acetyloxy-5-benzyl-3-methoxy-1-naphthyl)-2-pentenoic acid

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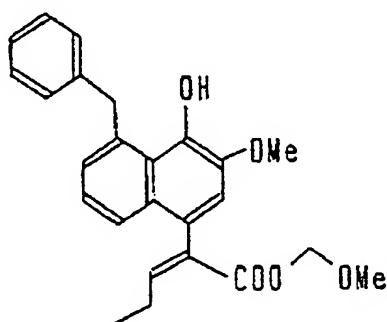
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(a) synthesis of methoxymethyl (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-pentenoate

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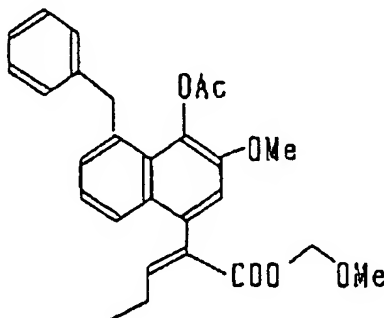
30 ml of dichloromethane and 1.6 ml of N,N-diisopropylethylamine were added to 2.21 g of the  $\alpha,\beta$ -unsaturated carboxylic acid prepared in the Example 2, followed by the addition of 0.69 ml of chloromethyl ether under cooling with ice. The obtained mixture was stirred for 25 minutes under cooling with ice, washed with 1% aqueous hydrochloric acid once and with water once, dried over anhydrous sodium sulfate and filtered. The filtrate was distilled to remove the solvent. The obtained residue was subjected to silica gel column chromatography to give 2.26 g of the title compound.

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- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ : 1.19 (t,  $J=7.5\text{Hz}$ , 3H), 2.74 (quint,  $J=7.5\text{Hz}$ , 2H), 3.14 (s, 3H), 3.96 (s, 3H), 4.77 (br s, 2H), 5.19 (s, 2H), 6.26 (t,  $J=7.5\text{Hz}$ , 1H), 6.27 (s, 1H), 7.12 (s, 1H), 7.1 ~ 7.3 (m, 7H), 7.64 (br d,  $J=8.4\text{Hz}$ , 1H).

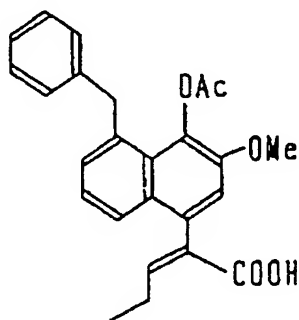
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(b) synthesis of methoxymethyl (Z)-2-(4-acetyloxy-5-benzyl-3-methoxy-1-naphthyl)-2-pentenoate

30 ml of dichloromethane and 1.08 g of N,N-diisopropylethylamine were added to 2.26 g of the methoxymethyl ester prepared in the step (a), followed by the addition of 0.59 ml of acetyl chloride under cooling with ice. The obtained mixture was stirred under cooling with ice for 20 minutes, washed with 1% aqueous hydrochloric acid and water, dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled to remove the solvent. 2.56 g of the title compound was obtained as an oil.

- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ : 1.21 (t,  $J=7.5\text{Hz}$ , 3H), 2.03 (s, 3H), 2.79 (quint,  $J=7.5\text{Hz}$ , 2H), 3.17 (s, 3H), 3.91 (s, 3H), 4.59 (br s, 2H), 5.21 (s, 2H), 6.34 (t,  $J=7.5\text{Hz}$ , 1H), 7.0 ~ 7.3 (m, 8H), 7.72 (d,  $J=8.4\text{Hz}$ , 1H).

(c) synthesis of (Z)-2-(4-acetyloxy-5-benzyl-3-methoxy-1-naphthyl)-2-pentenoic acid

2.56 g of the acetyloxy derivative prepared in the step (b) was dissolved in 35 ml of acetone, followed by the addition of 1 ml of water and 6 ml of concentrated hydrochloric acid in this order. The obtained mixture was stirred at room temperature for 1.5 hours, followed by the addition of water. The obtained mixture was extracted with ethyl acetate. The organic layer was washed with water and a saturated aqueous solution of sodium chloride, dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled to remove the solvent. Diisopropyl ether was added to the residue to precipitate a crystal. This crystal was recovered by filtration and washed with diisopropyl ether to give 2.01 g of the title compound.

- m.p.: 182 to 184°C.
- $^1\text{H-NMR}$  (400 MHz,  $\text{CDCl}_3$ )  $\delta$ : 1.17 (t,  $J=7.5\text{Hz}$ , 3H), 2.01 (s, 3H), 2.78 (quint,  $J=7.5\text{Hz}$ , 2H), 3.89 (s, 3H), 4.58 (br s, 2H), 6.39 (t,  $J=7.5\text{Hz}$ , 1H), 7.05 ~ 7.3 (m, 8H), 7.70 (d,  $J=8.4\text{Hz}$ , 1H).
- MS  $m/z$  (Pos, FAB): 404 ( $M^+$ ), 362.

(Examples 58 to 61)

The acetyl derivatives listed in Table 4 were each prepared from the phenolcarboxylic acid prepared in the Example 1, 3, 4 or 40 in a similar manner to that of the Example 57.

Table 4

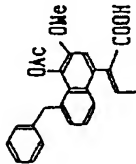
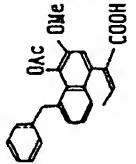
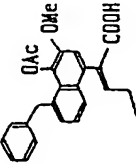
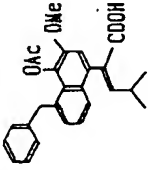
Ex. No.	structural formula and name	Objective compound		
		form	<sup>1</sup> H-NMR (400 MHz) $\delta$ , MS m/z	m.p. (°C)
58	 (Z)-2-(4-acetoxy-5-benzyl-3-methoxy-1-naphthyl)-2-butenic acid	colorless crystal	2.02 (s, 3H), 2.31 (d, J=7.0Hz, 3H), 3.88 (s, 3H), 4.58 (s, 2H), 6.51 (q, J=7.0Hz, 1H), 7.06 (d, J=8.0Hz, 2H), 7.14 (d, J=8.0Hz, 1H), 7.21 (s, 1H), 7.16 - 7.30 (m, 4H), 7.69 (d, J=8.0Hz, 1H) (Pos. FAB): 390 (M <sup>+</sup> )	190 - 192
59	 (E)-2-(4-acetoxy-5-benzyl-3-methoxy-1-naphthyl)-2-butenic acid	pale-yellow crystal	1.64 (d, J=7.2Hz, 3H), 2.03 (s, 3H), 3.87 (s, 3H), 4.58 (s, 2H), 7.04 - 7.32 (m, 8H), 7.50 - 7.60 (m, 2H) (CDCl <sub>3</sub> )	178 - 180
60	 (Z)-2-(4-acetoxy-5-benzyl-3-methoxy-1-naphthyl)-2-hexenoic acid	colorless crystal	1.02 (t, J=7.3Hz, 3H), 1.59 (sxtet, J=7.3Hz, 2H), 2.00 (s, 3H), 2.75 (dt, J=7.5Hz, 7.3Hz, 2H), 3.89 (s, 3H), 4.58 (s, 2H), 6.40 (t, J=7.5Hz, 1H), 7.00 - 7.30 (m, 8H), 7.70 (dd, J=8.4Hz, 1.1Hz, 1H) (Pos. FAB): 418 (M <sup>+</sup> )	198 - 200

Table 4 (contd.)

Ex. No.	structural formula and name	Objective compound			m.p. (°C)
		form	<sup>1</sup> H-NMR (400 MHz) δ, MS m/z		
61	 <p>(Z)-2-(4-acetoxy-5-benzyl-3-methoxy-1-naphthyl)-4-methyl-2-pentenoic acid</p>	pale-yellow crystal	1.14 (d, J=6.6Hz, 6H), 2.00 (s, 3H), 3.50 - 3.60 (m, 1H), 3.90 (s, 3H), 4.56 (brs, 1H), 6.18 (d, J=10.0Hz, 1H), 7.04 - 7.30 (m, 8H), 7.70 (brd, J=8.4Hz, 1H) (CDCl <sub>3</sub> )	208 - 210	



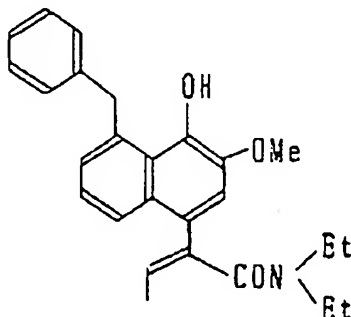
(Example 62)

N,N-Diethyl-(Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butenamide

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1 g of the carboxylic acid prepared in the Example 1 was dissolved in 20 ml of tetrahydrofuran to give a solution. 0.44 ml of triethylamine and 0.45 g of diethyl chlorophosphate were added to the solution under cooling with ice. The obtained mixture was stirred for 20 minutes, followed by the addition of 0.33 ml of diethylamine under cooling with ice. The obtained mixture was stirred for 30 minutes, followed by the addition of 50 ml of ethyl acetate. The obtained mixture was washed with water twice. The organic layer was dried over anhydrous magnesium sulfate and distilled in a vacuum to remove the solvent. The residue was purified by silica gel column chromatography (developer: 20 to 40% ethyl acetate/hexane) to give a yellow oil. 2 ml of diisopropyl ether was added to the oil to precipitate a crystal. This crystal was recovered by filtration to give 0.16 g of the title compound as a pale-yellow crystal.

30

- m.p.: 86 to 87°C.
- <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>) δ: 1.01 (t, J=6.8Hz, 3H), 1.02 (t, J=6.8Hz, 3H), 2.36 (d, J=7.2Hz, 3H), 3.75 ~ 3.87 (m, 4H), 3.76 (s, 3H), 4.76 (s, 2H), 6.30 (s, 1H), 6.62 (q, J=6.8Hz, 0.5H), 6.63 (q, J=6.8Hz, 0.5H), 7.10 (s, 1H), 7.10 ~ 7.30 (m, 7H), 7.58 (dd, J=8.4Hz, 0.8Hz, 1H).
- MS m/z (Pos, FAB): 403 (M<sup>+</sup>).

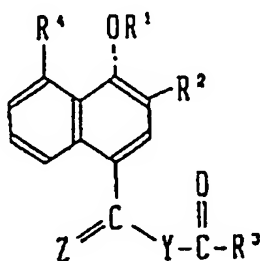
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**Claims**

40 **Claims for the following Contracting States : AT, BE, CH, DE, DK, FR, GB, IT, LI, LU, NL, SE**

1. A naphthalene derivative represented by the following general formula or a pharmacologically acceptable salt thereof:

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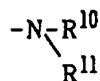
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wherein R<sup>1</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, acyl or arylalkyl group;

R<sup>2</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, cycloalkoxy or acyl group;

R<sup>3</sup> stands for a hydroxyl group, a group capable of forming an ester together with the carboxyl group or an

amine represented by the formula:



(wherein  $R^{10}$  and  $R^{11}$  may be the same or different from each other and each stands for a hydrogen atom, a hydroxyl,  $C_1$ - $C_6$  alkyl,  $C_1$ - $C_6$  alkoxy, aryl, heteroaryl group or a group represented by the formula:

$-(CH_2)_q-COOH$  (wherein  $q$  is an integer of 1 to 2), or alternatively  $R^{10}$  and  $R^{11}$  may form a ring which may contain a nitrogen, oxygen or sulfur atom together with the nitrogen atom to which  $R^{10}$  and  $R^{11}$  are bonded);

$Z$  stands for a group represented by the formula:

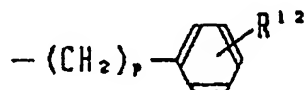


(wherein  $R^5$  and  $R^6$  may be the same or different from each other and each stands for a hydrogen atom or a  $C_1$ - $C_6$  alkyl, alkenylalkyl, alkynylalkyl or aryl group, an arylalkyl group, the aryl group of which may be substituted, a halogen atom or a heteroarylalkyl, cycloalkyl, cycloalkylalkyl, alkoxyalkyl derived from  $C_1$ - $C_6$  alkoxy, heterocycloalkyl or cyano group, or alternatively  $R^5$  and  $R^6$  may form a ring together with the carbon atom to which  $R^5$  and  $R^6$  are bonded), a group represented by the formula:  $=N-OR^7$  (wherein  $R^7$  stands for a  $C_1$ - $C_6$  alkyl group) or an oxygen atom;

$Y$  stands for a group represented by the formula:  $-(CH_2)_n-$  (wherein  $n$  is 0 or an integer of 1 to 2) or a group represented by the formula:



(wherein  $R^8$  and  $R^9$  may be the same or different from each other and each stands for a  $C_1$ - $C_6$  alkyl group); and  $R^4$  stands for a hydrogen atom, a  $C_1$ - $C_6$  alkyl group or a group represented by the formula:



(wherein  $p$  is 0 or an integer of 1 to 3 and  $R^{12}$  stands for a hydrogen or halogen atom or a  $C_1$ - $C_6$  alkyl or  $C_1$ - $C_6$  alkoxy group).

2. A naphthalene derivative or a pharmacologically acceptable salt thereof as claimed in Claim 1, wherein  $R^4$  is a benzyl group.
3. A naphthalene derivative or a pharmacologically acceptable salt thereof as claimed in Claim 1, wherein  $R^1$  is a hydrogen atom or a  $C_1$ - $C_6$  alkyl group.
4. A naphthalene derivative or a pharmacologically acceptable salt thereof as claimed in Claim 3, wherein the  $C_1$ - $C_6$  alkyl group is a methyl group.
5. A naphthalene derivative or a pharmacologically acceptable salt thereof as claimed in Claim 1, wherein  $R^2$  is a  $C_1$ - $C_6$  alkoxy group.
6. A naphthalene derivative or a pharmacologically acceptable salt thereof as claimed in Claim 5, wherein the  $C_1$ - $C_6$  alkoxy group is a methoxy group.

7. A naphthalene derivative or a pharmacologically acceptable salt thereof as claimed in Claim 1, wherein R<sup>3</sup> is a hydroxy group.
8. A naphthalene derivative or a pharmacologically acceptable salt thereof as claimed in Claim 1, wherein Y is a group represented by the formula:  $-(CH_2)_n-$  (wherein n is 0).
9. A naphthalene derivative or a pharmacologically acceptable salt thereof as claimed in Claim 1, wherein Z is a group represented by the formula:



(wherein R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom, a C<sub>1</sub>-C<sub>6</sub> alkyl group, an alkenylalkyl group, an arylalkyl group whose aryl group may be substituted or a halogen atom).

10. A naphthalene derivative or a pharmacologically acceptable salt thereof as claimed in Claim 1, wherein R<sup>1</sup> is a hydrogen atom, R<sup>2</sup> is a methoxy group, R<sup>3</sup> is a hydroxyl group, Y is a group represented by the formula:  $-(CH_2)_n-$  (wherein n is 0), Z is a group represented by the formula:



(wherein R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom, a C<sub>1</sub>-C<sub>6</sub> alkyl group, an alkenylalkyl group, an arylalkyl group whose aryl group may be substituted or a halogen atom), and R<sup>4</sup> is a benzyl group.

11. A naphthalene derivative or a pharmacologically acceptable salt thereof as claimed in Claim 1, wherein the naphthalene derivative is selected from the group consisting of the below listed naphthalene derivatives:

(Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-butenic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-pentenic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-hexenoic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-4-methoxy-2-pentenic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2,5-hexadienoic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-heptenoic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-3-propenoic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-4-phenyl-2-butenic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-3-cyclohexyl-2-propenoic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-4,4-dimethyl-2-pentenic acid;  
 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-propenoic acid;  
 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-butenic acid;  
 (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-butenic acid;  
 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphtyl)-3,3-dichloro-2-propenoic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-methyl-1-naphtyl)-2-butenic acid;  
 2-(5-Benzyl-4-hydroxy-3-methyl-1-naphtyl)-3-methyl-2-butenic acid;  
 (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-pentenic acid;  
 (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-2-hexenoic acid;  
 (Z)-2-(5-benzyl-4-hydroxy-3-ethoxy-1-naphtyl)-2-butenic acid;  
 (Z)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphtyl)-4-methyl-2-pentenic acid;  
 (Z)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphtyl)-2-hexenoic acid;  
 (E)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphtyl)-2-butenic acid;  
 (Z)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphtyl)-2-butenic acid;  
 (Z)-2-(5-benzyl-4-acetyloxy-3-methoxy-1-naphtyl)-2-pentenic acid; and  
 (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphtyl)-4-methyl-2-pentenic acid.

12. A pharmaceutical composition which comprises a therapeutically effective amount of the naphthalene derivative or the pharmacologically acceptable salt thereof defined in Claim 1 and a pharmacologically acceptable carrier.

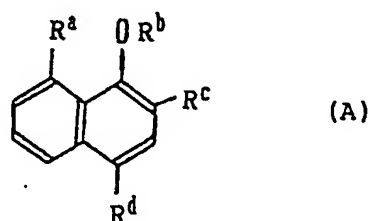
13. Use of a naphthalene derivative or the pharmacologically acceptable salt thereof defined in Claim 1 for the making of a medicament for treating a disease which the production of prostaglandin is rised.

14. Use of the naphthalene derivative or the pharmacologically acceptable salt thereof defined in Claim 1 for the making of a medicament for treating a disease which the production of leukotrienes is rised.

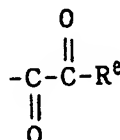
15. Use of the naphthalene derivative or the pharmacologically acceptable salt thereof defined in Claim 1 for the making of a medicament for treating an inflammatory disease.

16. Use of the naphthalene derivative or the pharmacologically acceptable salt thereof defined in Claim 1 for the making of a medicament for treating a disease selected from the group consisting of chronic rheumatoid arthritis, osteoarthritis, shoulder periarthritis, cervicobrachial syndrome and lumbago.

17. An intermediate represented by the following general formula (A).

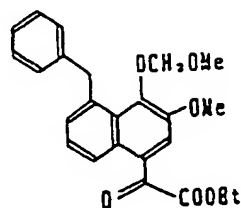
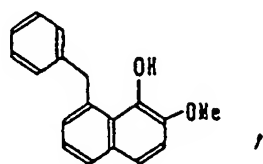


wherein  $R^a$  means a benzyl group,  $R^b$  stands for a hydrogen atom or a  $C_1$ - $C_6$  alkyl group,  $R^c$  stands for a hydrogen atom or a  $C_1$ - $C_6$  alkyl group and  $R^d$  represents a hydrogen atom or a group represented by the formula:

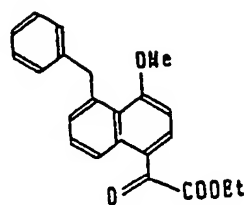


(wherein  $R^e$  stands for a hydroxyl group or a  $C_1$ - $C_6$  alkyl group).

18. An intermediate as claimed in Claim 17, wherein the intermediate is selected from the group consisting of the below listed compound.

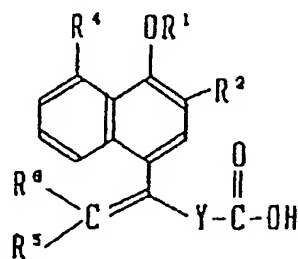


and



Claims for the following Contracting States : ES, GR

1. A process for the preparation of a naphthalene derivative represented by the following general formula or a pharmacologically acceptable salt thereof:



( I ' )

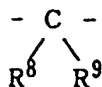
wherein R<sup>1</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>8</sub> alkyl, acyl or arylalkyl group;

R<sup>2</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>8</sub> alkyl, C<sub>1</sub>-C<sub>8</sub> alkoxy, cycloalkoxy or acyl group;

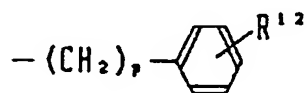
R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom or a C<sub>1</sub>-C<sub>8</sub> alkyl, alkenylalkyl, alkynylalkyl or aryl group, an arylalkyl group, the aryl group of which may be substituted, a halogen atom or a heteroarylalkyl, cycloalkyl, cycloalkylalkyl, alkoxyalkyl derived from C<sub>1</sub>-C<sub>8</sub> alkoxy, heterocycloalkyl or cyano group, or alternatively R<sup>5</sup> and R<sup>6</sup> may form a ring together with the carbon atom to which R<sup>5</sup> and R<sup>6</sup> are bonded,

Y stands for a group represented by the formula: -(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0 or an integer of 1 to 2) or a group

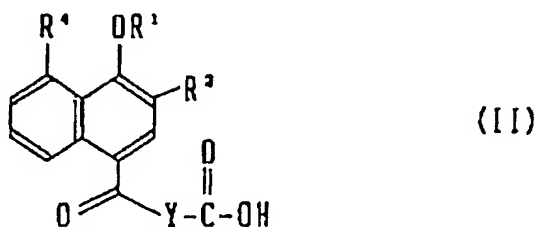
represented by the formula:



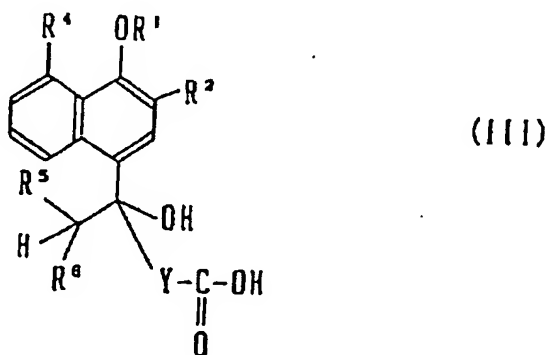
(wherein  $\text{R}^8$  and  $\text{R}^9$  may be the same or different from each other and each stands for a  $\text{C}_1\text{-C}_6$  alkyl group); and  $\text{R}^4$  stands for a hydrogen atom, a  $\text{C}_1\text{-C}_6$  alkyl group or a group represented by the formula:



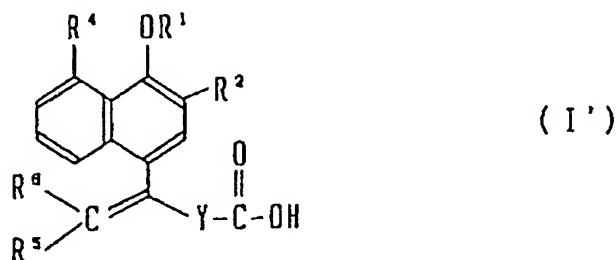
(wherein  $p$  is 0 or an integer of 1 to 3 and  $\text{R}^{12}$  stands for a hydrogen or halogen atom or a  $\text{C}_1\text{-C}_6$  alkyl or  $\text{C}_1\text{-C}_6$  alkoxy group),  
wherein a ketocarboxylic acid represented by the general formula (II)



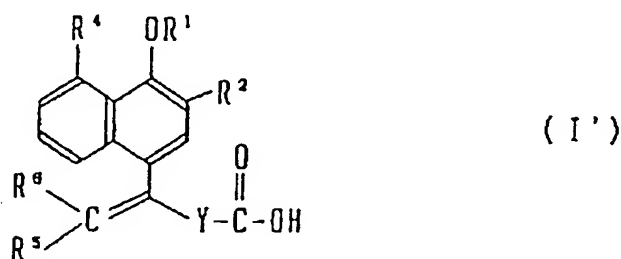
wherein  $\text{R}^1$ ,  $\text{R}^2$ ,  $\text{R}^4$  and  $\text{Y}$  are as defined above,  
is reacted with a Grignard reagent  $\text{MgX-CHR}^5\text{R}^6$  (wherein  $\text{R}^5$  and  $\text{R}^6$  are each as defined above and  $\text{X}$  represents  $\text{Cl}$ ,  $\text{Br}$  or  $\text{I}$ ) to give an alcohol of the formula (III)



which is dehydrated in the presence of an acid resulting in the compound of the formula (I').



- 15
2. A process for the preparation of a naphthalene derivative represented by the following general formula or a pharmacologically acceptable salt thereof:

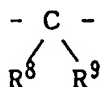


30 wherein R<sup>1</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, acyl or arylalkyl group;

R<sup>2</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, cycloalkoxy or acyl group;

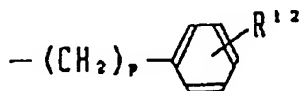
35 R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, alkenylalkyl, alkynylalkyl or aryl group, an arylalkyl group, the aryl group of which may be substituted, a halogen atom or a heteroarylalkyl, cycloalkyl, cycloalkylalkyl, alkoxyalkyl derived from C<sub>1</sub>-C<sub>6</sub> alkoxy, heterocycloalkyl or cyano group, or alternatively R<sup>5</sup> and R<sup>6</sup> may form a ring together with the carbon atom to which R<sup>5</sup> and R<sup>6</sup> are bonded;

Y stands for a group represented by the formula: -(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0 or an integer of 1 to 2) or a group represented by the formula:



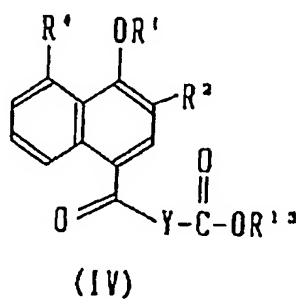
45 (wherein R<sup>8</sup> and R<sup>9</sup> may be the same or different from each other and each stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group); and

R<sup>4</sup> stands for a hydrogen atom, a C<sub>1</sub>-C<sub>6</sub> alkyl group or a group represented by the formula:

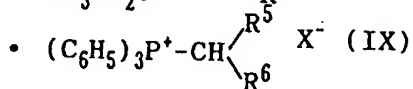
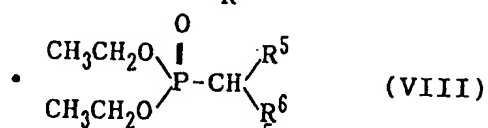
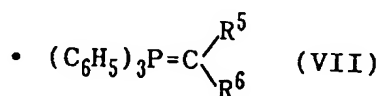


(wherein p is 0 or an integer of 1 to 3 and R<sup>12</sup> stands for a hydrogen or halogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl or C<sub>1</sub>-C<sub>6</sub> alkoxy group),

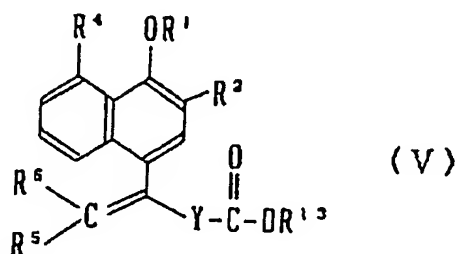
wherein a ketoester represented by the general formula (IV)



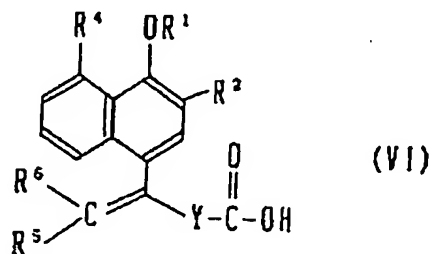
wherein R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup> and Y are as defined above and R<sup>13</sup> represents a C<sub>1</sub>-C<sub>6</sub> alkyl group, is reacted with a phosphorous compound represented by the general formula (VII), (VIII) or (IX)



wherein X is Cl, Br or I to give a compound of the formula (V)

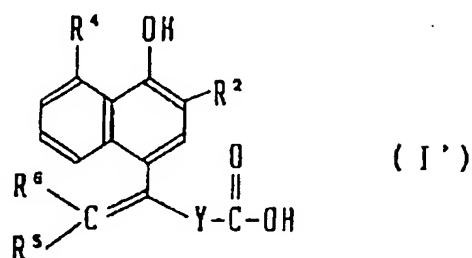


which is hydrolyzed with a base to give a carboxylic acid of the formula (VI)

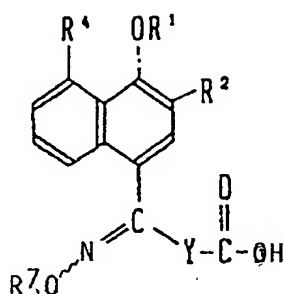




which is deblocked to result in a compound of the formula (I')



- 15
3. A process for the preparation of a naphthalene derivative represented by the following general formula or a pharmacologically acceptable salt thereof:



wherein R<sup>1</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, acyl or arylalkyl group;

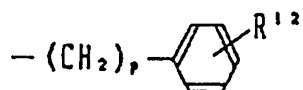
R<sup>2</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, cycloalkoxy or acyl group;

Y stands for a group represented by the formula: -(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0 or an integer of 1 to 2) or a group represented by the formula:



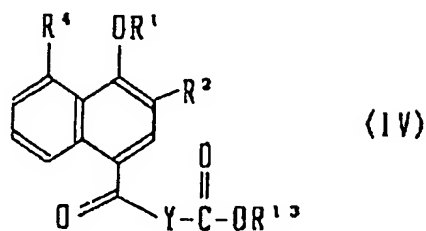
(wherein R<sup>8</sup> and R<sup>9</sup> may be the same or different from each other and each stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group); and

R<sup>4</sup> stands for a hydrogen atom, a C<sub>1</sub>-C<sub>6</sub> alkyl group or a group represented by the formula:

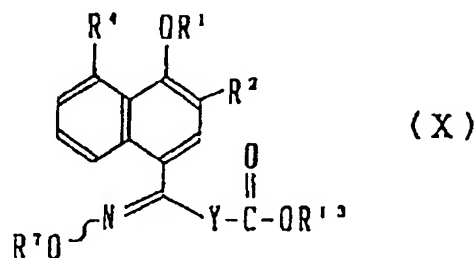


(wherein p is 0 or an integer of 1 to 3 and R<sup>12</sup> stands for a hydrogen or halogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl or C<sub>1</sub>-C<sub>6</sub> alkoxy group), and R<sup>7</sup> stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group;

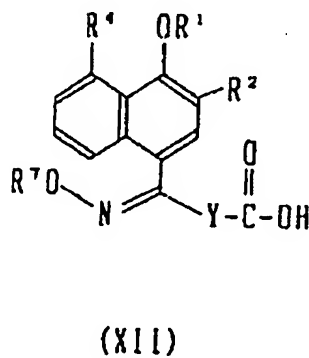
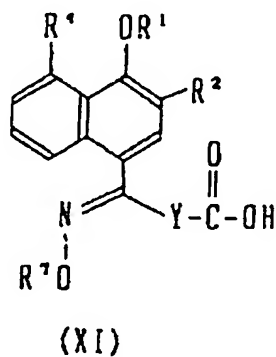
wherein a ketoester represented by the general formula (IV)



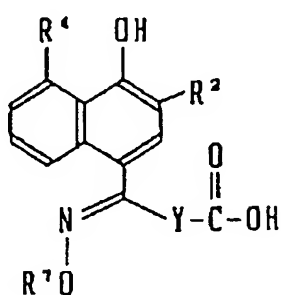
wherein R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup> and Y are as defined above and R<sup>13</sup> represents a C<sub>1</sub>-C<sub>6</sub> alkyl group,  
is reacted with an O-alkylhydroxylamine or a salt thereof in the presence of a base to give a compound (X) as a  
mixture of syn- and anti-isomers



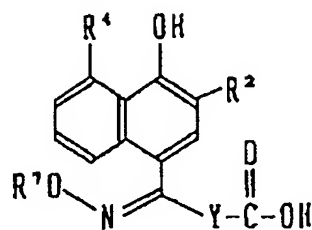
which compound (X) is converted into a carboxylic acid by an alkaline hydrolysis resulting in a syn-isomer of the  
formula (XI) and an anti-isomer (XII), which can be separated from each other to give purified isomers



which compounds may be deblocked resulting in the compounds of the formula (XIII) and (XIV)

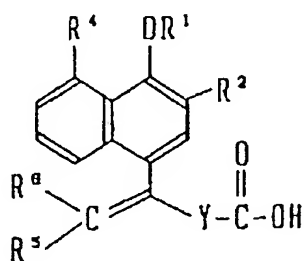


(XIII)



(XIV)

4. A process for the preparation of a naphthalene derivative represented by the following general formula or a pharmacologically acceptable salt thereof:



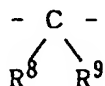
( I ' )

wherein R<sup>1</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, acyl or arylalkyl group;

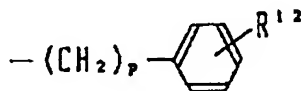
R<sup>2</sup> stands for a C<sub>1</sub>-C<sub>6</sub> alkyl or acyl group;

R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, alkenylalkyl, alkynylalkyl or aryl group, an arylalkyl group, the aryl group of which may be substituted, a halogen atom or a heteroarylalkyl, cycloalkyl, cycloalkylalkyl, alkoxyalkyl derived from C<sub>1</sub>-C<sub>6</sub> alkoxy, heterocycloalkyl or cyano group, or alternatively R<sup>5</sup> and R<sup>6</sup> may form a ring together with the carbon atom to which R<sup>5</sup> and R<sup>6</sup> are bonded;

Y stands for a group represented by the formula: -(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0 or an integer of 1 to 2) or a group represented by the formula:

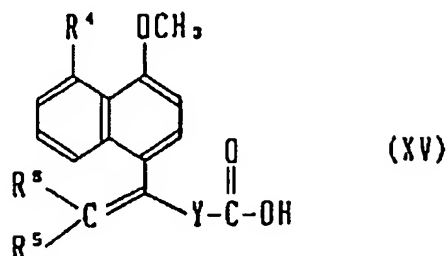


(wherein R<sup>8</sup> and R<sup>9</sup> may be the same or different from each other and each stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group); and R<sup>4</sup> stands for a hydrogen atom, a C<sub>1</sub>-C<sub>6</sub> alkyl group or a group represented by the formula:

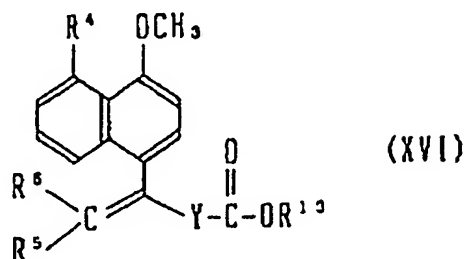


(wherein p is 0 or an integer of 1 to 3 and R<sup>12</sup> stands for a hydrogen or halogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl or C<sub>1</sub>-C<sub>6</sub>

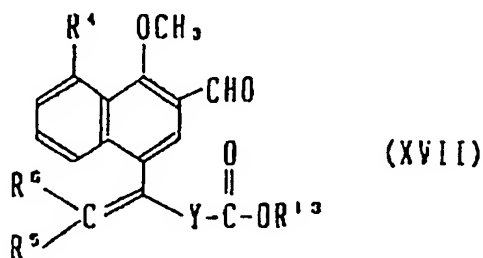
alkoxy group), wherein the compound of the formula (XV)



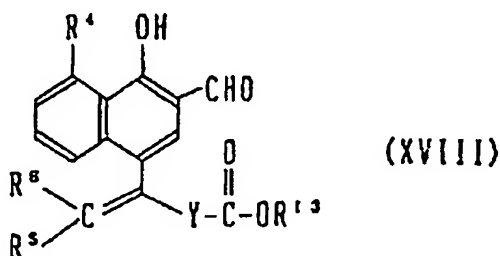
wherein R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup> and Y are as defined above,  
is converted into an ester of the formula (XVI)



wherein R<sup>13</sup> is a C<sub>1</sub>-C<sub>6</sub> alkyl group,  
which ester of the formula (XVI) is formylated in the presence of a Lewis acid to give a formyl derivative of the formula (XVII)

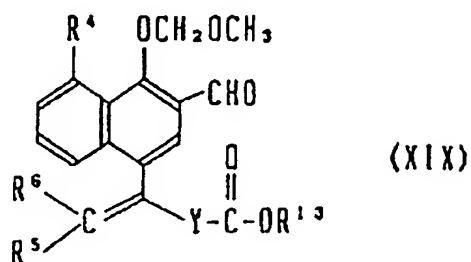


which formyl derivative of the formula (XVII) is then demethylated with borontribromide to give a naphthol derivative of the formula (XVIII)

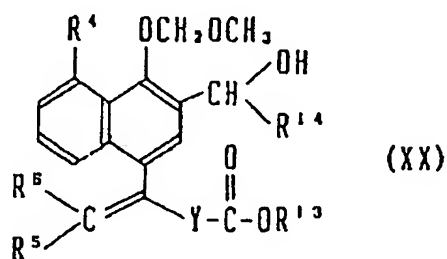


which naphthol derivative of the formula (XVIII) is reacted with chloromethyl methyl ether in the presence of a base

to give a methoxymethyl ester of the formula (XIX)

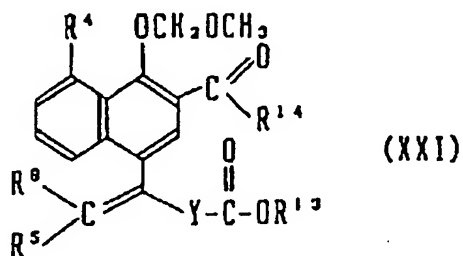


15 which compound of the formula (XIX) is reacted with an alkyl lithium reagent or a Grignard reagent to give a secondary alcohol of the formula (XX)

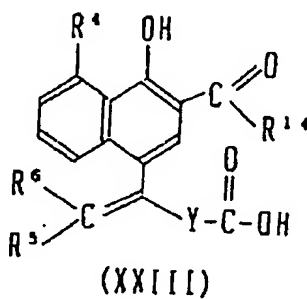


30 wherein R<sup>14</sup> is a C<sub>1</sub>-C<sub>6</sub> alkyl group,

which alcohol of the formula (XX) is then oxidized into an acyl derivative represented by the general formula (XXI)

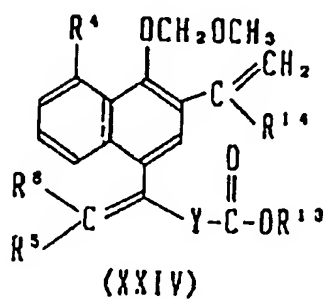


45 which acyl derivative of the formula (XXI) is hydrolized with an alkali and freed of the protective group to give a carboxylic acid represented by the general formula (XXIII)

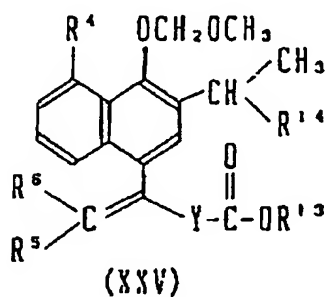


or

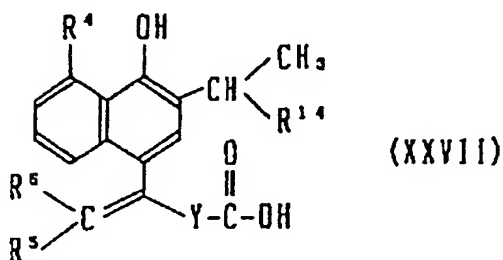
the acyl derivative (XXI) is converted into a compound of the formula (XXIV) through a Wittig reaction



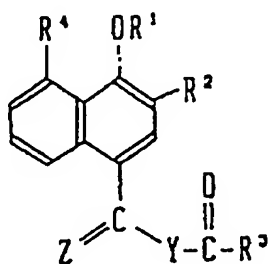
which compound of the formula (XXIV) is then catalytically reduced to a compound of the formula (XXV)



which compound of the formula (XXV) is then converted into a carboxylic acid represented by the general formula (XXVII)



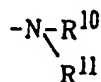
5. A process for the preparation of a naphthalene derivative represented by the following general formula or a pharmacologically acceptable salt thereof:



wherein R<sup>1</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> acyl group;

R<sup>2</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, cycloalkoxy or acyl group;

R<sup>3</sup> stands for a hydroxyl group, a group capable of forming an ester together with the carboxyl group or an amine represented by the formula:



(wherein R<sup>10</sup> and R<sup>11</sup> may be the same or different from each other and each stands for a hydrogen atom, a hydroxyl, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, aryl, heteroaryl group or a group represented by the formula:

-(CH<sub>2</sub>)<sub>q</sub>-COOH (wherein q is an integer of 1 to 2), or alternatively R<sup>10</sup> and R<sup>11</sup> may form a ring which may contain a nitrogen, oxygen or sulfur atom together with the nitrogen atom to which R<sup>10</sup> and R<sup>11</sup> are bonded);

Z stands for a group represented by the formula:



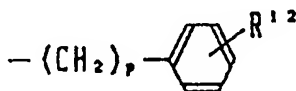
(wherein R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, alkenylalkyl, alkynylalkyl or aryl group, an arylalkyl group, the aryl group of which may be substituted, a halogen atom or a heteroarylalkyl, cycloalkyl, cycloalkylalkyl, alkoxyalkyl derived from C<sub>1</sub>-C<sub>6</sub> alkoxy, heterocycloalkyl or cyano group, or alternatively R<sup>5</sup> and R<sup>6</sup> may form a ring together with the carbon atom to which R<sup>5</sup> and R<sup>6</sup> are bonded), a group represented by the formula: =N-OR<sup>7</sup> (wherein R<sup>7</sup> stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group) or an oxygen atom;

Y stands for a group represented by the formula: -(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0 or an integer of 1 to 2) or a group represented by the formula:

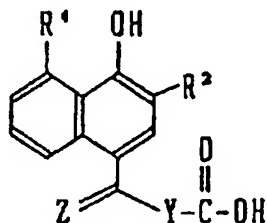


(wherein R<sup>8</sup> and R<sup>9</sup> may be the same or different from each other and each stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group); and

R<sup>4</sup> stands for a hydrogen atom, a C<sub>1</sub>-C<sub>6</sub> alkyl group or a group represented by the formula:



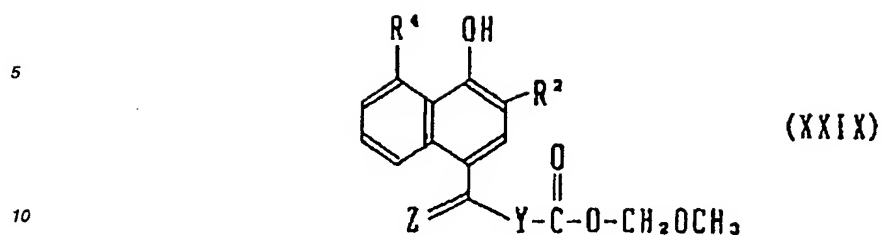
(wherein p is 0 or an integer of 1 to 3 and R<sup>12</sup> stands for a hydrogen or halogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl or C<sub>1</sub>-C<sub>6</sub> alkoxy group), wherein the compound of the formula (XXVIII)



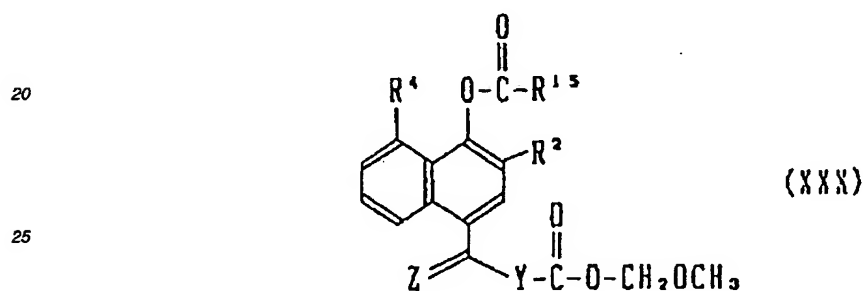
(XXVIII)

is reacted with chloromethylmethyl ether in the presence of a base to give methoxymethyl ester of the formula

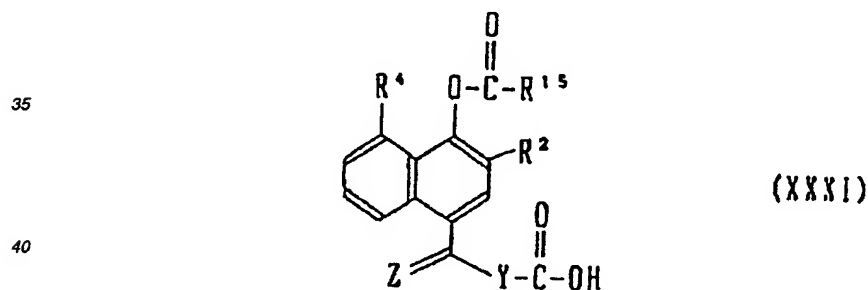
(XXIX)



15 which methoxymethyl ester of the formula (XXIX) is reacted with an aryl chloride in the presence of a base to give a compound of the formula (XXX)



30 which compound of the formula (XXX) is deblocked resulting in a compound of the formula (XXXI)



45 wherein R<sup>2</sup>, R<sup>4</sup>, Y and Z are each as defined above and R<sup>15</sup> represents a C<sub>1</sub>-C<sub>6</sub> alkyl group.

6. A process as claimed in any of the claims 1 to 5, wherein R<sup>4</sup> is a benzyl group.
7. A process as claimed in any of the claims 1 to 4, wherein R<sup>1</sup> is a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl group.
8. A process as claimed in Claim 7, wherein the C<sub>1</sub>-C<sub>6</sub> alkyl group is a methyl group.
9. A process as claimed in any of the claims 1 to 3 and 5, wherein R<sup>2</sup> is a C<sub>1</sub>-C<sub>6</sub> alkoxy group.
10. A process as claimed in Claim 9, wherein the C<sub>1</sub>-C<sub>6</sub> alkoxy group is a methoxy group.
11. A process as claimed in Claim 5, wherein R<sup>3</sup> is a hydroxy group.



12. A process as claimed in any of the claims 1 to 5, wherein Y is a group represented by the formula:  $-(CH_2)_n-$  (wherein n is 0).

13. A process as claimed in Claim 5, wherein Z is a group represented by the formula:



(wherein  $R^5$  and  $R^6$  may be the same or different from each other and each stands for a hydrogen atom, a  $C_1$ - $C_8$  alkyl group, an alkenylalkyl group, an arylalkyl group whose aryl group may be substituted or a halogen atom).

14. A process as claimed in any of the claims 1 to 5, wherein  $R^1$  is a hydrogen atom,  $R^2$  is a methoxy group,  $R^3$  is a hydroxyl group, Y is a group represented by the formula:  $-(CH_2)_n-$  (wherein n is 0), Z is a group represented by the formula:

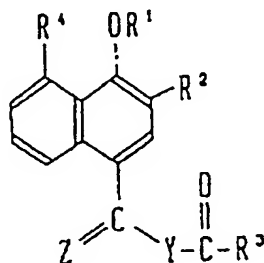


(wherein  $R^5$  and  $R^6$  may be the same or different from each other and each stands for a hydrogen atom, a  $C_1$ - $C_8$  alkyl group, an alkenylalkyl group, an arylalkyl group whose aryl group may be substituted or a halogen atom), and  $R^4$  is a benzyl group.

15. A process as claimed in any of the claims 1 to 5, wherein the naphthalene derivative is selected from the group consisting of the below listed naphthalene derivatives:

- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butenic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-pentenic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-hexenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-methoxy-2-pentenic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2,5-hexadienoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-heptenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-propenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-phenyl-2-butenic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-cyclohexyl-2-propenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4,4-dimethyl-2-pentenic acid;
- 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-propenoic acid;
- 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butenic acid;
- (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butenic acid;
- 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3,3-dichloro-2-propenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-methyl-1-naphthyl)-2-butenic acid;
- 2-(5-Benzyl-4-hydroxy-3-methyl-1-naphthyl)-3-methyl-2-butenic acid;
- (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-pentenic acid;
- (E)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-hexenoic acid;
- (Z)-2-(5-benzyl-4-hydroxy-3-ethoxy-1-naphthyl)-2-butenic acid;
- (Z)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphthyl)-4-methyl-2-pentenic acid;
- (Z)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphthyl)-2-hexenoic acid;
- (E)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphthyl)-2-butenic acid;
- (Z)-2-(5-benzyl-4-acetoxy-3-methoxy-1-naphthyl)-2-butenic acid;
- (Z)-2-(5-benzyl-4-acetyloxy-3-methoxy-1-naphthyl)-2-pentenic acid; and
- (Z)-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-methyl-2-pentenic acid.

16. Use of a naphthalene derivative represented by the following general formula or a pharmacologically acceptable salt thereof



wherein R<sup>1</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, acyl or arylalkyl group;  
 R<sup>2</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, cycloalkoxy or acyl group;  
 R<sup>3</sup> stands for a hydroxyl group, a group capable of forming an ester together with the carboxyl group, or an amine represented by the formula:



(wherein R<sup>10</sup> and R<sup>11</sup> may be the same or different from each other and each stands for a hydrogen atom, a hydroxyl, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, aryl, heteroaryl group or a group represented by the formula:

-(CH<sub>2</sub>)<sub>q</sub>-COOH (wherein q is an integer of 1 to 2), or alternatively R<sup>10</sup> and R<sup>11</sup> may form a ring which may contain a nitrogen, oxygen or sulfur atom together with the nitrogen atom to which R<sup>10</sup> and R<sup>11</sup> are bonded);

Z stands for a group represented by the formula:

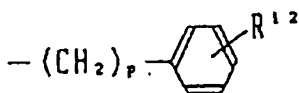


(wherein R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, alkenylalkyl, alkynylalkyl or aryl group, an arylalkyl group, the aryl group of which may be substituted, a halogen atom or a heteroarylalkyl, cycloalkyl, cycloalkylalkyl, alkoxyalkyl derived from C<sub>1</sub>-C<sub>6</sub> alkoxy, heterocycloalkyl or cyano group, or alternatively R<sup>5</sup> and R<sup>6</sup> may form a ring together with the carbon atom to which R<sup>5</sup> and R<sup>6</sup> are bonded);  
 a group represented by the formula: =N-OR<sup>7</sup> (wherein R<sup>7</sup> stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group) or an oxygen atom;

Y stands for a group represented by the formula: -(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0 or an integer of 1 to 2) or a group represented by the formula:



(wherein R<sup>8</sup> and R<sup>9</sup> may be the same or different from each other and each stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group); and  
 R<sup>4</sup> stands for a hydrogen atom, a C<sub>1</sub>-C<sub>6</sub> alkyl group or a group represented by the formula:

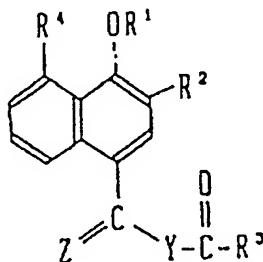


(wherein p is 0 or an integer of 1 to 3 and R<sup>12</sup> stands for a hydrogen or halogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl or C<sub>1</sub>-C<sub>6</sub>

alkoxy group),

for the making of a medicament for treating a disease which the production of prostaglandin is rised.

17. Use of a naphthalene derivative represented by the following general formula or a pharmacologically acceptable salt thereof



wherein R¹ stands for a hydrogen atom or a C₁-C₆ alkyl, acyl or arylalkyl group;

R² stands for a hydrogen atom or a C₁-C₆ alkyl, C₁-C₆ alkoxy, cycloalkoxy or acyl group;

R³ stands for a hydroxyl group, a group capable of forming an ester together with the carboxyl group, or an amine represented by the formula:



(wherein R¹⁰ and R¹¹ may be the same or different from each other and each stands for a hydrogen atom, a hydroxyl, C₁-C₆ alkyl, C₁-C₆ alkoxy, aryl, heteroaryl group or a group represented by the formula:

-(CH₂)q-COOH (wherein q is an integer of 1 to 2), or alternatively R¹⁰ and R¹¹ may form a ring which may contain a nitrogen, oxygen or sulfur atom together with the nitrogen atom to which R¹⁰ and R¹¹ are bonded);

Z stands for a group represented by the formula:



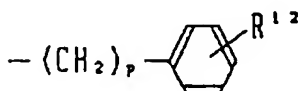
(wherein R⁵ and R⁶ may be the same or different from each other and each stands for a hydrogen atom or a C₁-C₆ alkyl, alkenylalkyl, alkynylalkyl or aryl group, an arylalkyl group, the aryl group of which may be substituted, a halogen atom or a heteroarylalkyl, cycloalkyl, cycloalkylalkyl, alkoxyalkyl derived from C₁-C₆ alkoxy, heterocycloalkyl or cyano group, or alternatively R⁵ and R⁶ may form a ring together with the carbon atom to which R⁵ and R⁶ are bonded), a group represented by the formula: =N-OR⁷ (wherein R⁷ stands for a C₁-C₆ alkyl group) or an oxygen atom;

Y stands for a group represented by the formula: -(CH₂)n- (wherein n is 0 or an integer of 1 to 2) or a group represented by the formula:



(wherein R⁸ and R⁹ may be the same or different from each other and each stands for a C₁-C₆ alkyl group); and

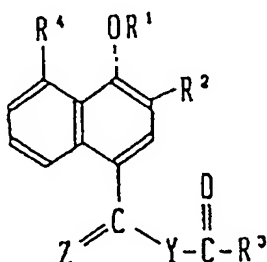
R<sup>4</sup> stands for a hydrogen atom, a C<sub>1</sub>-C<sub>6</sub> alkyl group or a group represented by the formula:



(wherein p is 0 or an integer of 1 to 3 and R<sup>12</sup> stands for a hydrogen or halogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl or C<sub>1</sub>-C<sub>6</sub> alkoxy group),

for the making of a medicament for treating a disease which the production of leukotrienes is rised.

18. Use of a naphthalene derivative represented by the following general formula or a pharmacologically acceptable salt thereof



wherein R<sup>1</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, acyl or arylalkyl group;

R<sup>2</sup> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, cycloalkoxy or acyl group;

R<sup>3</sup> stands for a hydroxyl group, a group capable of forming an ester together with the carboxyl group or an amine represented by the formula:



(wherein R<sup>10</sup> and R<sup>11</sup> may be the same or different from each other and each stands for a hydrogen atom, a hydroxyl, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, aryl, heteroaryl group or a group represented by the formula:

-(CH<sub>2</sub>)<sub>q</sub>-COOH (wherein q is an integer of 1 to 2), or alternatively R<sup>10</sup> and R<sup>11</sup> may form a ring which may contain a nitrogen, oxygen or sulfur atom together with the nitrogen atom to which R<sup>10</sup> and R<sup>11</sup> are bonded);

Z stands for a group represented by the formula:



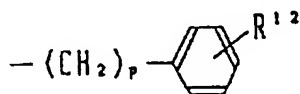
(wherein R<sup>5</sup> and R<sup>6</sup> may be the same or different from each other and each stands for a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, alkenylalkyl, alkynylalkyl or aryl group, an arylalkyl group, the aryl group of which may be substituted, a halogen atom or a heteroarylalkyl, cycloalkyl, cycloalkylalkyl, alkoxyalkyl derived from C<sub>1</sub>-C<sub>6</sub> alkoxy, heterocycloalkyl or cyano group, or alternatively R<sup>5</sup> and R<sup>6</sup> may form a ring together with the carbon atom to which R<sup>5</sup> and R<sup>6</sup> are bonded), a group represented by the formula: =N-OR<sup>7</sup> (wherein R<sup>7</sup> stands for a C<sub>1</sub>-C<sub>6</sub> alkyl group) or an oxygen atom;

Y stands for a group represented by the formula: -(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0 or an integer of 1 to 2) or a group

represented by the formula:



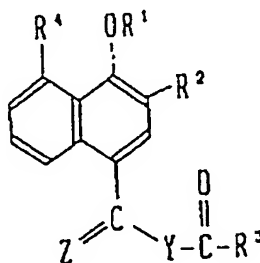
(wherein  $\text{R}^8$  and  $\text{R}^9$  may be the same or different from each other and each stands for a  $\text{C}_1\text{-C}_6$  alkyl group); and  $\text{R}^4$  stands for a hydrogen atom, a  $\text{C}_1\text{-C}_6$  alkyl group or a group represented by the formula:



(wherein  $p$  is 0 or an integer of 1 to 3 and  $\text{R}^{12}$  stands for a hydrogen or halogen atom or a  $\text{C}_1\text{-C}_6$  alkyl or  $\text{C}_1\text{-C}_6$  alkoxy group).

for the making of a medicament for treating an inflammatory disease.

19. Use of a naphthalene derivative represented by the following general formula or a pharmacologically acceptable salt thereof



wherein  $\text{R}^1$  stands for a hydrogen atom or a  $\text{C}_1\text{-C}_6$  alkyl, acyl or arylalkyl group;

$\text{R}^2$  stands for a hydrogen atom or a  $\text{C}_1\text{-C}_6$  alkyl,  $\text{C}_1\text{-C}_6$  alkoxy, cycloalkoxy or acyl group;

$\text{R}^3$  stands for a hydroxyl group, a group capable of forming an ester together with the carboxyl group, or an amine represented by the formula:



(wherein  $\text{R}^{10}$  and  $\text{R}^{11}$  may be the same or different from each other and each stands for a hydrogen atom, a hydroxyl,  $\text{C}_1\text{-C}_6$  alkyl,  $\text{C}_1\text{-C}_6$  alkoxy, aryl, heteroaryl group or a group represented by the formula:

$-(\text{CH}_2)_q\text{-COOH}$  (wherein  $q$  is an integer of 1 to 2), or alternatively  $\text{R}^{10}$  and  $\text{R}^{11}$  may form a ring which may contain a nitrogen, oxygen or sulfur atom together with the nitrogen atom to which  $\text{R}^{10}$  and  $\text{R}^{11}$  are bonded);

$Z$  stands for a group represented by the formula:



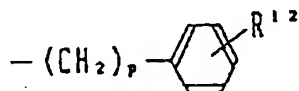
(wherein  $\text{R}^5$  and  $\text{R}^6$  may be the same or different from each other and each stands for a hydrogen atom or a  $\text{C}_1\text{-C}_6$  alkyl, alkenylalkyl, alkynylalkyl or aryl group, an arylalkyl group, the aryl group of which may be substituted, a halogen atom or a heteroarylalkyl, cycloalkyl, cycloalkylalkyl, alkoxyalkyl derived from  $\text{C}_1\text{-C}_6$  alkoxy, heterocycloalkyl or cyano group, or alternatively  $\text{R}^5$  and  $\text{R}^6$  may form a ring together with the carbon atom to which  $\text{R}^5$  and  $\text{R}^6$  are bonded),

a group represented by the formula:  $=N-OR^7$  (wherein  $R^7$  stands for a  $C_1-C_6$  alkyl group) or an oxygen atom;

Y stands for a group represented by the formula:  $-(CH_2)_n-$  (wherein  $n$  is 0 or an integer of 1 to 2) or a group represented by the formula:



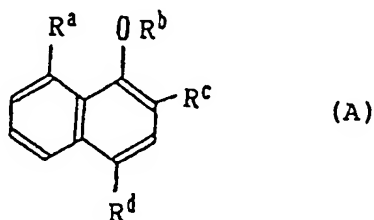
(wherein  $R^8$  and  $R^9$  may be the same or different from each other and each stands for a  $C_1-C_6$  alkyl group); and  $R^4$  stands for a hydrogen atom, a  $C_1-C_6$  alkyl group or a group represented by the formula:



(wherein  $p$  is 0 or an integer of 1 to 3 and  $R^{12}$  stands for a hydrogen or halogen atom or a  $C_1-C_6$  alkyl or  $C_1-C_6$  alkoxy group),

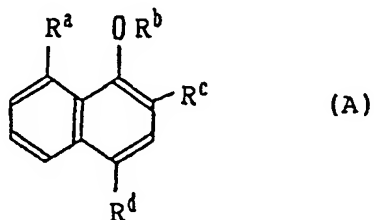
for the making of a medicament for treating a disease selected from the group consisting of chronic rheumatoid arthritis, osteoarthritis, shoulder periarthritis, cervicobrachial syndrome and lumbago.

20. A process for the preparation of an intermediate represented by the following general formula (A)

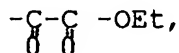


wherein  $R^a$  represents a benzyl group,  $R^b$  represents a hydrogen atom and  $R^c$  represents a methoxy group and  $R^d$  represents a hydrogen atom, wherein 8-benzyl-2-methoxy-1-methoxymethoxy-naphthalene is reacted with hydrochloric acid.

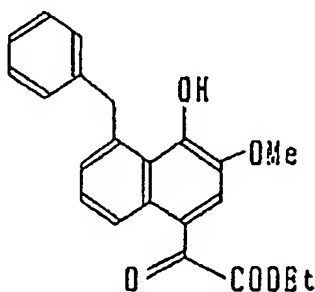
21. A process for the preparation of an intermediate of the following general formula (A)



wherein  $R^a$  means a benzyl group,  $R^b$  stands for a group  $CH_2OMe$ ,  $R^c$  stands for a methoxy group and  $R^d$  stands for

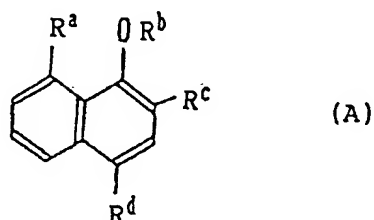


wherein ethyl 2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-oxo-acetate of the formula

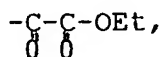


is reacted with N, N-diisopropylethylamine and chloromethylmethyl ether.

22. A process for the preparation of an intermediate represented by the following general formula (A)



wherein  $R^a$  represents a benzyl group,  $R^b$  represents a methyl group,  $R^c$  represents a hydrogen atom, and  $R^d$  represents a group of the formula

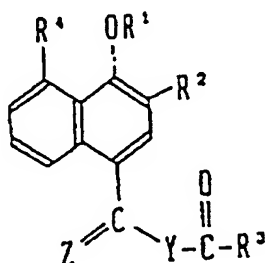


wherein 8-benzyl-1-methoxynaphthalene is reacted with ethyloxalylchloride in the presence of anhydrous aluminum chloride.

#### Patentansprüche

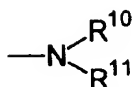
Patentansprüche für folgende Vertragsstaaten : AT, BE, CH, DE, DK, FR, GB, IT, LI, LU, NL, SE

1. Naphthalinderivat mit der folgenden allgemeinen Formel oder ein pharmakologisch annehmbares Salz davon:



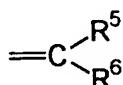
worin  $R^1$  für ein Wasserstoffatom oder eine  $C_{1-6}$ -Alkyl-, Acyl- oder Arylalkylgruppe steht;  
 $R^2$  für ein Wasserstoffatom oder eine  $C_{1-6}$ -Alkyl-,  $C_{1-6}$ -Alkoxy-, Cycloalkoxy- oder Acylgruppe steht;  
 $R^3$  für eine Hydroxylgruppe, eine Gruppe, die zur Bildung eines Esters zusammen mit einer Carboxylgruppe

in der Lage ist, oder ein Amin mit der Formel



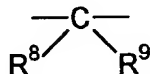
(wobei R<sup>10</sup> und R<sup>11</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom, eine Hydroxylgruppe, eine C<sub>1-6</sub>-Alkylgruppe, eine C<sub>1-6</sub>-Alkoxygruppe, eine Arylgruppe, eine Heteroarylgruppe oder eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>q</sub>-COOH stehen (wobei q eine ganze Zahl von 1 bis 2 ist), oder alternativ R<sup>10</sup> und R<sup>11</sup> einen Ring bilden können, der ein Stickstoff-, Sauerstoff- oder Schwefelatom zusammen mit dem Stickstoffatom, an das R<sup>10</sup> und R<sup>11</sup> gebunden sind, enthalten kann) steht;

Z für eine Gruppe mit der Formel



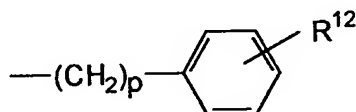
(wobei R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Alkenylalkyl-, Alkynylalkyl- oder Arylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, ein Halogenatom oder eine Heteroarylalkyl-, Cycloalkyl-, Cycloalkylalkyl-, einer von C<sub>1-6</sub>-Alkoxy abgeleiteten Alkoxyalkylgruppe, einer Heterocycloalkyl- oder Cyanogruppe stehen, oder alternativ R<sup>5</sup> und R<sup>6</sup> einen Ring zusammen mit dem Kohlenstoffatom, an das R<sup>5</sup> und R<sup>6</sup> gebunden sind, bilden können), eine Gruppe mit der Formel =N-OR<sup>7</sup> (wobei R<sup>7</sup> für eine C<sub>1-6</sub>-Alkylgruppe steht) oder ein Sauerstoffatom steht;

Y für eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>n</sub>- (wobei n 0 oder eine ganze Zahl von 1 bis 2 ist) oder eine Gruppe mit der Formel



(wobei R<sup>8</sup> und R<sup>9</sup> gleich oder verschieden voneinander sein können und jeweils für eine C<sub>1-6</sub>-Alkylgruppe stehen) steht; und

R<sup>4</sup> für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe oder eine Gruppe mit der Formel

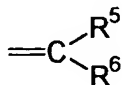


steht (wobei p 0 oder eine ganze Zahl von 1 bis 3 ist und R<sup>12</sup> für ein Wasserstoff- oder Halogenatom oder eine C<sub>1-6</sub>-Alkyl- oder C<sub>1-6</sub>-Alkoxygruppe steht).

2. Naphthalinderivat oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1, worin R<sup>4</sup> eine Benzylgruppe ist.
3. Naphthalinderivat oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1, worin R<sup>1</sup> ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkylgruppe ist.
4. Naphthalinderivat oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 3, worin die C<sub>1-6</sub>-Alkylgruppe eine Methylgruppe ist.
5. Naphthalinderivat oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1, worin R<sup>2</sup> eine C<sub>1-6</sub>-Alkoxygruppe ist.

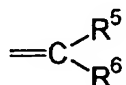


6. Naphthalinderivat oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 5, worin die C<sub>1-6</sub>-Alkoxygruppe eine Methoxygruppe ist.
7. Naphthalinderivat oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1, worin R<sup>3</sup> eine Hydroxygruppe ist.
8. Naphthalinderivat oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1, worin Y eine Gruppe mit der Formel  $-(CH_2)_n-$  (wobei n 0 ist) ist.
9. Naphthalinderivat oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1, worin Z eine Gruppe mit der Formel



(wobei R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe, eine Alkenylalkylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, oder ein Halogenatom stehen) ist.

10. Naphthalinderivat oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1, worin R<sup>1</sup> ein Wasserstoffatom ist, R<sup>2</sup> eine Methoxygruppe ist, R<sup>3</sup> eine Hydroxygruppe ist, Y eine Gruppe mit der Formel  $-(CH_2)_n-$  (wobei n 0 ist) ist, Z eine Gruppe mit der Formel



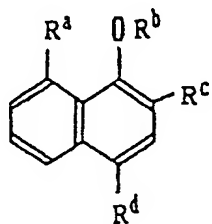
(wobei R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe, eine Alkenylalkylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, oder ein Halogenatom stehen) ist, und R<sup>4</sup> eine Benzylgruppe ist.

11. Naphthalinderivat oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1, wobei das Naphthalinderivat ausgewählt wird aus der Gruppe bestehend aus den nachstehend aufgelisteten Naphthalinderivaten:
- (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-pentensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-hexensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-methoxy-2-pentensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2,5-hexadiensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-heptensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-propensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-phenyl-2-butensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-cyclohexyl-2-propensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4,4-dimethyl-2-pentensäure;  
 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-propensäure;  
 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butensäure;  
 (E)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butensäure;  
 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3,3-dichloro-2-propensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methyl-1-naphthyl)-2-butensäure;  
 2-(5-Benzyl-4-hydroxy-3-methyl-1-naphthyl)-3-methyl-2-butensäure;  
 (E)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-pentensäure;  
 (E)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-hexensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-ethoxy-1-naphthyl)-2-butensäure;  
 (Z)-2-(5-Benzyl-4-acetoxy-3-methoxy-1-naphthyl)-4-methyl-2-pentensäure;  
 (Z)-2-(5-Benzyl-4-acetoxy-3-methoxy-1-naphthyl)-2-hexensäure;  
 (E)-2-(5-Benzyl-4-acetoxy-3-methoxy-1-naphthyl)-2-butensäure;

(Z)-2-(5-Benzyl-4-acetoxy-3-methoxy-1-naphthyl)-2-butensäure;  
(Z)-2-(5-Benzyl-4-acetyloxy-3-methoxy-1-naphthyl)-2-pentensäure; und  
(Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-methyl-2-pentensäure.

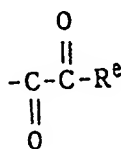
12. Pharmazeutische Zusammensetzung, umfassend eine therapeutisch wirksame Menge des in Anspruch 1 definierten Naphthalinderivats oder eines seiner pharmakologisch annehmbaren Salze und einen pharmakologisch annehmbaren Träger.
13. Verwendung eines Naphthalinderivats oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1 zur Herstellung eines Medikaments zur Behandlung einer Krankheit, bei der die Prostaglandinproduktion erhöht ist.
14. Verwendung des Naphthalinderivats oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1 zur Herstellung eines Medikaments zur Behandlung einer Krankheit, bei der die Produktion von Leukotrienen erhöht ist.
15. Verwendung des Naphthalinderivats oder seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1 zur Herstellung eines Medikaments zur Behandlung einer Entzündungskrankheit.
16. Verwendung des Naphthalinderivats oder eines seiner pharmakologisch annehmbaren Salze gemäss Anspruch 1 zur Herstellung eines Medikaments zur Behandlung einer Krankheit aus der Gruppe, bestehend aus chronischer rheumatoider Arthritis, Osteoarthritis, Schulterperiarthritis, Cervicobrachialsyndromen und Lumbago.

17. Zwischenprodukt mit der folgenden allgemeinen Formel (A)



(A)

worin R<sup>a</sup> eine Benzylgruppe bedeutet, R<sup>b</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkylgruppe steht, R<sup>c</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkylgruppe steht, und R<sup>d</sup> ein Wasserstoffatom oder eine Gruppe mit der Formel



darstellt (worin R<sup>e</sup> für eine Hydroxylgruppe oder eine C<sub>1-6</sub>-Alkylgruppe steht).

18. Zwischenprodukt gemäss Anspruch 17, das ausgewählt wird aus der Gruppe, bestehend aus den nachstehend aufgelisteten Verbindungen:

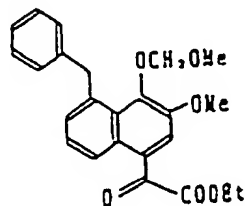
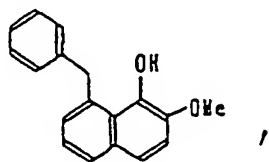
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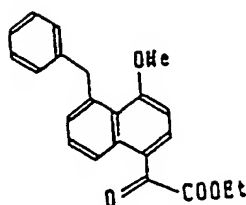
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und

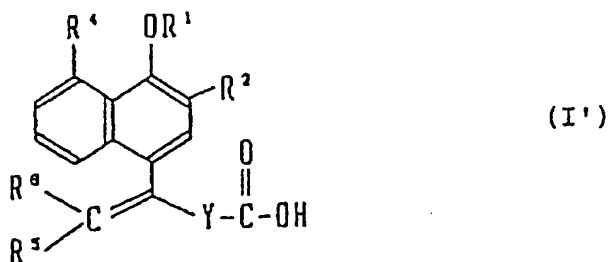


### 30 Patentansprüche für folgende Vertragsstaaten : ES, GR

1. Verfahren zur Herstellung eines Naphthalinderivats mit der folgenden allgemeinen Formel oder eines seiner pharmakologisch annehmbaren Salze:

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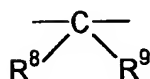
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worin R<sup>1</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Acyl- oder Arylalkylgruppe steht;  
 R<sup>2</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, C<sub>1-6</sub>-Alkoxy-, Cycloalkoxy- oder Acylgruppe steht;  
 R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Alkenylalkyl-, Alkynylalkyl- oder Arylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, ein Halogenatom oder eine Heteroarylalkyl-, Cycloalkyl-, Cycloalkylalkyl-, eine von C<sub>1-6</sub>-Alkoxy abgeleitete Alkoxyalkylgruppe, eine Heterocycloalkyl- oder eine Cyanogruppe stehen, oder alternativ R<sup>5</sup> und R<sup>6</sup> einen Ring zusammen mit dem Kohlenstoffatom, an das R<sup>5</sup> und R<sup>6</sup> gebunden sind, bilden können),  
 Y für eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>n</sub>- (wobei n 0 oder eine ganze Zahl von 1 bis 2 ist) oder eine Gruppe mit

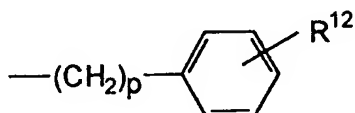
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der Formel



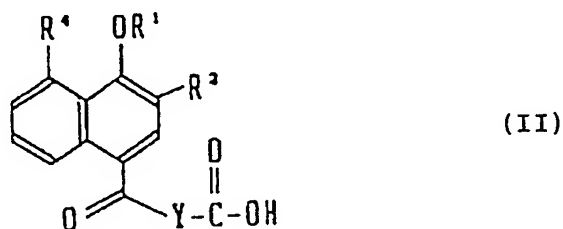
(wobei  $\text{R}^8$  und  $\text{R}^9$  gleich oder verschieden voneinander sein können und jeweils für eine  $\text{C}_{1-6}$ -Alkylgruppe stehen) steht; und

$\text{R}^4$  für ein Wasserstoffatom, eine  $\text{C}_{1-6}$ -Alkylgruppe oder eine Gruppe mit der Formel

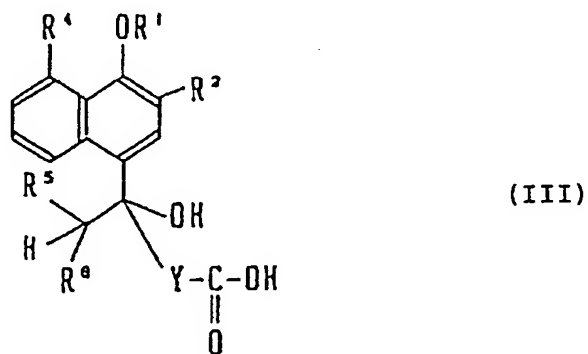


steht (wobei  $p$  0 oder eine ganze Zahl von 1 bis 3 ist und  $\text{R}^{12}$  für ein Wasserstoff- oder Halogenatom oder eine  $\text{C}_{1-6}$ -Alkyl- oder  $\text{C}_{1-6}$ -Alkoxygruppe steht),

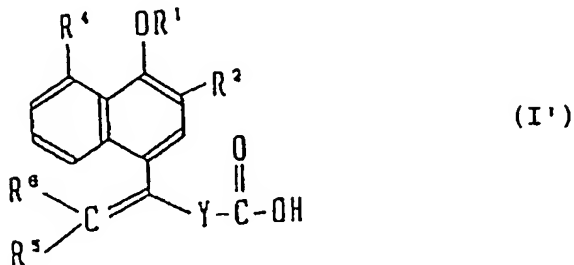
wobei eine Ketocarbonsäure mit der allgemeinen Formel (II)



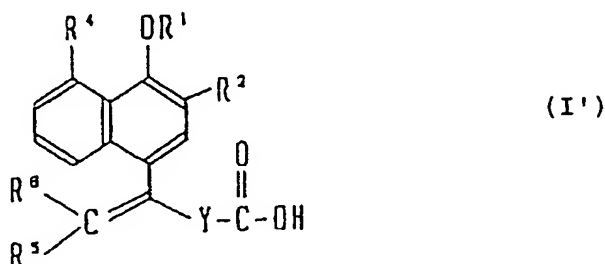
worin  $\text{R}^1$ ,  $\text{R}^2$ ,  $\text{R}^4$  und  $\text{Y}$  wie oben definiert sind, mit einem Grignard-Reagens  $\text{MgX-CHR}^5\text{R}^6$  (worin  $\text{R}^5$  und  $\text{R}^6$  jeweils wie oben definiert sind und  $\text{X}$  Cl, Br oder I darstellt) unter Bildung eines Alkohols der Formel (III)



umgesetzt wird, welcher in Gegenwart einer Säure dehydratisiert wird, was zur Verbindung der Formel (I') führt:



2. Verfahren zur Herstellung eines Naphthalinderivats mit der folgenden allgemeinen Formel oder eines seiner pharmakologisch annehmbaren Salze:

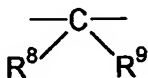


worin R<sup>1</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Acyl- oder Arylalkylgruppe steht;

R<sup>2</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, C<sub>1-6</sub>-Alkoxy-, Cycloalkoxy- oder Acylgruppe steht;

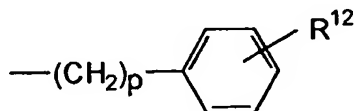
R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Alkenylalkyl-, Alkynylalkyl- oder Arylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, ein Halogenatom oder eine Heteroarylalkyl-, Cycloalkyl-, Cycloalkylalkyl-, eine von C<sub>1-6</sub>-Alkoxy abgeleitete Alkoxyalkylgruppe, eine Heterocycloalkyl- oder eine Cyanogruppe stehen, oder alternativ R<sup>5</sup> und R<sup>6</sup> einen Ring zusammen mit dem Kohlenstoffatom, an das R<sup>5</sup> und R<sup>6</sup> gebunden sind, bilden können;

Y für eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>n</sub>- (wobei n 0 oder eine ganze Zahl von 1 bis 2 ist) oder eine Gruppe mit der Formel



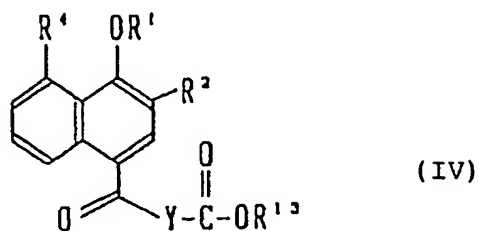
(wobei R<sup>8</sup> und R<sup>9</sup> gleich oder verschieden voneinander sein können und jeweils für eine C<sub>1-6</sub>-Alkylgruppe stehen) steht; und

R<sup>4</sup> für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe oder eine Gruppe mit der Formel

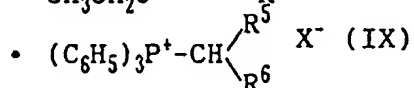
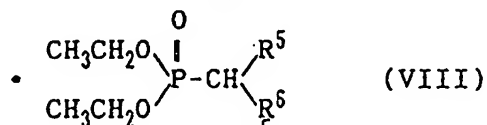
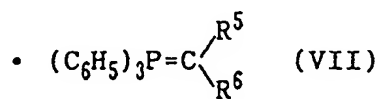


steht (wobei p 0 oder eine ganze Zahl von 1 bis 3 ist und R<sup>12</sup> für ein Wasserstoff- oder Halogenatom oder eine C<sub>1-6</sub>-Alkyl- oder C<sub>1-6</sub>-Alkoxygruppe steht),

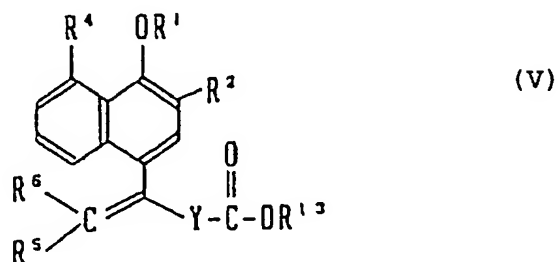
worin ein Ketoester mit der allgemeinen Formel (IV)



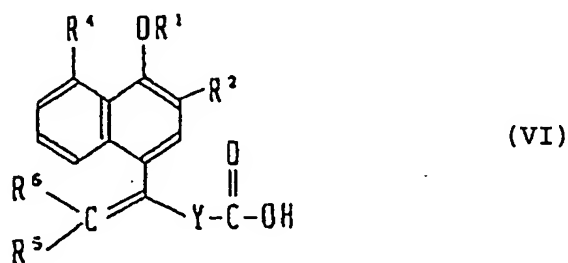
15 worin R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup> und Y wie oben definiert sind und R<sup>13</sup> eine C<sub>1-6</sub>-Alkylgruppe darstellt, mit einer Phosphorverbindung der allgemeinen Formel (VII), (VIII) oder (IX) umgesetzt wird:



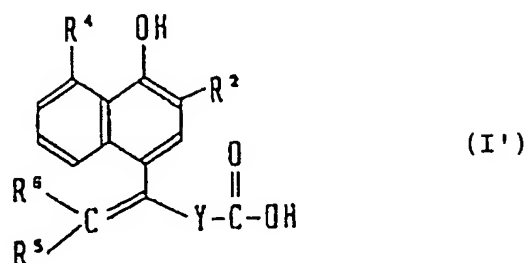
30 worin X Cl, Br oder I ist, so dass eine Verbindung der Formel (V) entsteht,



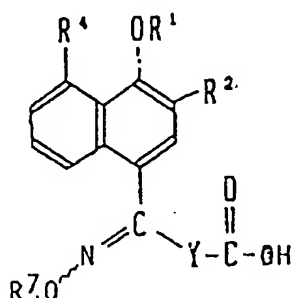
45 welche mit einer Base hydrolysiert wird, so dass eine Carbonsäure der Formel (VI) entsteht,



welche dann deblockiert wird, was zu einer Verbindung der Formel (I') führt



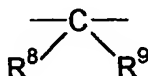
3. Verfahren zur Herstellung eines Naphthalinderivats mit der folgenden allgemeinen Formel oder eines seiner pharmakologisch annehmbaren Salze:



worin R<sup>1</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Acyl- oder Arylalkylgruppe besteht;

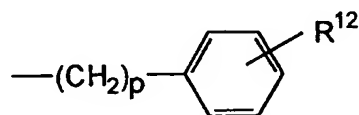
R<sup>2</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, C<sub>1-6</sub>-Alkoxy-, Cycloalkoxy- oder Acylgruppe steht;

Y für eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>n</sub>- (wobei n 0 oder eine ganze Zahl von 1 bis 2 ist) oder eine Gruppe mit der Formel



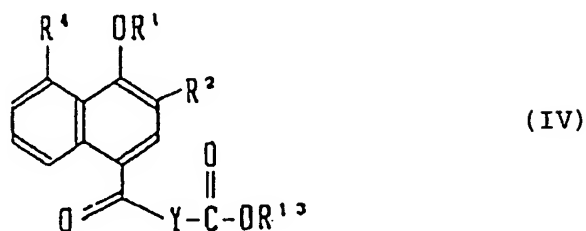
(wobei R<sup>8</sup> und R<sup>9</sup> gleich oder verschieden voneinander sein können und jeweils für eine C<sub>1-6</sub>-Alkylgruppe stehen) steht; und

R<sup>4</sup> für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe oder eine Gruppe mit der Formel

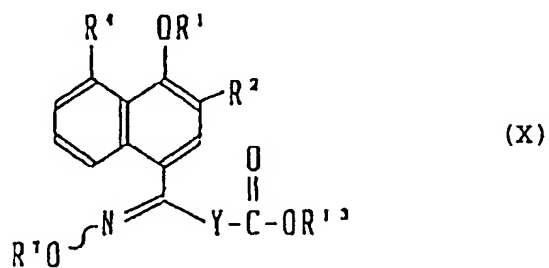


steht (wobei p 0 oder eine ganze Zahl von 1 bis 3 ist und R<sup>12</sup> für ein Wasserstoff- oder Halogenatom oder eine C<sub>1-6</sub>-Alkyl- oder C<sub>1-6</sub>-Alkoxygruppe steht),  
und R<sup>7</sup> für eine C<sub>1-6</sub>-Alkylgruppe steht;

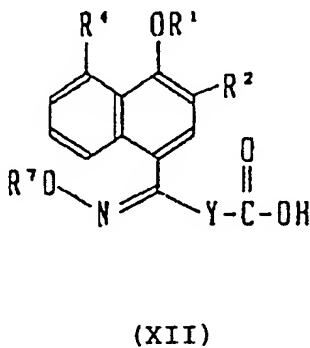
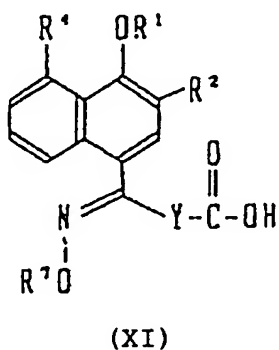
wobei ein Ketoester mit der allgemeinen Formel (IV)



15 worin R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup> und Y wie oben definiert sind und R<sup>13</sup> eine C<sub>1-6</sub>-Alkylgruppe darstellt, mit einem O-Alkylhydroxyamin oder einem Salz davon in Gegenwart einer Base umgesetzt wird, so dass eine Verbindung (X) als Mischung der syn- und anti-Isomere entsteht

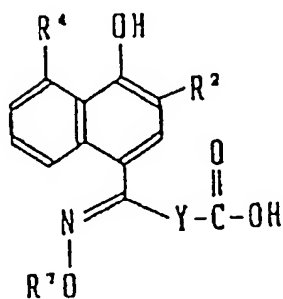


30 welche dann in eine Carbonsäure durch eine alkalische Hydrolyse umgewandelt wird, was zu einem syn-Isomer der Formel (XI) und einem anti-Isomer (XII) führt, welche voneinander getrennt werden können, so dass gereinigte Isomere entstehen:

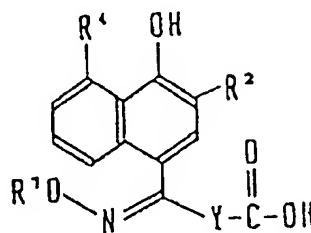




und wobei diese Verbindungen deblockiert werden können, was zu Verbindungen der Formeln (XIII) und (XIV) führt:

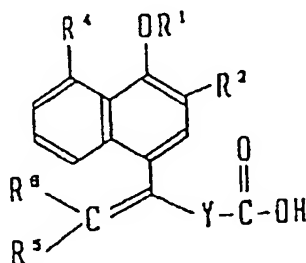


(XIII)



(XIV)

4. Verfahren zur Herstellung eines Naphthalinderivats mit der folgenden allgemeinen Formel oder eines seiner pharmakologisch annehmbaren Salze:



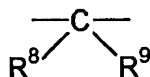
(I')

worin R<sup>1</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Acyl- oder Arylalkylgruppe steht;

R<sup>2</sup> für eine C<sub>1-6</sub>-Alkyl- oder Acylgruppe steht;

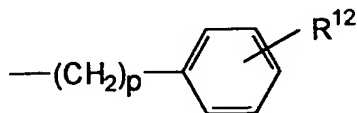
R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Alkenylalkyl-, Alkynylalkyl- oder Arylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, ein Halogenatom oder eine Heteroarylalkyl-, Cycloalkyl-, Cycloalkylalkyl-, eine von C<sub>1-6</sub>-Alkoxy abgeleitete Alkoxyalkylgruppe, eine Heterocycloalkyl- oder eine Cyanogruppe stehen, oder alternativ R<sup>5</sup> und R<sup>6</sup> einen Ring zusammen mit dem Kohlenstoffatom, an das R<sup>5</sup> und R<sup>6</sup> gebunden sind, bilden können;

Y für eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>n</sub>- (wobei n 0 oder eine ganze Zahl von 1 bis 2 ist) oder eine Gruppe mit der Formel



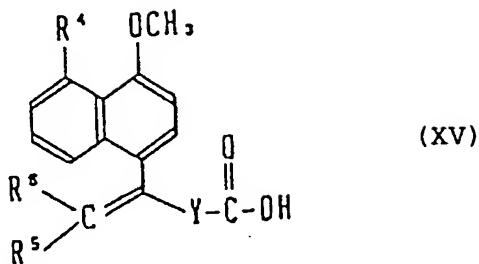
(wobei R<sup>8</sup> und R<sup>9</sup> gleich oder verschieden voneinander sein können und jeweils für eine C<sub>1-6</sub>-Alkylgruppe stehen) steht; und

R<sup>4</sup> für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe oder eine Gruppe mit der Formel

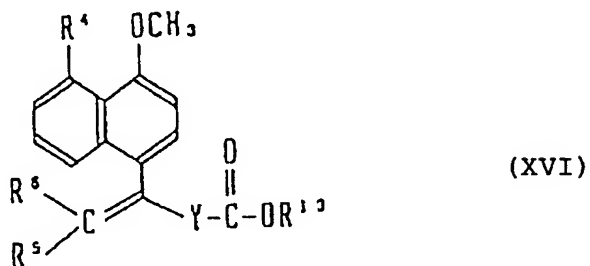


steht (wobei p 0 oder eine ganze Zahl von 1 bis 3 ist und R<sup>12</sup> für ein Wasserstoff- oder Halogenatom oder eine C<sub>1-6</sub>-

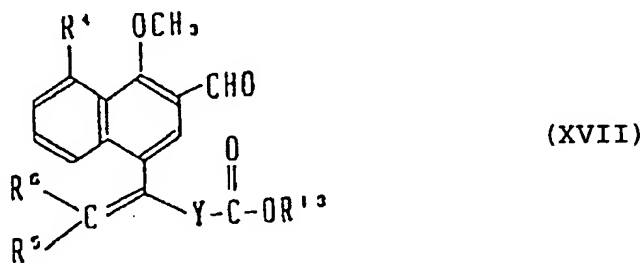
Alkyl- oder C<sub>1-6</sub>-Alkoxygruppe steht),  
worin die Verbindung der Formel (XV)



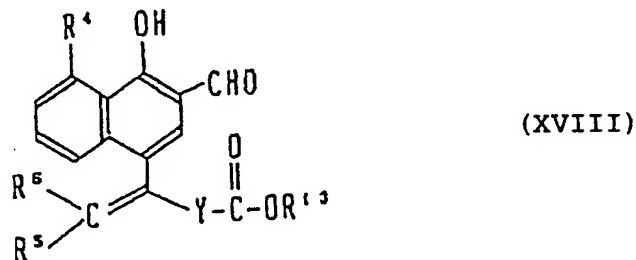
15 worin R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup> und Y wie oben definiert sind, in den Ester der Formel (XVI)



30 worin R<sup>13</sup> eine C<sub>1-6</sub>-Alkylgruppe ist, umgewandelt wird, wobei dieser Ester der Formel (XVI) in Gegenwart einer Lewis-Säure formyliert wird, so dass ein Formylderivat der Formel (XVII) entsteht

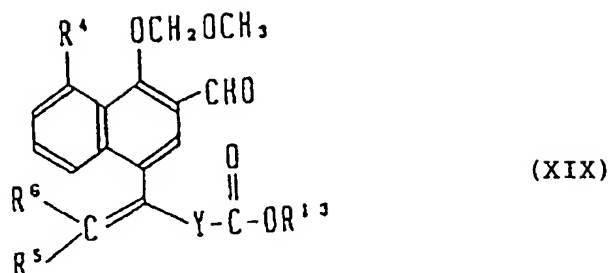


45 welches dann mit Bortribromid dimethyliert wird, so dass ein Naphtholderivat der Formel (XVIII) entsteht

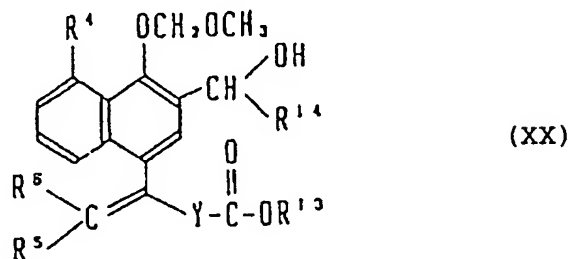


welches dann mit Chlormethylmethylether in Gegenwart einer Base unter Bildung eines Methoxymethylesters der

Formel (XIX) umgesetzt wird,

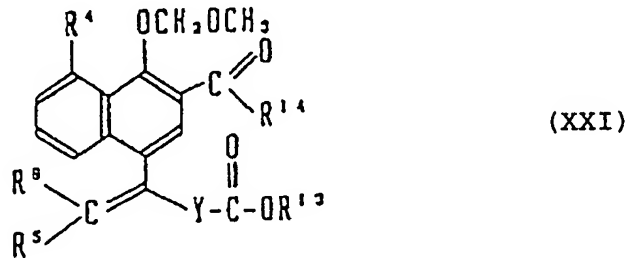


wobei diese Verbindung der Formel (XIX) mit einem Alkyl lithiumreagens oder einen Grignard-Reagens umgesetzt wird, so dass ein sekundärer Alkohol der Formel (XX) entsteht

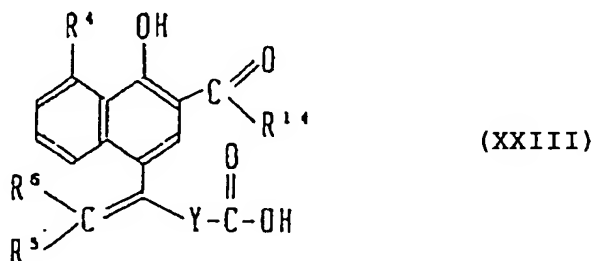


worin R14 eine C1-6-Alkylgruppe ist,

der Alkohol der Formel (XX) dann zu einem Acylderivat mit der allgemeinen Formel (XXI) oxidiert wird

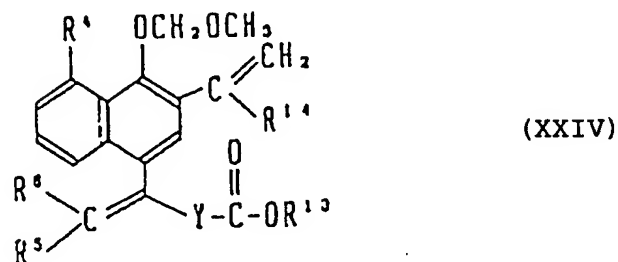


das Acylderivat der Formel (XXI) mit einer Alkalie hydrolysiert und von der Schutzgruppe befreit wird, so dass eine Carbonsäure mit der allgemeinen Formel (XXIII) entsteht

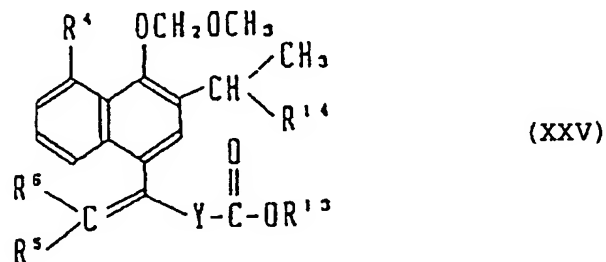


oder

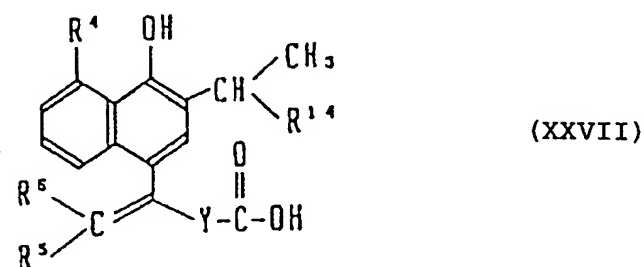
das Acylderivat (XXI) in eine Verbindung der Formel (XXIV) durch eine Wittig-Reaktion umgewandelt wird



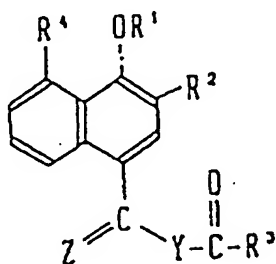
die Verbindung der Formel (XXIV) dann katalytisch zu einer Verbindung der Formel (XXV) reduziert wird



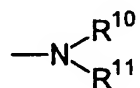
und die Verbindung der Formel (XXV) dann in eine Carbonsäure mit der allgemeinen Formel (XXVII) umgewandelt wird



- 45 5. Verfahren zur Herstellung eines Naphthalinderivats mit der folgenden allgemeinen Formel oder eines seiner pharmakologisch annehmbaren Salze:

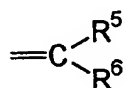


worin R<sup>1</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Acylgruppe steht;  
 R<sup>2</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, C<sub>1-6</sub>-Alkoxy-, Cycloalkoxy- oder Acylgruppe steht;  
 R<sup>3</sup> für eine Hydroxylgruppe, eine Gruppe, die zur Bildung eines Esters zusammen mit der Carboxylgruppe in der Lage ist, oder ein Amin mit der Formel



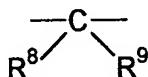
steht (wobei R<sup>10</sup> und R<sup>11</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom, eine Hydroxylgruppe, eine C<sub>1-6</sub>-Alkylgruppe, eine C<sub>1-6</sub>-Alkoxygruppe, eine Arylgruppe, eine Heteroarylgruppe oder eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>q</sub>-COOH stehen (wobei q eine ganze Zahl von 1 bis 2 ist), oder alternativ R<sup>10</sup> und R<sup>11</sup> einen Ring bilden können, der ein Stickstoff-, Sauerstoff- oder Schwefelatom zusammen mit dem Stickstoffatom, an das R<sup>10</sup> und R<sup>11</sup> gebunden sind, enthalten kann) steht;

Z für eine Gruppe mit der Formel



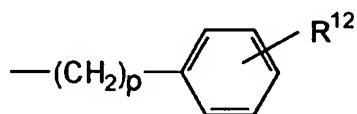
(wobei R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Alkenylalkyl-, Alkynylalkyl- oder Arylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, ein Halogenatom oder eine Heteroarylalkyl-, Cycloalkyl-, Cycloalkylalkyl-, eine von C<sub>1-6</sub>-Alkoxy abgeleitete Alkoxyalkylgruppe, eine Heterocycloalkyl- oder eine Cyanogruppe stehen, oder alternativ R<sup>5</sup> und R<sup>6</sup> einen Ring zusammen mit dem Kohlenstoffatom, an das R<sup>5</sup> und R<sup>6</sup> gebunden sind, bilden können), eine Gruppe mit der Formel =N-OR<sup>7</sup> (wobei R<sup>7</sup> für eine C<sub>1-6</sub>-Alkylgruppe steht) oder ein Sauerstoffatom steht;

Y für eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>n</sub>- (wobei n 0 oder eine ganze Zahl von 1 bis 2 ist) oder eine Gruppe mit der Formel



steht (wobei R<sup>8</sup> und R<sup>9</sup> gleich oder verschieden voneinander sein können und jeweils für eine C<sub>1-6</sub>-Alkylgruppe stehen); und

R<sup>4</sup> für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe oder eine Gruppe mit der Formel

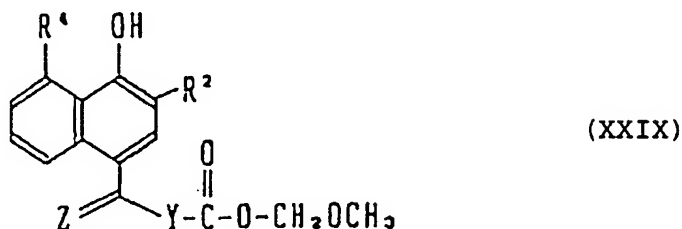


steht (wobei p 0 oder eine ganze Zahl von 1 bis 3 ist und R<sup>12</sup> für ein Wasserstoff- oder Halogenatom oder eine C<sub>1-6</sub>-Alkyl- oder C<sub>1-6</sub>-Alkoxygruppe steht),

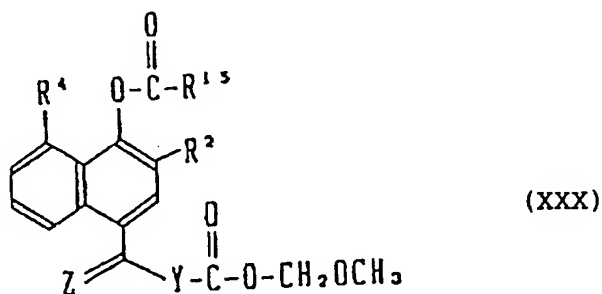
wobei die Verbindung der Formel (XXVIII)



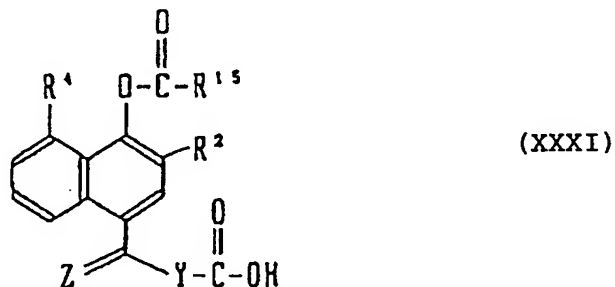
mit Chlormethylmethylether in Gegenwart einer Base umgesetzt wird, so dass der Methoxymethylester der Formel (XXIX) entsteht:



der Methoxymethylester der Formel (XXIX) mit einem Acylchlorid in Gegenwart einer Base umgesetzt wird, so dass eine Verbindung der Formel (XXX) entsteht:



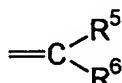
und die Verbindung der Formel (XXX) deblockiert wird, was zu einer Verbindung der Formel (XXXI) führt:



worin R<sup>2</sup>, R<sup>4</sup>, Y und Z jeweils wie oben definiert sind und R<sup>15</sup> eine C<sub>1-6</sub>-Alkylgruppe darstellt.

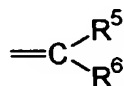
6. Verfahren gemäß einem der Ansprüche 1 bis 5, wobei R<sup>4</sup> eine Benzylgruppe ist.

7. Verfahren gemäss einem der Ansprüche 1 bis 4, wobei R<sup>1</sup> ein Wasserstoff oder eine C<sub>1-6</sub>-Alkylgruppe ist.
8. Verfahren gemäss Anspruch 7, wobei die C<sub>1-6</sub>-Alkylgruppe eine Methylgruppe ist.
9. Verfahren gemäss einem der Ansprüche 1 bis 3 und 5, wobei R<sup>2</sup> eine C<sub>1-6</sub>-Alkoxygruppe ist.
10. Verfahren gemäss Anspruch 9, wobei die C<sub>1-6</sub>-Alkoxygruppe eine Methoxygruppe ist.
11. Verfahren gemäss Anspruch 5, wobei R<sup>3</sup> eine Hydroxygruppe ist.
12. Verfahren gemäss einem der Ansprüche 1 bis 5, wobei Y eine Gruppe der Formel -(CH<sub>2</sub>)<sub>n</sub>- (worin n 0 ist) ist.
13. Verfahren gemäss Anspruch 5, worin Z für eine Gruppe mit der Formel



steht (wobei R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe, eine Alkenylalkylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, oder ein Halogenatom stehen).

14. Verfahren gemäss einem der Ansprüche 1 bis 5, wobei R<sup>1</sup> ein Wasserstoffatom ist, R<sup>2</sup> eine Methoxygruppe ist, R<sup>3</sup> eine Hydroxylgruppe ist, Y für eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>n</sub>- steht (worin n 0 ist), Z für eine Gruppe mit der Formel



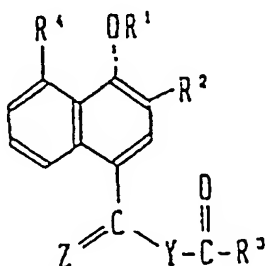
steht (wobei R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe, eine Alkenylalkylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, oder ein Halogenatom stehen), und R<sup>4</sup> eine Benzylgruppe ist.

15. Verfahren gemäss einem der Ansprüche 1 bis 5, wobei das Naphthalinderivat ausgewählt wäre aus der nachstehend aufgelisteten Gruppe von Naphthalinderivaten:

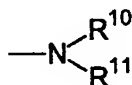
(Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-pentensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-hexensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-methoxy-2-pentensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2,5-hexadiensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-heptensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-propensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-phenyl-2-butensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3-cyclohexyl-2-propensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4,4-dimethyl-2-pentensäure;  
 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-propensäure;  
 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butensäure;  
 (E)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-butensäure;  
 2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-3,3-dichloro-2-propensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methyl-1-naphthyl)-2-butensäure;  
 2-(5-Benzyl-4-hydroxy-3-methyl-1-naphthyl)-3-methyl-2-butensäure;  
 (E)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-pentensäure;  
 (E)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-hexensäure;  
 (Z)-2-(5-Benzyl-4-hydroxy-3-ethoxy-1-naphthyl)-2-butensäure;  
 (Z)-2-(5-Benzyl-4-acetoxy-3-methoxy-1-naphthyl)-4-methyl-2-pentensäure;

(Z)-2-(5-Benzyl-4-acetoxy-3-methoxy-1-naphthyl)-2-hexensäure;  
 (E)-2-(5-Benzyl-4-acetoxy-3-methoxy-1-naphthyl)-2-butensäure;  
 (Z)-2-(5-Benzyl-4-acetoxy-3-methoxy-1-naphthyl)-2-butensäure;  
 (Z)-2-(5-Benzyl-4-acetoxy-3-methoxy-1-naphthyl)-2-pentensäure; und  
 (Z)-2-(5-Benzyl-4-hydroxy-3-methoxy-1-naphthyl)-4-methyl-2-pentensäure.

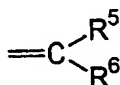
16. Verwendung eines Naphthalinderivats mit der folgenden allgemeinen Formel oder eines seiner pharmakologisch annehmbaren Salze



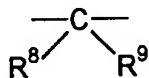
worin R<sup>1</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Acyl- oder Arylalkylgruppe steht;  
 R<sup>2</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, C<sub>1-6</sub>-Alkoxy-, Cycloalkoxy- oder Acylgruppe steht;  
 R<sup>3</sup> für eine Hydroxylgruppe, eine Gruppe, die zur Bildung eines Esters zusammen mit einer Carboxylgruppe in der Lage ist, oder ein Amin mit der Formel



(wobei R<sup>10</sup> und R<sup>11</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom, eine Hydroxylgruppe, eine C<sub>1-6</sub>-Alkylgruppe, eine C<sub>1-6</sub>-Alkoxygruppe, eine Arylgruppe, eine Heteroarylgruppe oder eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>q</sub>-COOH stehen (wobei q eine ganze Zahl von 1 bis 2 ist), oder alternativ R<sup>10</sup> und R<sup>11</sup> einen Ring bilden können, der ein Stickstoff-, Sauerstoff- oder Schwefelatom zusammen mit dem Stickstoffatom, an das R<sup>10</sup> und R<sup>11</sup> gebunden sind, enthalten kann) steht;  
 Z für eine Gruppe mit der Formel



(wobei R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Alkenylalkyl-, Alkynylalkyl- oder Arylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, ein Halogenatom oder eine Heteroarylalkyl-, Cycloalkyl-, Cycloalkylalkyl-, eine von C<sub>1-6</sub>-Alkoxy abgeleitete Alkoxyalkylgruppe, eine Heterocycloalkyl- oder eine Cyanogruppe stehen, oder alternativ R<sup>5</sup> und R<sup>6</sup> einen Ring zusammen mit dem Kohlenstoffatom, an das R<sup>5</sup> und R<sup>6</sup> gebunden sind, bilden können), eine Gruppe mit der Formel =N-OR<sup>7</sup> (wobei R<sup>7</sup> für eine C<sub>1-6</sub>-Alkylgruppe steht) oder ein Sauerstoffatom steht;  
 Y für eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>n</sub>- (wobei n 0 oder eine ganze Zahl von 1 bis 2 ist) oder eine Gruppe mit der Formel

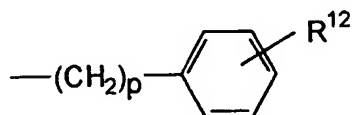


(wobei R<sup>8</sup> und R<sup>9</sup> gleich oder verschieden voneinander sein können und jeweils für eine C<sub>1-6</sub>-Alkylgruppe stehen)



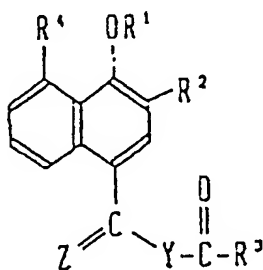
steht; und

R<sup>4</sup> für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe oder eine Gruppe mit der Formel



steht (wobei p 0 oder eine ganze Zahl von 1 bis 3 ist und R<sup>12</sup> für ein Wasserstoff- oder Halogenatom oder eine C<sub>1-6</sub>-Alkyl- oder C<sub>1-6</sub>-Alkoxygruppe steht),  
zur Herstellung eines Medikaments zur Behandlung einer Krankheit, bei der die Prostaglandinproduktion erhöht ist.

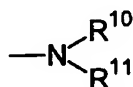
17. Verwendung eines Naphthalinderivats der folgenden allgemeinen Formel oder eines seiner pharmakologisch annehmbaren Salze



worin R<sup>1</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Acyl- oder Arylalkylgruppe steht;

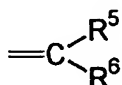
R<sup>2</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, C<sub>1-6</sub>-Alkoxy-, Cycloalkoxy- oder Acylgruppe steht;

R<sup>3</sup> für eine Hydroxylgruppe, eine Gruppe, die zur Bildung eines Esters zusammen mit einer Carboxylgruppe in der Lage ist, oder einem Amin mit der Formel



(wobei R<sup>10</sup> und R<sup>11</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom, eine Hydroxylgruppe, eine C<sub>1-6</sub>-Alkylgruppe, eine C<sub>1-6</sub>-Alkoxygruppe, eine Arylgruppe, eine Heteroarylgruppe oder eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>q</sub>-COOH stehen (wobei q eine ganze Zahl von 1 bis 2 ist), oder alternativ R<sup>10</sup> und R<sup>11</sup> einen Ring bilden können, der ein Stickstoff-, Sauerstoff- oder Schwefelatom zusammen mit dem Stickstoffatom, an das R<sup>10</sup> und R<sup>11</sup> gebunden sind, enthalten kann) steht;

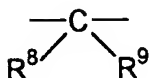
Z für eine Gruppe mit der Formel



(wobei R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Alkenylalkyl-, Alkynylalkyl- oder Arylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, ein Halogenatom oder eine Heteroarylalkyl-, Cycloalkyl-, Cycloalkylalkyl-, eine von C<sub>1-6</sub>-Alkoxy abgeleitete Alkoxyalkylgruppe, eine Heterocycloalkyl- oder eine Cyanogruppe stehen, oder alternativ R<sup>5</sup> und R<sup>6</sup> einen Ring zusammen mit dem Kohlenstoffatom, an das R<sup>5</sup> und R<sup>6</sup> gebunden sind, bilden können), eine Gruppe mit der Formel =N-OR<sup>7</sup> (wobei R<sup>7</sup> für eine C<sub>1-6</sub>-Alkylgruppe steht) oder ein Sauerstoffatom steht;

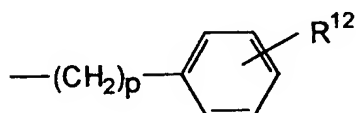
Y für eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>n</sub>- (wobei n 0 oder eine ganze Zahl von 1 bis 2 ist) oder eine Gruppe mit der

Formel



(wobei R<sup>8</sup> und R<sup>9</sup> gleich oder verschieden voneinander sein können und jeweils für eine C<sub>1-6</sub>-Alkylgruppe stehen) steht; und

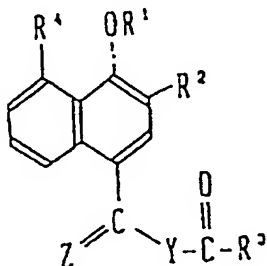
R<sup>4</sup> für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe oder eine Gruppe mit der Formel



steht (wobei p 0 oder eine ganze Zahl von 1 bis 3 ist und R<sup>12</sup> für ein Wasserstoff- oder Halogenatom oder eine C<sub>1-6</sub>-Alkyl- oder C<sub>1-6</sub>-Alkoxygruppe steht),

zur Herstellung eines Medikaments zur Behandlung einer Krankheit, bei der die Produktion von Leukotrienen erhöht ist.

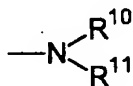
18. Verwendung eines Naphthalinderivats der folgenden allgemeinen Formel oder eines seiner pharmakologisch annehmbaren Salze



worin R<sup>1</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Acyl- oder Arylalkylgruppe steht;

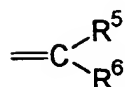
R<sup>2</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, C<sub>1-6</sub>-Alkoxy-, Cycloalkoxy- oder Acylgruppe steht;

R<sup>3</sup> für eine Hydroxylgruppe, eine Gruppe, die zur Bildung eines Esters zusammen mit einer Carboxylgruppe in der Lage ist, oder ein Amin mit der Formel



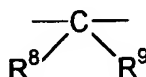
(wobei R<sup>10</sup> und R<sup>11</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom, eine Hydroxylgruppe, eine C<sub>1-6</sub>-Alkylgruppe, eine C<sub>1-6</sub>-Alkoxygruppe, eine Arylgruppe, eine Heteroarylgruppe oder eine Gruppe mit der Formel -(CH<sub>2</sub>)<sub>q</sub>-COOH stehen (wobei q eine ganze Zahl von 1 bis 2 ist), oder alternativ R<sup>10</sup> und R<sup>11</sup> einen Ring bilden können, der ein Stickstoff-, Sauerstoff- oder Schwefelatom zusammen mit dem Stickstoffatom, an das R<sup>10</sup> und R<sup>11</sup> gebunden sind, enthalten kann) steht;

Z für eine Gruppe mit der Formel



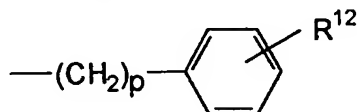
(wobei R<sup>5</sup> und R<sup>6</sup> gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Alkenylalkyl-, Alkynylalkyl- oder Arylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, ein Halogenatom oder eine Heteroarylalkyl-, Cycloalkyl-, Cycloalkylalkyl-, eine von C<sub>1-6</sub>-Alkoxy abgeleitete Alkoxyalkylgruppe, eine Heterocycloalkyl- oder eine Cyanogruppe stehen, oder alternativ R<sup>5</sup> und R<sup>6</sup> einen Ring zusammen mit dem Kohlenstoffatom, an das R<sup>5</sup> und R<sup>6</sup> gebunden sind, bilden können), eine Gruppe mit der Formel =N-OR<sup>7</sup> (wobei R<sup>7</sup> für eine C<sub>1-6</sub>-Alkylgruppe steht) oder ein Sauerstoffatom steht;

Y für eine Gruppe mit der Formel  $-(CH_2)_n-$  (wobei n 0 oder eine ganze Zahl von 1 bis 2 ist) oder eine Gruppe mit der Formel



(wobei R<sup>8</sup> und R<sup>9</sup> gleich oder verschieden voneinander sein können und jeweils für eine C<sub>1-6</sub>-Alkylgruppe stehen)  
steht: und

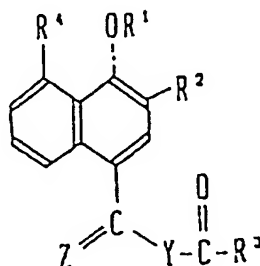
R<sup>4</sup> für ein Wasserstoffatom, eine C<sub>1-6</sub>-Alkylgruppe oder eine Gruppe mit der Formel



steht (wobei p 0 oder eine ganze Zahl von 1 bis 3 ist und R<sup>12</sup> für ein Wasserstoff- oder Halogenatom oder eine C<sub>1-6</sub>-Alkyl- oder C<sub>1-6</sub>-Alkoxygruppe steht),

zur Herstellung eines Medikaments zur Behandlung einer Entzündungskrankheit.

19. Verwendung eines Naphthalinderivats der folgenden allgemeinen Formel oder eines seiner pharmakologisch annehmbaren Salze

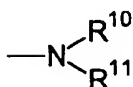


worin R<sup>1</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, Acyl- oder Arylalkylgruppe steht;

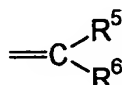
R<sup>2</sup> für ein Wasserstoffatom oder eine C<sub>1-6</sub>-Alkyl-, C<sub>1-6</sub>-Alkoxy-, Cycloalkoxy- oder Acylgruppe steht;

R<sup>3</sup> für eine Hydroxylgruppe, eine Gruppe, die zur Bildung eines Esters zusammen mit einer Carboxylgruppe in der

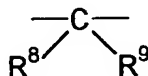
Lage ist, oder ein Amin mit der Formel



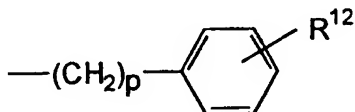
(wobei  $\text{R}^{10}$  und  $\text{R}^{11}$  gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom, eine Hydroxylgruppe, eine  $\text{C}_{1-6}$ -Alkylgruppe, eine  $\text{C}_{1-6}$ -Alkoxygruppe, eine Arylgruppe, eine Heteroarylgruppe oder eine Gruppe mit der Formel  $-(\text{CH}_2)_q\text{-COOH}$  stehen (wobei  $q$  eine ganze Zahl von 1 bis 2 ist), oder alternativ  $\text{R}^{10}$  und  $\text{R}^{11}$  einen Ring bilden können, der ein Stickstoff-, Sauerstoff- oder Schwefelatom zusammen mit dem Stickstoffatom, an das  $\text{R}^{10}$  und  $\text{R}^{11}$  gebunden sind, enthalten kann) steht;  
Z für eine Gruppe mit der Formel



(wobei  $\text{R}^5$  und  $\text{R}^6$  gleich oder verschieden voneinander sein können und jeweils für ein Wasserstoffatom oder eine  $\text{C}_{1-6}$ -Alkyl-, Alkenylalkyl-, Alkynylalkyl- oder Arylgruppe, eine Arylalkylgruppe, deren Arylgruppeneinheit substituiert sein kann, ein Halogenatom oder eine Heteroarylalkyl-, Cycloalkyl-, Cycloalkylalkyl-, eine von  $\text{C}_{1-6}$ -Alkoxy abgeleitete Alkoxyalkylgruppe, eine Heterocycloalkyl- oder eine Cyanogruppe stehen, oder alternativ  $\text{R}^5$  und  $\text{R}^6$  einen Ring zusammen mit dem Kohlenstoffatom, an das  $\text{R}^5$  und  $\text{R}^6$  gebunden sind, bilden können), eine Gruppe mit der Formel  $=\text{N-OR}^7$  (wobei  $\text{R}^7$  für eine  $\text{C}_{1-6}$ -Alkylgruppe steht) oder ein Sauerstoffatom steht;  
Y für eine Gruppe mit der Formel  $-(\text{CH}_2)_n\text{—}$  (wobei  $n$  0 oder eine ganze Zahl von 1 bis 2 ist) oder eine Gruppe mit der Formel

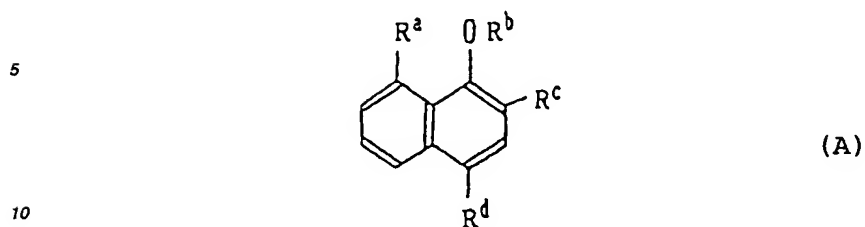


(wobei  $\text{R}^8$  und  $\text{R}^9$  gleich oder verschieden voneinander sein können und jeweils für eine  $\text{C}_{1-6}$ -Alkylgruppe stehen) steht; und  
 $\text{R}^4$  für ein Wasserstoffatom, eine  $\text{C}_{1-6}$ -Alkylgruppe oder eine Gruppe mit der Formel



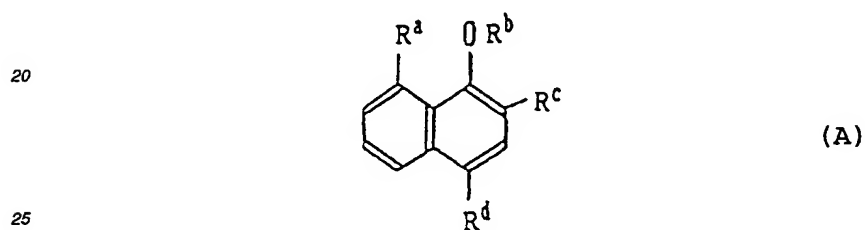
steht (wobei  $p$  0 oder eine ganze Zahl von 1 bis 3 ist und  $\text{R}^{12}$  für ein Wasserstoff- oder Halogenatom oder eine  $\text{C}_{1-6}$ -Alkyl- oder  $\text{C}_{1-6}$ -Alkoxygruppe steht),  
zur Herstellung eines Medikaments zur Behandlung einer Krankheit aus der Gruppe bestehend aus chronischer rheumatoider Arthritis, Osteoarthritis, Schulterperiarthritis, Cervicobrachialsyndromen und Lumbago.

20. Verfahren zur Herstellung eines Zwischenprodukts mit der folgenden allgemeinen Formel (A)

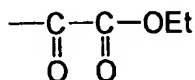


15  
worin  $R^a$  eine Benzylgruppe,  $R^b$  ein Wasserstoffatom und  $R^c$  eine Methoxygruppe darstellt und  $R^d$  ein Wasserstoffatom ist, wobei 8-Benzyl-2-methoxy-1-methoxymethoxynaphthalin mit Salzsäure umgesetzt wird.

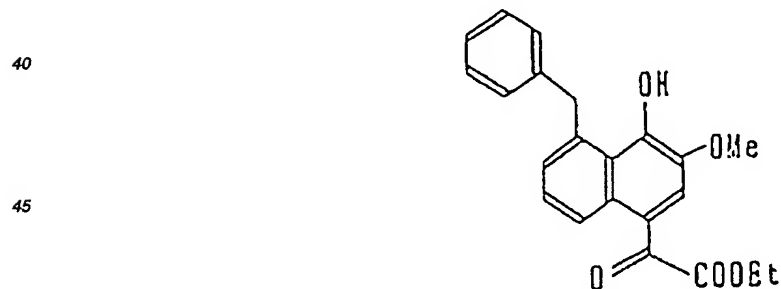
21. Verfahren zur Herstellung des Zwischenprodukts der folgenden allgemeinen Formel (A)



30  
worin  $R^a$  eine Benzylgruppe bedeutet,  $R^b$  für eine Gruppe  $\text{CH}_2\text{OMe}$  steht,  $R^c$  für eine Methoxygruppe steht und  $R^d$  für



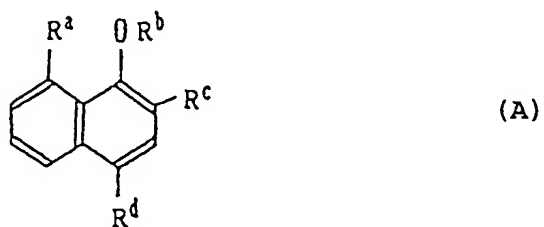
steht, worin Ethyl-2-(5-benzyl-4-hydroxy-3-methoxy-1-naphthyl)-2-oxoacetat mit der Formel



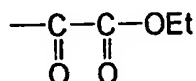
50  
mit N,N-Diisopropylethylamin und Chlormethylmethylether umgesetzt wird.

55

22. Verfahren zur Herstellung eines Zwischenprodukts mit der folgenden allgemeinen Formel (A)



worin R<sup>a</sup> eine Benzylgruppe darstellt, R<sup>b</sup> eine Methylgruppe darstellt, R<sup>c</sup> ein Wasserstoffatom darstellt und R<sup>d</sup> eine Gruppe der Formel

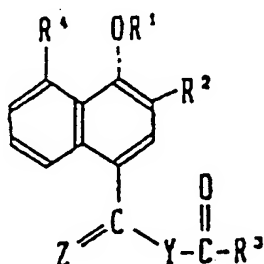


darstellt, wobei 8-Benzyl-1-methoxynaphthalin mit Ethyloxalylchlorid in Gegenwart von wasserfreiem Aluminiumchlorid umgesetzt wird.

# Revendications

Revendications pour les Etats contractants suivants : AT, BE, CH, DE, DK, FR, GB, IT, LI, LU, NL, SE

1. Dérivé du naphthalène représenté par la formule générale suivante ou un sel pharmacologiquement acceptable de celui-ci :



dans laquelle R<sup>1</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, acyle ou arylalkyle ;

R<sup>2</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, cycloalcoxy ou acyle ;

R<sup>3</sup> représente un groupe hydroxy, un groupe capable de former un ester avec le groupe carboxy ou une amine représentée par la formule



(dans laquelle R<sup>10</sup> et R<sup>11</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène, un groupe hydroxy, alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, aryle ou hétéroaryle ou un groupe représenté par la formule : -(CH<sub>2</sub>)<sub>q</sub>-COOH (dans laquelle q est un entier 1 ou 2), ou, sinon, R<sup>10</sup> et R<sup>11</sup> peuvent former un cycle qui peut contenir un atome d'azote, d'oxygène ou de soufre avec l'atome d'azote auquel R<sup>10</sup> et R<sup>11</sup> sont liés) ;

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Z représente un groupe de formule :



10 (dans laquelle R<sup>5</sup> et R<sup>6</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcénylalkyle, alcynylalkyle ou aryle, un groupe arylalkyle, dont le groupe aryle peut être substitué, un atome d'halogène ou un groupe hétéroarylalkyle, cycloalkyle, cycloalkylalkyle, alcoxyalkyle dérivé d'un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>, hétérocycloalkyle ou cyano, ou, sinon, R<sup>5</sup> et R<sup>6</sup> peuvent former un cycle avec l'atome de carbone auquel R<sup>5</sup> et R<sup>6</sup> sont liés), un groupe représenté par la formule : =N-OR<sup>7</sup> (dans laquelle R<sup>7</sup> représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ou un atome d'oxygène ;

15 Y représente un groupe de formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0 ou un entier 1 ou 2) ou un groupe représenté par la formule :



(dans laquelle R<sup>8</sup> et R<sup>9</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ; et

25 R<sup>4</sup> représente un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou un groupe représenté par la formule :



(dans laquelle p est 0 ou un entier de 1 à 3 et R<sup>12</sup> représente un atome d'hydrogène ou d'halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou alcoxy en C<sub>1</sub>-C<sub>6</sub>).

- 35
2. Dérivé du naphtalène ou sel pharmacologiquement acceptable de celui-ci selon la revendication 1, où R<sup>4</sup> est un groupe benzyle.
  3. Dérivé du naphtalène ou sel pharmacologiquement acceptable de celui-ci selon la revendication 1, où R<sup>1</sup> est un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>.
  4. Dérivé du naphtalène ou sel pharmacologiquement acceptable de celui-ci selon la revendication 3, où le groupe alkyle en C<sub>1</sub>-C<sub>6</sub> est un groupe méthyle.
  - 45 5. Dérivé du naphtalène ou sel pharmacologiquement acceptable de celui-ci selon la revendication 1, où R<sup>2</sup> est un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>.
  6. Dérivé du naphtalène ou sel pharmacologiquement acceptable de celui-ci selon la revendication 5, où le groupe alcoxy en C<sub>1</sub>-C<sub>6</sub> est un groupe méthoxy.
  - 50 7. Dérivé du naphtalène ou sel pharmacologiquement acceptable de celui-ci selon la revendication 1, où R<sup>3</sup> est un groupe hydroxy.
  8. Dérivé du naphtalène ou sel pharmacologiquement acceptable de celui-ci selon la revendication 1, où Y est un groupe représenté par la formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0).
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9. Dérivé du naphthalène ou sel pharmacologiquement acceptable de celui-ci selon la revendication 1, où Z est un groupe représenté par la formule



(dans laquelle R<sup>5</sup> et R<sup>6</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, un groupe alcénylalkyle, un groupe arylalkyle dont le groupe aryle peut être substitué ou un atome d'halogène).

10. Dérivé du naphthalène ou sel pharmacologiquement acceptable de celui-ci selon la revendication 1, où R<sup>1</sup> est un atome d'hydrogène, R<sup>2</sup> est un groupe méthoxy, R<sup>3</sup> est un groupe hydroxy, Y est un groupe représenté par la formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0), Z est un groupe représenté par la formule



(dans laquelle R<sup>5</sup> et R<sup>6</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, un groupe alcénylalkyle, un groupe arylalkyle dont le groupe aryle peut être substitué ou un atome d'halogène) et R<sup>4</sup> est un groupe benzyle.

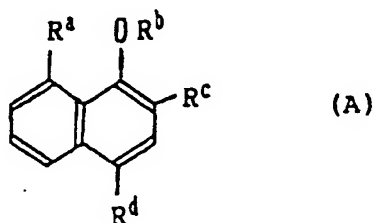
11. Dérivé du naphthalène ou sel pharmacologiquement acceptable de celui-ci selon la revendication 1, où le dérivé de naphthalène est choisi dans le groupe constitué par les dérivés de naphthalène figurant ci-dessous :

acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-buténoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-penténoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-hexénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-4-méthoxy-2-penténoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2,5-hexadiénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-hepténoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-3-propénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-4-phényl-2-buténoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-3-cyclohexyl-2-propénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-4,4-diméthyl-2-penténoïque ;  
 acide 2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-propénoïque ;  
 acide 2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-buténoïque ;  
 acide (E)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-buténoïque ;  
 acide 2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-3,3-dichloro-2-propénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthyl-1-naphtyl)-2-buténoïque ;  
 acide 2-(5-benzyl-4-hydroxy-3-méthyl-1-naphtyl)-3-méthyl-2-buténoïque ;  
 acide (E)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-penténoïque ;  
 acide (E)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-hexénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-éthoxy-1-naphtyl)-2-buténoïque ;  
 acide (Z)-2-(5-benzyl-4-acétoxy-3-méthoxy-1-naphtyl)-4-méthyl-2-penténoïque ;  
 acide (Z)-2-(5-benzyl-4-acétoxy-3-méthoxy-1-naphtyl)-2-hexénoïque ;  
 acide (E)-2-(5-benzyl-4-acétoxy-3-méthoxy-1-naphtyl)-2-buténoïque ;  
 acide (Z)-2-(5-benzyl-4-acétoxy-3-méthoxy-1-naphtyl)-2-buténoïque ;  
 acide (Z)-2-(5-benzyl-4-acétyloxy-3-méthoxy-1-naphtyl)-2-penténoïque ; et  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-4-méthyl-2-penténoïque.

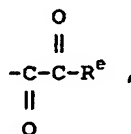
12. Composition pharmaceutique qui comprend une quantité thérapeutiquement efficace d'un dérivé du naphthalène ou d'un sel pharmacologiquement acceptable de celui-ci définis dans la revendication 1 et un véhicule pharmacologiquement acceptable.



13. Utilisation d'un dérivé du naphthalène ou d'un sel pharmacologiquement acceptable de celui-ci définis dans la revendication 1 pour la préparation d'un médicament pour le traitement d'une maladie dans laquelle la production de prostaglandine est élevée.
- 5 14. Utilisation d'un dérivé du naphthalène ou d'un sel pharmacologiquement acceptable de celui-ci définis dans la revendication 1 pour la préparation d'un médicament pour le traitement d'une maladie dans laquelle la production de leucotriènes est élevée.
- 10 15. Utilisation d'un dérivé du naphthalène ou d'un sel pharmacologiquement acceptable de celui-ci définis dans la revendication 1 pour la préparation d'un médicament pour le traitement d'une maladie inflammatoire.
- 15 16. Utilisation d'un dérivé du naphthalène ou d'un sel pharmacologiquement acceptable de celui-ci définis dans la revendication 1 pour la préparation d'un médicament pour le traitement d'une maladie choisie dans le groupe constitué par la polyarthrite rhumatoïde chronique, l'arthrose, la périarthrite scapulaire, le syndrome de la côte cervicale et le lumbago.
17. Intermédiaire représenté par la formule générale (A) suivante :



30 dans laquelle  $R^a$  représente un groupe benzyle,  $R^b$  représente un atome d'hydrogène ou un groupe alkyle en  $C_1-C_6$ ,  $R^c$  représente un atome d'hydrogène ou un groupe alkyle en  $C_1-C_6$  et  $R^d$  représente un atome d'hydrogène ou un groupe de formule



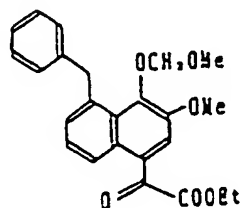
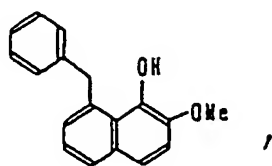
40 (dans laquelle  $R^e$  représente un groupe hydroxy ou un groupe alkyle en  $C_1-C_6$ ).

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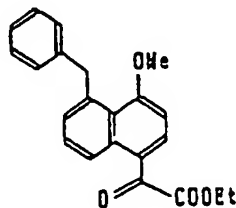
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18. Intermédiaire selon la revendication 17, où l'intermédiaire est choisi dans le groupe constitué des composés suivants :

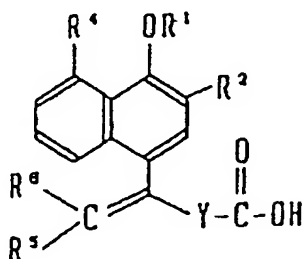


et



#### Revendications pour les Etats contractants suivants : ES, GR

1. Procédé pour la préparation d'un dérivé du naphthalène représenté par la formule générale suivante ou d'un sel pharmacologiquement acceptable de celui-ci :



( I ' )

dans laquelle R<sup>1</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, acyle ou arylalkyle ;

R<sup>2</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, cycloalcoxy ou acyle ;

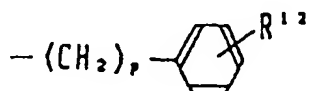
R<sup>5</sup> et R<sup>6</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcénylalkyle, alcynylalkyle ou aryle, un groupe arylalkyle, dont le groupe aryle peut être substitué, un atome d'halogène ou un groupe hétéroarylalkyle, cycloalkyle, cycloalkylalkyle, alcoxyalkyle dérivé d'un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>, hétérocycloalkyle ou cyano, ou, sinon, R<sup>5</sup> et R<sup>6</sup> peuvent former un cycle avec l'atome de carbone auquel R<sup>5</sup> et R<sup>6</sup> sont liés ;

Y représente un groupe de formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0 ou un entier 1 ou 2) ou un groupe représenté par la formule :

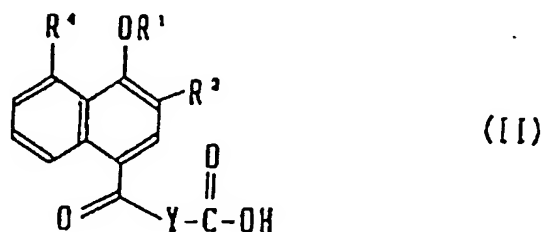


(dans laquelle R<sup>8</sup> et R<sup>9</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ; et

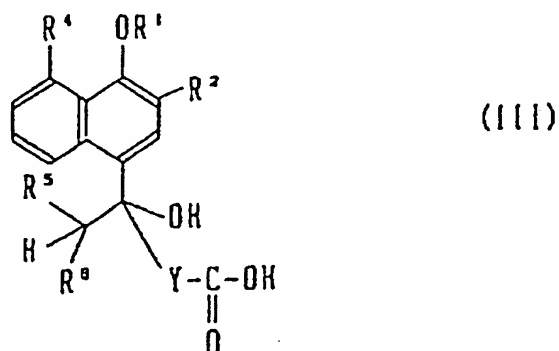
R<sup>4</sup> représente un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou un groupe représenté par la formule :



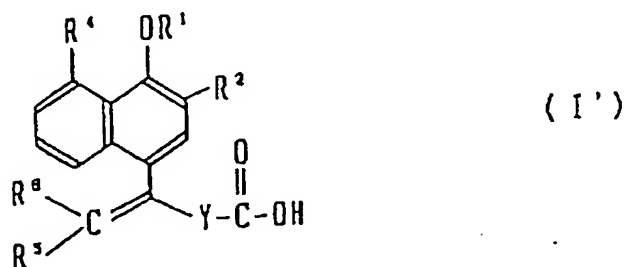
(dans laquelle p est 0 ou un entier de 1 à 3 et R<sup>12</sup> représente un atome d'hydrogène ou d'halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou alcoxy en C<sub>1</sub>-C<sub>6</sub>),  
dans lequel on fait réagir un acide céto-carboxylique représenté par la formule générale (II)



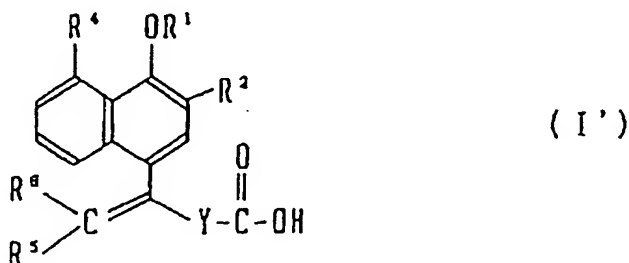
dans laquelle R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup> et Y sont tels que définis ci-dessus, avec un réactif de Grignard MgX-CHR<sup>5</sup>R<sup>6</sup> (où R<sup>5</sup> et R<sup>6</sup> sont chacun tels que définis ci-dessus et X représente Cl, Br ou I) pour former un alcool de formule (III)



que l'on déshydrate en présence d'un acide pour obtenir le composé de formule (I')



2. Procédé pour la préparation d'un dérivé du naphthalène représenté par la formule générale suivante ou d'un sel pharmacologiquement acceptable de celui-ci :

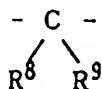


15 dans laquelle R<sup>1</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, acyle ou arylalkyle ;

R<sup>2</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, cycloalcoxy ou acyle ;

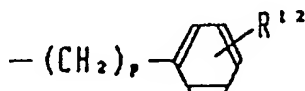
20 R<sup>5</sup> et R<sup>6</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcénylalkyle, alcynylalkyle ou aryle, un groupe arylalkyle, dont le groupe aryle peut être substitué, un atome d'halogène ou un groupe hétéroarylalkyle, cycloalkyle, cycloalkylalkyle, alcoxyalkyle dérivé d'un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>, hétérocycloalkyle ou cyano, ou, sinon, R<sup>5</sup> et R<sup>6</sup> peuvent former un cycle avec l'atome de carbone auquel R<sup>5</sup> et R<sup>6</sup> sont liés ;

Y représente un groupe de formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0 ou un entier 1 ou 2) ou un groupe représenté par la formule :



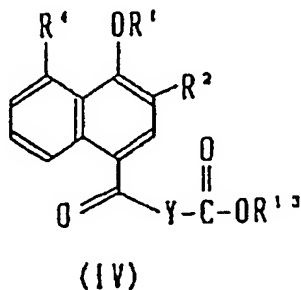
30 (dans laquelle R<sup>8</sup> et R<sup>9</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ; et

R<sup>4</sup> représente un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou un groupe représenté par la formule :



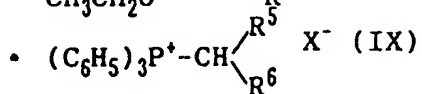
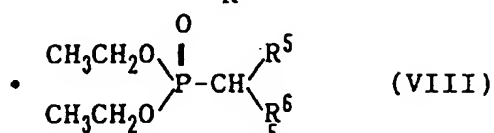
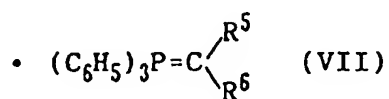
40 (dans laquelle p est 0 ou un entier de 1 à 3 et R<sup>12</sup> représente un atome d'hydrogène ou d'halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou alcoxy en C<sub>1</sub>-C<sub>6</sub>),

dans lequel on fait réagir un cétoester représenté par la formule générale (IV) :

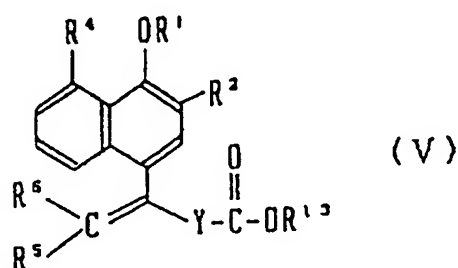


55 dans laquelle R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup> et Y sont tels que définis ci-dessus et R<sup>13</sup> représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>.

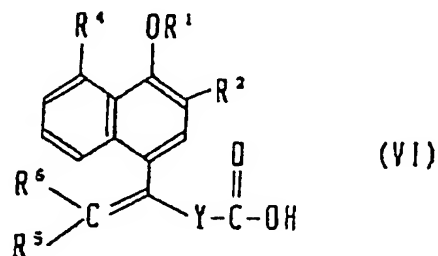
avec un composé phosphoreux représenté par la formule générale (VII), (VIII) ou (IX)



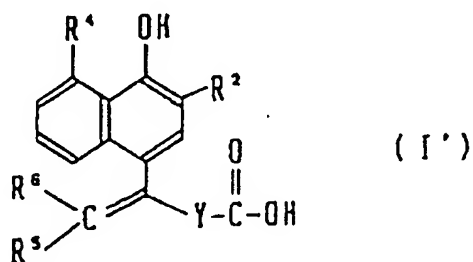
où X est Cl, Br ou I,  
pour former un composé de formule (V)



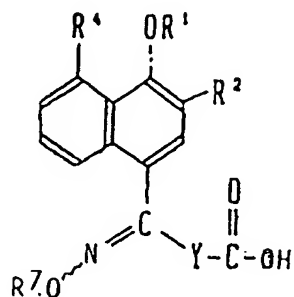
que l'on hydrolyse avec une base pour former un acide carboxylique de formule (VI)



que l'on déprotège pour obtenir un composé de formule (I')



3. Procédé pour la préparation d'un dérivé du naphthalène représenté par la formule générale suivante ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle R<sup>1</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, acyle ou arylalkyle ;

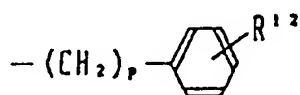
R<sup>2</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, cycloalcoxy ou acyle ;

Y représente un groupe de formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0 ou un entier 1 ou 2) ou un groupe représenté par la formule :



(dans laquelle R<sup>8</sup> et R<sup>9</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ; et

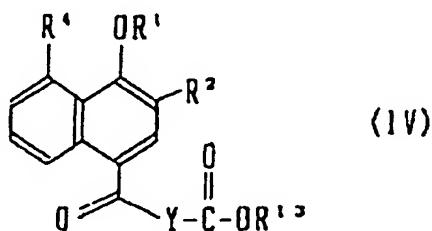
R<sup>4</sup> représente un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou un groupe représenté par la formule :



(dans laquelle p est 0 ou un entier de 1 à 3 et R<sup>12</sup> représente un atome d'hydrogène ou d'halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou alcoxy en C<sub>1</sub>-C<sub>6</sub>),

et R<sup>7</sup> représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ;

dans lequel on fait réagir un cétoester représenté par la formule générale (IV)

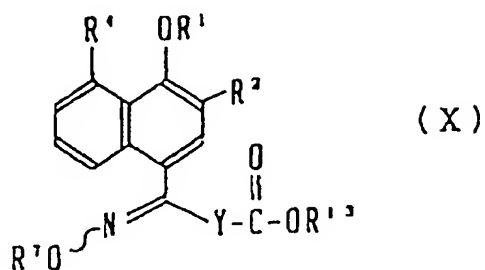


(IV)

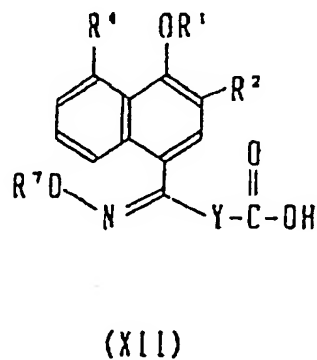
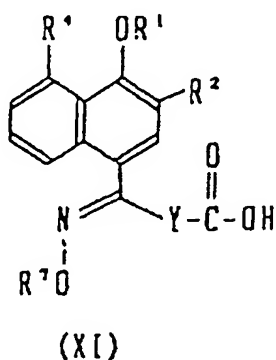
dans laquelle R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup> et Y sont tels que définis ci-dessus et R<sup>13</sup> représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>,

avec une O-alkylhydroxylamine ou un sel de celle-ci, en présence d'une base, pour obtenir un composé (X) sous

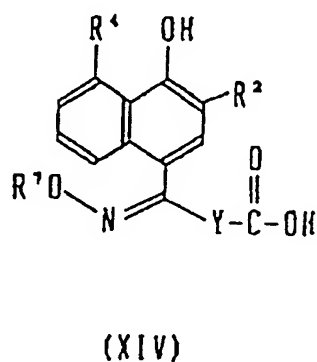
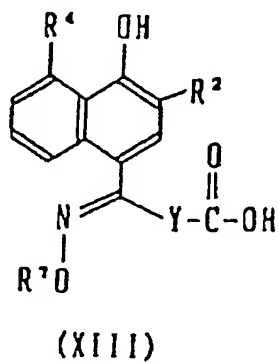
forme d'un mélange des isomères syn et anti



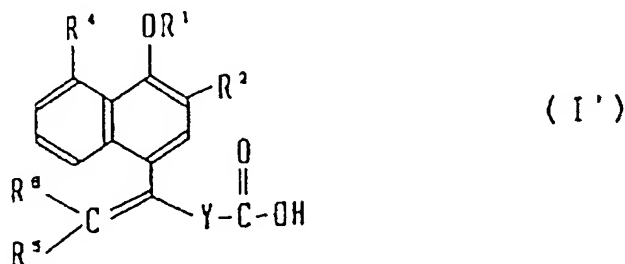
15 lequel composé (X) est transformé en un acide carboxylique par une hydrolyse alcaline formant un isomère syn de formule (XI) et un isomère anti (XII) qu'on peut séparer l'un de l'autre pour obtenir des isomères purifiés



35 lesquels composés peuvent être déprotégés pour obtenir les composés de formule (XIII) et (XIV)



4. Procédé pour la préparation d'un dérivé du naphthalène représenté par la formule générale suivante ou d'un sel pharmacologiquement acceptable de celui-ci :

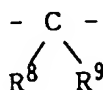


15 dans laquelle R¹ représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, acyle ou arylalkyle ;

R² représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou acyle ;

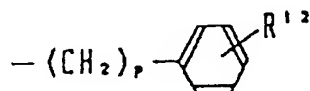
20 R⁵ et R⁶ peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcénylalkyle, alcynylalkyle ou aryle, un groupe arylalkyle, dont le groupe aryle peut être substitué, un atome d'halogène ou un groupe hétéroarylalkyle, cycloalkyle, cycloalkylalkyle, alcoxyalkyle dérivé d'un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>, hétérocycloalkyle ou cyano, ou, sinon, R⁵ et R⁶ peuvent former un cycle avec l'atome de carbone auquel R⁵ et R⁶ sont liés ;

Y représente un groupe de formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0 ou un entier 1 ou 2) ou un groupe représenté par la formule :

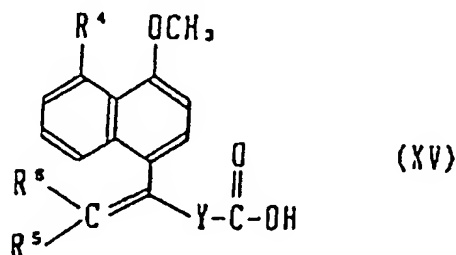


30 (dans laquelle R⁸ et R⁹ peuvent être identiques ou différents l'un de l'autre et représentent chacun un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ; et

R⁴ représente un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou un groupe représenté par la formule :

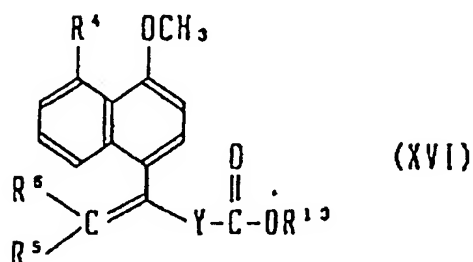


40 (dans laquelle p est 0 ou un entier de 1 à 3 et R¹² représente un atome d'hydrogène ou d'halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou alcoxy en C<sub>1</sub>-C<sub>6</sub>), dans lequel on transforme le composé de formule (XV)



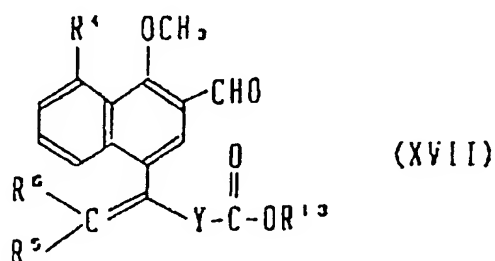


dans laquelle  $R^4$ ,  $R^5$ ,  $R^6$  et  $Y$  sont tels que définis ci-dessus, en un ester de formule (XVI)

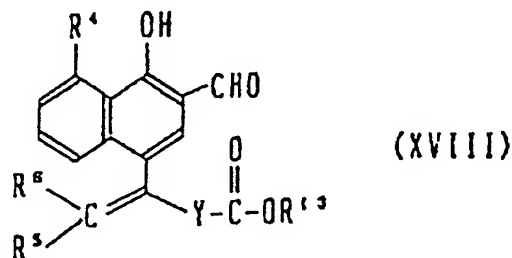


dans laquelle  $R^{13}$  est un groupe alkyle en  $C_1-C_6$ .

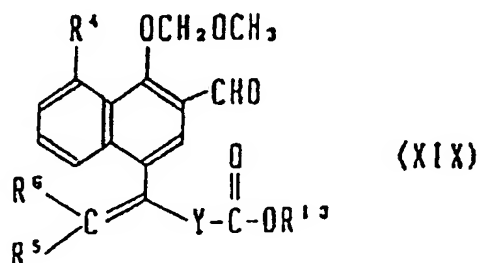
lequel ester de formule (XVI) est formylé en présence d'un acide de Lewis pour former un dérivé formylé de formule (XVII)



lequel dérivé formylé de formule (XVII) est ensuite déméthylé avec du tribromure de bore pour former un dérivé de naphtol de formule (XVIII)

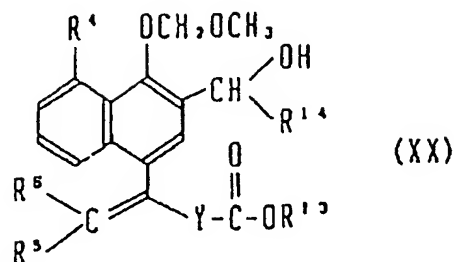


lequel dérivé de naphtol de formule (XVIII) est mis à réagir avec l'éther méthylique de chlorométhyle en présence d'une base pour former un ester méthoxyméthyle de formule (XIX)



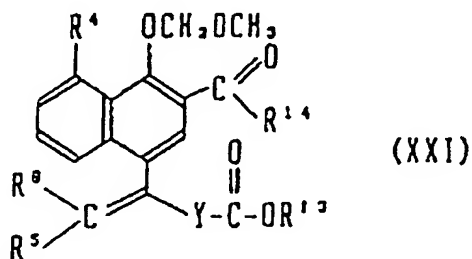
lequel composé de formule (XIX) est mis à réagir avec un réactif alkylolithium ou un réactif de Grignard pour former

un alcool secondaire de formule (XX)

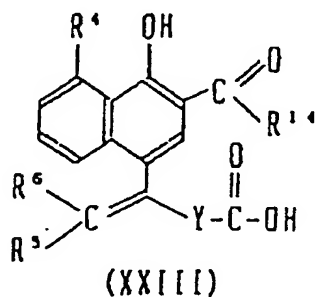


dans laquelle R<sup>14</sup> est un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>.

lequel alcool de formule (XX) est ensuite oxydé en un dérivé acylé représenté par la formule générale (XXI)

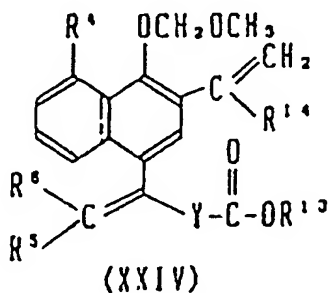


lequel dérivé acylé de formule (XXI) est hydrolysé avec un alcali et débarrassé du groupe protecteur pour former un acide carboxylique représenté par la formule générale (XXIII)

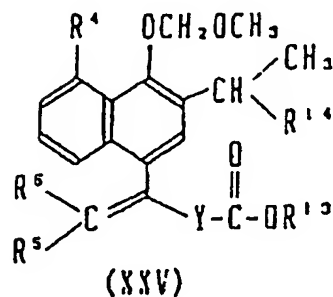


ou

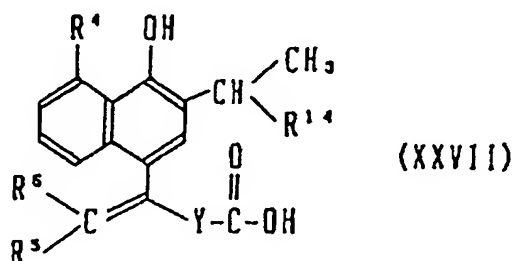
le dérivé acylé (XXI) est transformé en un composé de formule (XXIV) par une réaction de Wittig



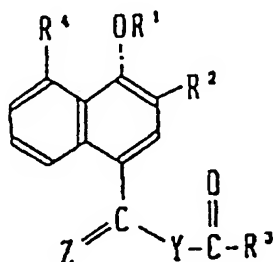
lequel composé de formule (XXIV) est ensuite réduit catalytiquement en un composé de formule (XXV)



15 lequel composé de formule (XXV) est ensuite transformé en un acide carboxylique représenté par la formule générale (XXVII)



- 30 5. Procédé pour la préparation d'un dérivé du naphthalène représenté par la formule générale suivante ou d'un sel pharmacologiquement acceptable de celui-ci :



45 dans laquelle R<sup>1</sup> représente un atome d'hydrogène ou un groupe acyle en C<sub>1</sub>-C<sub>8</sub> ;

R<sup>2</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>, cycloalcoxy ou acyle ;

R<sup>3</sup> représente un groupe hydroxy, un groupe capable de former un ester avec le groupe carboxy ou une amine représentée par la formule



(dans laquelle R<sup>10</sup> et R<sup>11</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène, un groupe hydroxy, alkyle en C<sub>1</sub>-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>, aryle ou hétéroaryle ou un groupe représenté par la formule : -(CH<sub>2</sub>)<sub>q</sub>-COOH (dans laquelle q est un entier 1 ou 2), ou, sinon, R<sup>10</sup> et R<sup>11</sup> peuvent former un cycle

qui peut contenir un atome d'azote, d'oxygène ou de soufre avec l'atome d'azote auquel R<sup>10</sup> et R<sup>11</sup> sont liés) ;  
Z représente un groupe de formule :



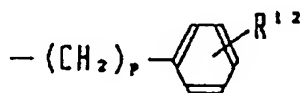
(dans laquelle R<sup>5</sup> et R<sup>6</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcénylalkyle, alcynylalkyle ou aryle, un groupe arylalkyle, dont le groupe aryle peut être substitué, un atome d'halogène ou un groupe hétéroarylalkyle, cycloalkyle, cycloalkylalkyle, alcoxyalkyle dérivé d'un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>, hétérocycloalkyle ou cyano, ou, sinon, R<sup>5</sup> et R<sup>6</sup> peuvent former un cycle avec l'atome de carbone auquel R<sup>5</sup> et R<sup>6</sup> sont liés), un groupe représenté par la formule : =N-OR<sup>7</sup> (dans laquelle R<sup>7</sup> représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ou un atome d'oxygène ;

Y représente un groupe de formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0 ou un entier 1 ou 2) ou un groupe représenté par la formule :

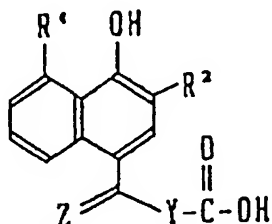


(dans laquelle R<sup>8</sup> et R<sup>9</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ; et

R<sup>4</sup> représente un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou un groupe représenté par la formule :



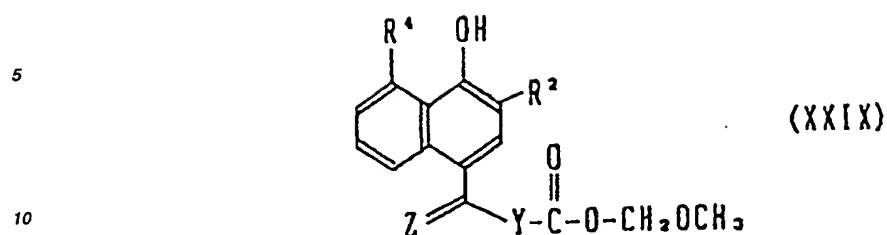
(dans laquelle p est 0 ou un entier de 1 à 3 et R<sup>12</sup> représente un atome d'hydrogène ou d'halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou alcoxy en C<sub>1</sub>-C<sub>6</sub>),  
dans lequel on fait réagir le composé de formule (XXVIII)



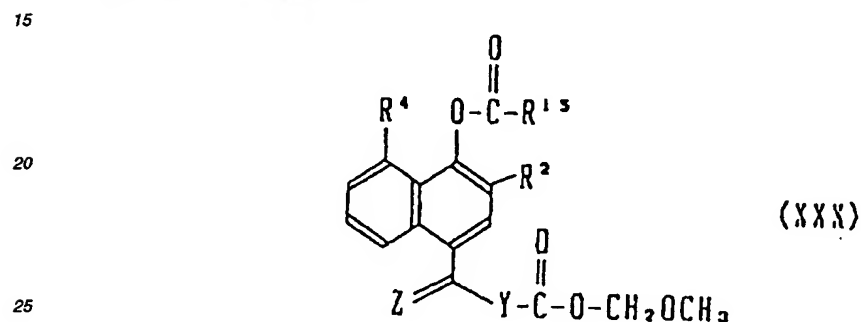
(XXVIII)

avec l'éther méthylique de chlorométhyle en présence d'une base pour obtenir l'ester méthoxyméthylrique de formule

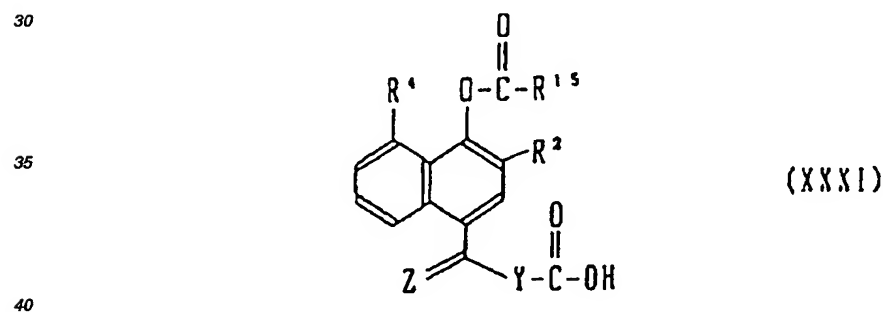
(XXIX)



lequel ester méthoxyméthyle de formule (XXIX) est mis à réagir avec un chlorure d'acyle en présence d'une base pour former un composé de formule (XXX)



lequel composé de formule (XXX) est pour former un composé de formule (XXXI)



dans laquelle R<sup>2</sup>, R<sup>4</sup>, Y et Z sont chacun tel que défini ci-dessus et R<sup>15</sup> représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>.

- 45 6. Procédé selon l'une quelconque des revendications 1 à 5, où R<sup>4</sup> est un groupe benzyle.
7. Procédé selon l'une quelconque des revendications 1 à 4, où R<sup>1</sup> est un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>.
- 50 8. Procédé selon la revendication 7, où le groupe alkyle en C<sub>1</sub>-C<sub>6</sub> est un groupe méthyle.
9. Procédé selon l'une quelconque des revendications 1 à 3 et 5, où R<sup>2</sup> est un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>.
10. Procédé selon la revendication 9, où le groupe alcoxy en C<sub>1</sub>-C<sub>6</sub> est un groupe méthoxy.
- 55 11. Procédé selon la revendication 5, où R<sup>3</sup> est un groupe hydroxy.
12. Procédé selon l'une quelconque des revendications 1 à 5, où Y est un groupe représenté par la formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0).

13. Procédé selon la revendication 5, où Z est un groupe représenté par la formule



(dans laquelle R<sup>5</sup> et R<sup>6</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, un groupe alcénylalkyle, un groupe arylalkyle dont le groupe aryle peut être substitué ou un atome d'halogène).

14. Procédé selon l'une quelconque des revendications 1 à 5, où R<sup>1</sup> est un atome d'hydrogène, R<sup>2</sup> est un groupe méthoxy, R<sup>3</sup> est un groupe hydroxy, Y est un groupe représenté par la formule : -(CH<sub>2</sub>)<sub>n</sub>-(dans laquelle n est 0), Z est un groupe représenté par la formule

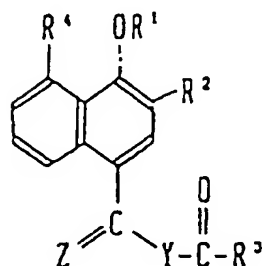


(dans laquelle R<sup>5</sup> et R<sup>6</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, un groupe alcénylalkyle, un groupe arylalkyle dont le groupe aryle peut être substitué ou un atome d'halogène) et R<sup>4</sup> est un groupe benzyle.

15. Procédé selon l'une quelconque des revendications 1 à 5, où le dérivé de naphthalène est choisi dans le groupe constitué par les dérivés de naphthalène figurant ci-dessous :

acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-buténoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-penténoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-hexénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-4-méthoxy-2-penténoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2,5-hexadiénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-hepténoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-3-propénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-4-phényl-2-buténoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-3-cyclohexyl-2-propénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-4,4-diméthyl-2-penténoïque ;  
 acide 2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-propénoïque ;  
 acide 2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-buténoïque ;  
 acide (E)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-buténoïque ;  
 acide 2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-3,3-dichloro-2-propénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthyl-1-naphtyl)-2-buténoïque ;  
 acide 2-(5-benzyl-4-hydroxy-3-méthyl-1-naphtyl)-3-méthyl-2-buténoïque ;  
 acide (E)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-penténoïque ;  
 acide (E)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-hexénoïque ;  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-éthoxy-1-naphtyl)-2-buténoïque ;  
 acide (Z)-2-(5-benzyl-4-acétoxy-3-méthoxy-1-naphtyl)-4-méthyl-2-penténoïque ;  
 acide (Z)-2-(5-benzyl-4-acétoxy-3-méthoxy-1-naphtyl)-2-hexénoïque ;  
 acide (E)-2-(5-benzyl-4-acétoxy-3-méthoxy-1-naphtyl)-2-buténoïque ;  
 acide (Z)-2-(5-benzyl-4-acétoxy-3-méthoxy-1-naphtyl)-2-buténoïque ;  
 acide (Z)-2-(5-benzyl-4-acétyloxy-3-méthoxy-1-naphtyl)-2-penténoïque ; et  
 acide (Z)-2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-4-méthyl-2-penténoïque.

16. Utilisation d'un dérivé du naphthalène représenté par la formule générale suivante ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle R¹ représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, acyle ou arylalkyle ;  
 R² représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, cycloalcoxy ou acyle ;  
 R³ représente un groupe hydroxy, un groupe capable de former un ester avec le groupe carboxy ou une amine représentée par la formule



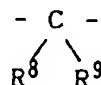
(dans laquelle R¹⁰ et R¹¹ peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène, un groupe hydroxy, alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, aryle ou hétéroaryle ou un groupe représenté par la formule : -(CH<sub>2</sub>)<sub>q</sub>-COOH (dans laquelle q est un entier 1 ou 2), ou, sinon, R¹⁰ et R¹¹ peuvent former un cycle qui peut contenir un atome d'azote, d'oxygène ou de soufre avec l'atome d'azote auquel R¹⁰ et R¹¹ sont liés) ;

Z représente un groupe de formule :



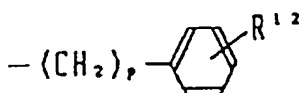
(dans laquelle R⁵ et R⁶ peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcénylalkyle, alcynylalkyle ou aryle, un groupe arylalkyle, dont le groupe aryle peut être substitué, un atome d'halogène ou un groupe hétéroarylalkyle, cycloalkyle, cycloalkylalkyle, alcoxyalkyle dérivé d'un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>, hétérocycloalkyle ou cyano, ou, sinon, R⁵ et R⁶ peuvent former un cycle avec l'atome de carbone auquel R⁵ et R⁶ sont liés), un groupe représenté par la formule : =N-OR⁷ (dans laquelle R⁷ représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ou un atome d'oxygène ;

Y représente un groupe de formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0 ou un entier 1 ou 2) ou un groupe représenté par la formule :



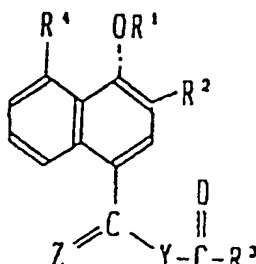
(dans laquelle R⁸ et R⁹ peuvent être identiques ou différents l'un de l'autre et représentent chacun un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ; et

R⁴ représente un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou un groupe représenté par la formule :



(dans laquelle p est 0 ou un entier de 1 à 3 et R<sup>12</sup> représente un atome d'hydrogène ou d'halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou alcoxy en C<sub>1</sub>-C<sub>6</sub>),  
pour la préparation d'un médicament pour le traitement d'une maladie dans laquelle la production de prostaglandine est élevée.

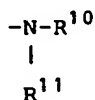
17. Utilisation d'un dérivé du naphthalène représenté par la formule générale suivante ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle R<sup>1</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, acyle ou arylalkyle ;

R<sup>2</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, cycloalcoxy ou acyle ;

R<sup>3</sup> représente un groupe hydroxy, un groupe capable de former un ester avec le groupe carboxy ou une amine représentée par la formule



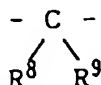
(dans laquelle R<sup>10</sup> et R<sup>11</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène, un groupe hydroxy, alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, aryle ou hétéroaryle ou un groupe représenté par la formule : -(CH<sub>2</sub>)<sub>q</sub>-COOH (dans laquelle q est un entier 1 ou 2), ou, sinon, R<sup>10</sup> et R<sup>11</sup> peuvent former un cycle qui peut contenir un atome d'azote, d'oxygène ou de soufre avec l'atome d'azote auquel R<sup>10</sup> et R<sup>11</sup> sont liés) ;

Z représente un groupe de formule :



(dans laquelle R<sup>5</sup> et R<sup>6</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcénylalkyle, alcynylalkyle ou aryle, un groupe arylalkyle, dont le groupe aryle peut être substitué, un atome d'halogène ou un groupe hétéroarylalkyle, cycloalkyle, cycloalkylalkyle, alcoxyalkyle dérivé d'un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>, hétérocycloalkyle ou cyano, ou, sinon, R<sup>5</sup> et R<sup>6</sup> peuvent former un cycle avec l'atome de carbone auquel R<sup>5</sup> et R<sup>6</sup> sont liés), un groupe représenté par la formule : =N-OR<sup>7</sup> (dans laquelle R<sup>7</sup> représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ou un atome d'oxygène ;

Y représente un groupe de formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0 ou un entier 1 ou 2) ou un groupe représenté par la formule :

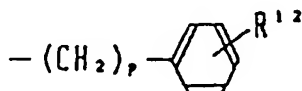


(dans laquelle R<sup>8</sup> et R<sup>9</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ; et



R<sup>4</sup> représente un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou un groupe représenté par la formule :

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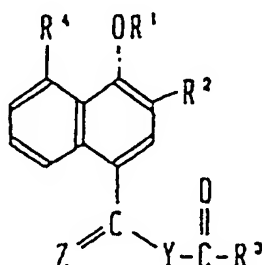
(dans laquelle p est 0 ou un entier de 1 à 3 et R<sup>12</sup> représente un atome d'hydrogène ou d'halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou alcoxy en C<sub>1</sub>-C<sub>6</sub>),  
pour la préparation d'un médicament pour le traitement d'une maladie dans laquelle la production de leucotriènes est élevée.

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18. Utilisation d'un dérivé du naphthalène représenté par la formule générale suivante ou d'un sel pharmacologiquement acceptable de celui-ci :

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dans laquelle R<sup>1</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, acyle ou arylalkyle ;  
R<sup>2</sup> représente un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, cycloalcoxy ou acyle ;  
R<sup>3</sup> représente un groupe hydroxy, un groupe capable de former un ester avec le groupe carboxy ou une amine représentée par la formule

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(dans laquelle R<sup>10</sup> et R<sup>11</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène, un groupe hydroxy, alkyle en C<sub>1</sub>-C<sub>6</sub>, alcoxy en C<sub>1</sub>-C<sub>6</sub>, aryle ou hétéroaryle ou un groupe représenté par la formule : -(CH<sub>2</sub>)<sub>q</sub>-COOH (dans laquelle q est un entier 1 ou 2), ou, sinon, R<sup>10</sup> et R<sup>11</sup> peuvent former un cycle qui peut contenir un atome d'azote, d'oxygène ou de soufre avec l'atome d'azote auquel R<sup>10</sup> et R<sup>11</sup> sont liés) ;

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Z représente un groupe de formule :

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(dans laquelle R<sup>5</sup> et R<sup>6</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>, alcénylalkyle, alcynylalkyle ou aryle, un groupe arylalkyle, dont le groupe aryle peut être substitué, un atome d'halogène ou un groupe hétéroarylalkyle, cycloalkyle, cycloalkylalkyle, alcoxyalkyle dérivé d'un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>, hétérocycloalkyle ou cyano, ou, sinon, R<sup>5</sup> et R<sup>6</sup> peuvent former un cycle avec l'atome de carbone auquel R<sup>5</sup> et R<sup>6</sup> sont liés), un groupe représenté par la formule : =N-OR<sup>7</sup> (dans laquelle R<sup>7</sup> représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ou un atome d'oxygène ;

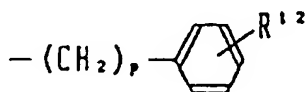
Y représente un groupe de formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0 ou un entier 1 ou 2) ou un groupe

représenté par la formule :



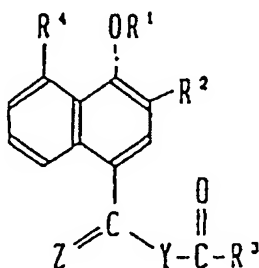
(dans laquelle  $\text{R}^8$  et  $\text{R}^9$  peuvent être identiques ou différents l'un de l'autre et représentent chacun un groupe alkyle en  $\text{C}_1\text{-C}_6$ ) ; et

$\text{R}^4$  représente un atome d'hydrogène, un groupe alkyle en  $\text{C}_1\text{-C}_6$  ou un groupe représenté par la formule :



(dans laquelle  $p$  est 0 ou un entier de 1 à 3 et  $\text{R}^{12}$  représente un atome d'hydrogène ou d'halogène ou un groupe alkyle en  $\text{C}_1\text{-C}_6$  ou alcoxy en  $\text{C}_1\text{-C}_6$ ),  
pour la préparation d'un médicament pour le traitement d'une maladie inflammatoire.

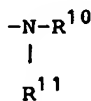
19. Utilisation d'un dérivé du naphthalène représenté par la formule générale suivante ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle  $\text{R}^1$  représente un atome d'hydrogène ou un groupe alkyle en  $\text{C}_1\text{-C}_6$ , acyle ou arylalkyle ;

$\text{R}^2$  représente un atome d'hydrogène ou un groupe alkyle en  $\text{C}_1\text{-C}_6$ , alcoxy en  $\text{C}_1\text{-C}_6$ , cycloalcoxy ou acyle ;

$\text{R}^3$  représente un groupe hydroxy, un groupe capable de former un ester avec le groupe carboxy ou une amine représentée par la formule



(dans laquelle  $\text{R}^{10}$  et  $\text{R}^{11}$  peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène, un groupe hydroxy, alkyle en  $\text{C}_1\text{-C}_6$ , alcoxy en  $\text{C}_1\text{-C}_6$ , aryle ou hétéroaryle ou un groupe représenté par la formule :  $-(\text{CH}_2)_q\text{-COOH}$  (dans laquelle  $q$  est un entier 1 ou 2), ou, sinon,  $\text{R}^{10}$  et  $\text{R}^{11}$  peuvent former un cycle qui peut contenir un atome d'azote, d'oxygène ou de soufre avec l'atome d'azote auquel  $\text{R}^{10}$  et  $\text{R}^{11}$  sont liés) ;

$Z$  représente un groupe de formule :



(dans laquelle  $\text{R}^5$  et  $\text{R}^6$  peuvent être identiques ou différents l'un de l'autre et représentent chacun un atome d'hydrogène ou un groupe alkyle en  $\text{C}_1\text{-C}_6$ , alcénylalkyle, alcynylalkyle ou aryle, un groupe arylalkyle, dont le groupe aryle

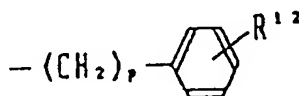
peut être substitué, un atome d'halogène ou un groupe hétéroaryalkyle, cycloalkyle, cycloalkylalkyle, alcoxyalkyle dérivé d'un groupe alcoxy en C<sub>1</sub>-C<sub>6</sub>, hétérocycloalkyle ou cyano, ou, sinon, R<sup>5</sup> et R<sup>6</sup> peuvent former un cycle avec l'atome de carbone auquel R<sup>5</sup> et R<sup>6</sup> sont liés), un groupe représenté par la formule : =N-OR<sup>7</sup> (dans laquelle R<sup>7</sup> représente un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ou un atome d'oxygène ;

Y représente un groupe de formule : -(CH<sub>2</sub>)<sub>n</sub>- (dans laquelle n est 0 ou un entier 1 ou 2) ou un groupe représenté par la formule :



(dans laquelle R<sup>8</sup> et R<sup>9</sup> peuvent être identiques ou différents l'un de l'autre et représentent chacun un groupe alkyle en C<sub>1</sub>-C<sub>6</sub>) ; et

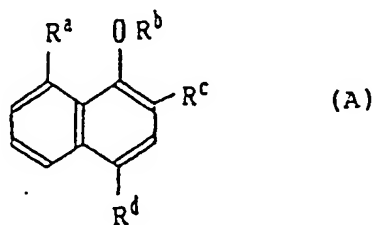
R<sup>4</sup> représente un atome d'hydrogène, un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou un groupe représenté par la formule :



(dans laquelle p est 0 ou un entier de 1 à 3 et R<sup>12</sup> représente un atome d'hydrogène ou d'halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>6</sub> ou alcoxy en C<sub>1</sub>-C<sub>6</sub>),

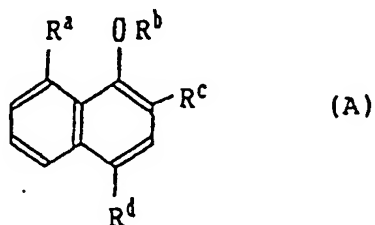
pour la préparation d'un médicament pour le traitement d'une maladie choisie dans le groupe constitué par la polyarthrite rhumatoïde chronique, l'arthrose, la périarthrite scapulaire, le syndrome de la côte cervicale et le lumbago.

20. Procédé pour la préparation d'un intermédiaire représenté par la formule générale (A) suivante :



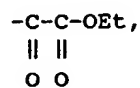
dans laquelle R<sup>a</sup> représente un groupe benzyle, R<sup>b</sup> représente un atome d'hydrogène, R<sup>c</sup> représente un groupe méthoxy et R<sup>d</sup> représente un atome d'hydrogène, dans lequel on fait réagir le 8-benzyl-2-méthoxy-1-méthoxyméthoxynaphtalène avec l'acide chlorhydrique.

21. Procédé pour la préparation d'un intermédiaire de formule générale (A) suivante :

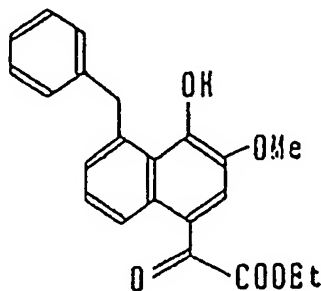


dans laquelle R<sup>a</sup> représente un groupe benzyle, R<sup>b</sup> représente un groupe CH<sub>2</sub>OMe, R<sup>c</sup> représente un groupe

méthoxy et  $R^d$  représente

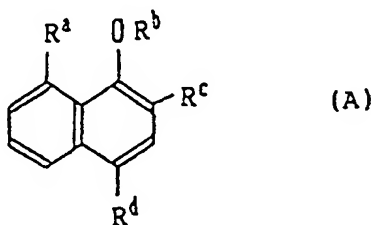


dans lequel on fait réagir le 2-(5-benzyl-4-hydroxy-3-méthoxy-1-naphtyl)-2-oxoacétate d'éthyle de formule :

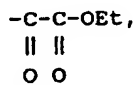


avec la N,N-diisopropyléthylamine et l'éther méthylique de chlorométhyle

22. Procédé pour la préparation d'un intermédiaire représenté par la formule générale (A) suivante :



dans laquelle  $R^a$  représente un groupe benzyle,  $R^b$  représente un groupe méthyle,  $R^c$  représente un atome d'hydrogène et  $R^d$  représente un groupe de formule



dans lequel on fait réagir le 8-benzyl-1-méthoxynaphtalène chlorure d'éthoxyalyle en présence de chlorure d'aluminium anhydre.